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**CALIFORNIA PROPOSITION 65 WARNING**

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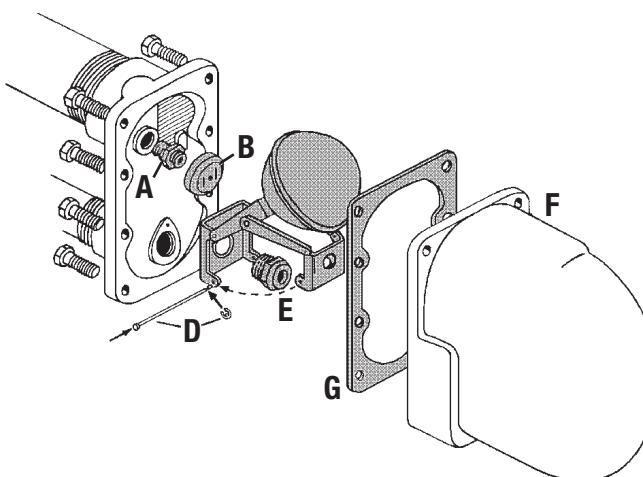
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# Series WFTK F&T Repair Kits

## Installation Instructions

IS-WFTK

### LARGE VALVE REASSEMBLY



### Installation:

1. Close supply and return side valves and let steam trap cool.
2. Remove bolts, wire brush clean if needed, and put aside. Remove trap body, leaving trap cover attached to system piping. Remove and discard cover gasket, make sure that the body and cover flange are clean and all remnants of old gasket are scraped off. Clean out any debris/sludge from inside trap body.
3. Remove thermostatic vent and vent seat, discard. Install new thermostatic vent seat (A) and make wrench tight (approximately 25 ft - lbs). Place thermostatic capsule (B) and snap-on to vent seat by pushing the middle back of capsule with thumb.
4. Refer to above drawing (D & E) and remove old condensate valve assembly, float and linkage. Replace same and torque condensate valve seat to 25 ft - lbs.
5. Reinstall body (F) using new cover gasket (G) and torque bolts to 25-40 ft - lbs.
6. Slowly open supply valve, then slowly open return side valve. Check and retorque bolts after trap is at operating temperature.



Water Safety & Flow Control Products

IS-WFTK 0829

EDP# 1910797

**ISO 9001-2000  
CERTIFIED**

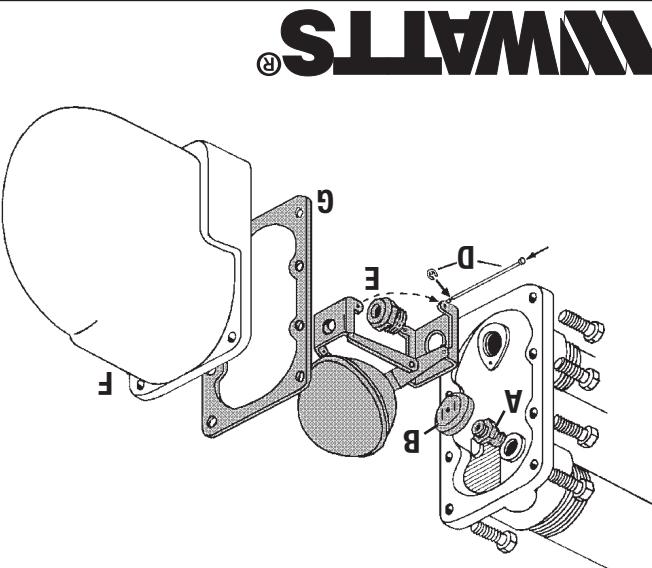
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Water Safety & Flow Control Products



# Series WFTK F&T Repair Kits

## Installation:

- Close supply and return side valves and let steam trap cool.
  - Remove bolts, wire brush clean if needed, and put aside. Remove trap body, leaving trap cover attached to system piping. Remove and discard cover gasket, make sure that the body and flange area clean and all remnants of old gasket are scraped off. Clean out any debris/sludge from trap body. Move trap body, leaving trap cover attached to system piping. Remove trap body, leaving trap cover attached to system piping. Remove thermosstatic vent and vent seat, discard. Install new thermosstatic vent seat and vent seat, discard. Install new body.
  - Remove thermosstatic vent and vent seat, discard. Install new matelby 25 ft - lbs). Place thermostatic capsule (appoximatly 25 ft - lbs). And make wrench tight (appoximatly 25 ft - lbs). Place thermosstatic capsule of seat back snap-on to vent seat by pushing the middle back of capsule with thumb.
  - Refer to above drawing (D & E) and remove old condenserate valve assembly, float and linkage. Replace same and torque condenserate valve seat to 25 ft - lbs.
  - Refer to above drawing (D & E) and remove old condenserate valve assembly, float and linkage. Replace same and torque condenserate valve seat to 25 ft - lbs.
  - Reinstate body (F) using new cover gasket (G) and torque bolts to 25-40 ft - lbs.
  - Slowly open supply valve, then slowly open return side valve. Check and retorque bolts after trap is at operating temperature.

## LARGE VALVE REASSEMBLY

IS-WFTK

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