## **Model 3150 Downflow**

### Service Manual



## Job Specification Sheet

JOB	NO.	l			
*MO	DEL	_ NO			
• WAT	ER	TEST			
CAP	ACI	TY PER UNIT			
MINI	ERA	AL TANK SIZE DIAHEIGHT			
		TANK SIZE & ETTING PER REGENERATION:			
· CON	TRO	DL VALVE SPECIFICATIONS			
1)	Тур	pe of Timer (see pages 16, 17, & 18)			
	A)	7 day or 12 day			
	B)	* 1,250 to 21,250 gallon meter or * 6,250 to 106,250 gallon meter or * Other			
	C)	Meter Wiring Package  1) System #4 - 1 tank; 1 meter; immediate or delayed regeneration  2) System #5 - 2 tanks; 2 meters; interlock  3) System #6 - 2 tanks; 1 meter; series regeneration  4) System #7 - 2 tanks; 1 meter; alternator			
2)	Tin	mer Program Settings			
	A)	Backwashmin.			
	B)	Brine & Slow Rinsemin.			
	C)	Rapid Rinsemin.			
	D)	Brine Tank Refillmin.			
3)	Dra	ain Line Flow Controllergpm			
4)	Bri	ine Line Flow Controllergpm			
5)	Inje	ector Size #			
6)					

#### General Commercial Pre-Installation Check List

**WATER PRESSURE**: A minimum of 25 pounds of water pressure is required for regeneration valve to operate effectively.

**ELECTRICAL FACILITIES:** A continuous 115 volt, 60 Hertz current supply is required. (Other voltages available.) Make certain the current supply is always hot and cannot be turned off with another switch.

**EXISTING PLUMBING:** Condition of existing plumbing should be free from lime and iron buildup. Piping that is built up heavily with lime and/or iron should be replaced. If piping is clogged with iron, a separate iron filter unit should be installed ahead of the water softener.

LOCATION OF SOFTENER AND DRAIN: The softener should be located close to a drain.

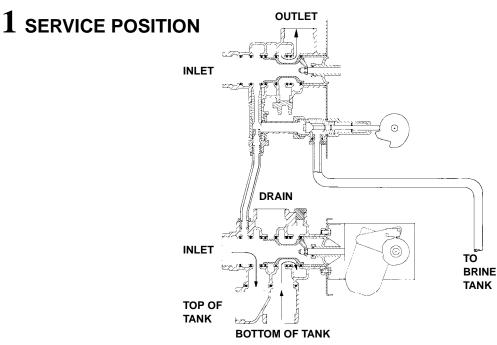
BY-PASS VALVES: Always provide for the installation of a by-pass valve.

**CAUTION:** Water pressure is not to exceed 120 p.s.i., water temperature is not to exceed 100°F, and the unit cannot be subjected to freezing conditions.

#### INSTALLATION INSTRUCTIONS

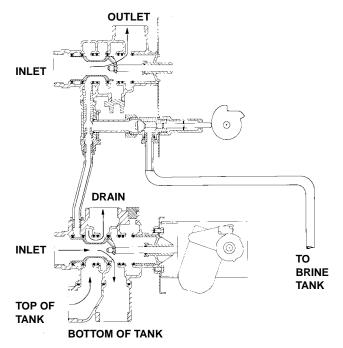
- 1. Place the softener tank where you want to install the unit making sure the unit is level and on a firm base. (Maximum 7 feet apart for twin units.)
- 2. All plumbing should be done in accordance with local plumbing codes. The pipe size for the drain line should be the same size as the drain line flow control connection. Water meters are to be installed on soft water outlets. Twin units with (1) one meter shall be installed on common soft water outlet of units.
- 3. Make sure that the floor is clean beneath the salt storage tank and that it is level.
- 4. Place approximately 1" of water above the grid plate (if used) in your salt tank Salt may be placed in the unit at this time.
- 5. Place in by-pass position. Turn on the main water supply. Open a cold soft water tap nearby and let run a few minutes or until the system is free from foreign material (usually solder) that may have resulted from the installation.
- 6. Place the by-pass in service position.
- 7. Manually index the softener control into "service" position and let water flow into the mineral tank. When water flow stops, close inlet valve, place control in "backwash" position to relieve head of air, then gradually open inlet valve to purge remaining air in tank. Return control to "service" position.
- 8. Electrical: All electrical connections must be connected according to codes. Use electrical conduit if applicable. Plug into power supply.

#### Water Conditioner Flow Diagrams



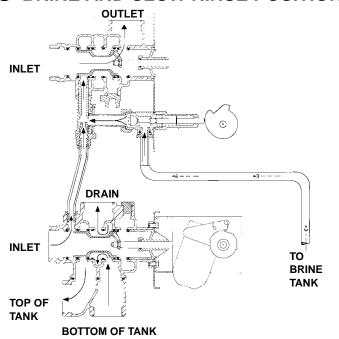
Hard water enters at valve inlet — flows thru valve to the top of tank — down thru mineral to the bottom distributor. Conditioned water flows to the valve, around the piston and out the outlet.

## 2 BACKWASH POSITION



Hard water enters at valve inlet — flows thru valve to the bottom of tank — up thru mineral to top of tank, around the piston and out the drain. Hard water is also available at valve outlet.

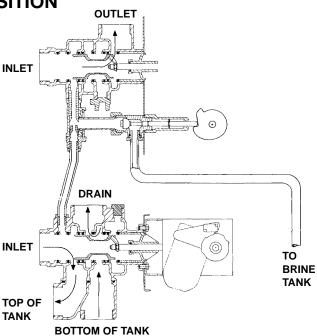
## ${f 3}$ brine and slow rinse position



Hard water enters at valve inlet — flows thru injector nozzle and throat to draw brine from the brine tank — brine flows thru valve to the top of tank — down thru mineral to bottom distributor — back to the valve, around the piston and out the drain. Flow thru injectors continues for slow rinse for remainder of cycle. Hard water is also available at valve outlet.

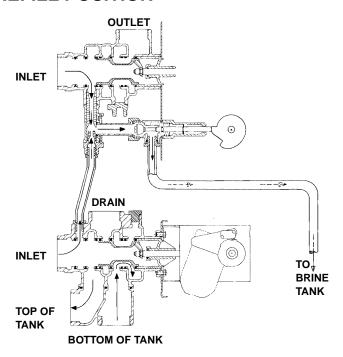
### Water Conditioner Flow Diagrams (Cont'd.)

#### 4 RAPID RINSE POSITION



Hard water enters at valve inlet — flows thru valve to the top of tank — down thru mineral to bottom distributor — back to the valve, around the piston and out the drain. Hard water is also available at valve outlet.

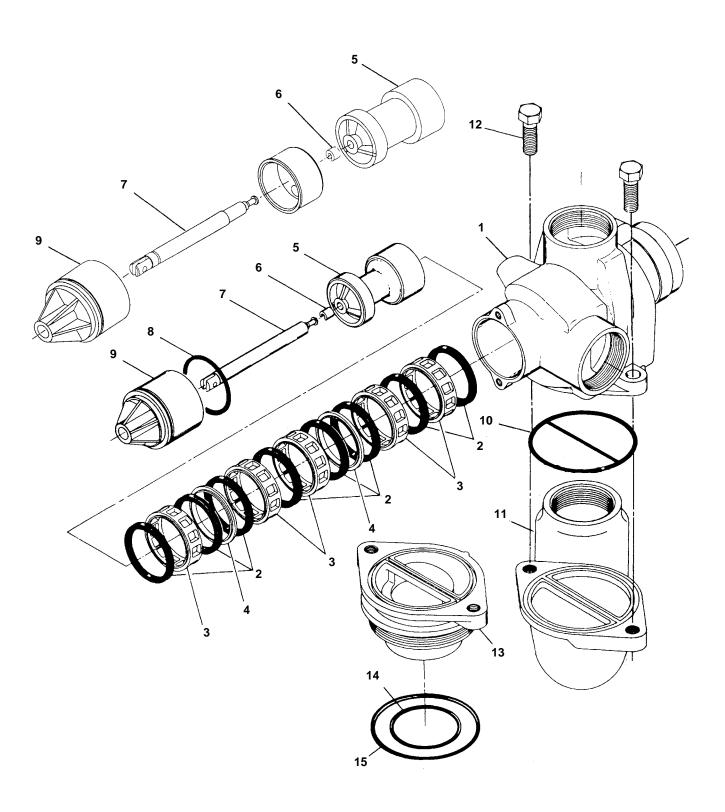
## 5 BRINE TANK REFILL POSITION



Hard water enters at valve inlet — flows thru nozzle and thru throat to brine valve to refill the brine tank. Conditioned water is also available at valve outlet during this cycle.

### Control Valve

(see opposite page for parts list)



Page 6

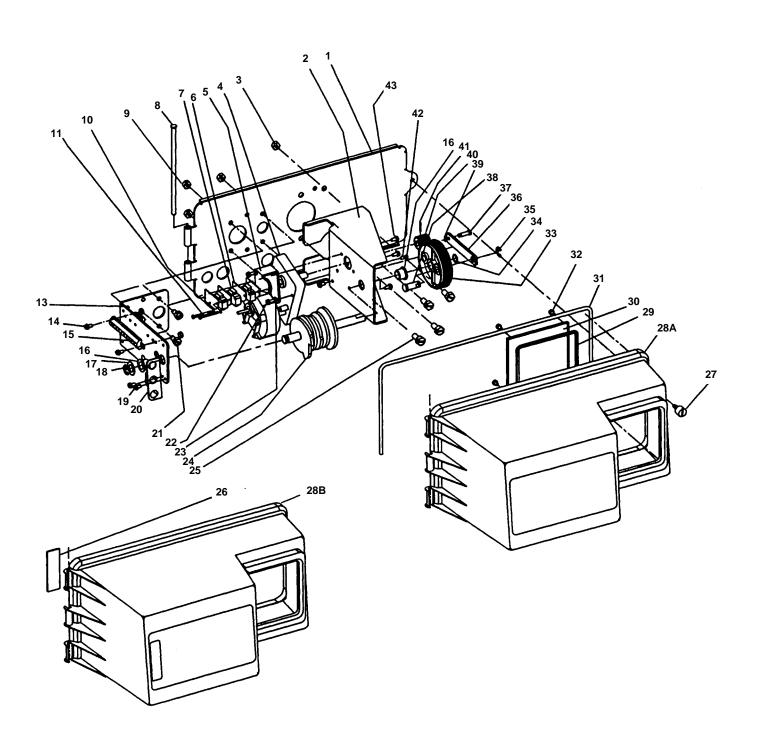
### Control Valve

### Parts List

Item No.	Quantity	Part No.	Description
1	1	. 15114	. Valve Body
2	8	. 11720	. Seal
3	5	. 10369	. Spacer - Port
	5	. 16141	. Spacer - Port Hot Water
4	2	. 10368	. Spacer
	2	. 10368-01	. Spacer - Hot Water
5	1	. 16130	. Piston
	1	. 19611-01	. Piston Assy. NHWB-P
6	1	. 14818	. Clip - Piston Rod
7	1	. 15125	. Piston Rod
	1	. 19708	. Piston Rod, NHWB-P
8	1	. 14922	. O-Ring - 035
9	1	. 16398-01	. End Plug Assembly
10	1	. 15112	. Seal
11	1	. 17407	. Adapter - Side Mount
12	2	. 40118	. Screw - Hex Hd.
		Options	
13	1	. 15117-01	. Adapter - Top Mount 4" - 8 Th'd.
14	1	. 15247	. O-Ring - 229 (Dist.)
15	1	. 13575	. O-Ring - 240 (Tank)
	1	. 15210	. O-Ring (Park Tank)
16	1	. 19608-20	. Disperser, Upper (Not shown)

Control Drive Assembly

(see opposite page for parts list)



## Control Drive Assembly

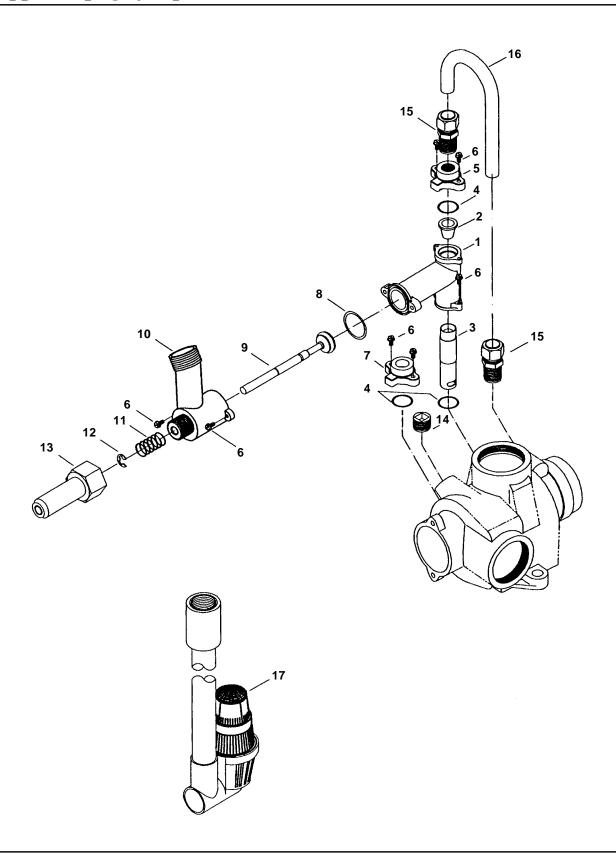
### Parts List

Item No.	Quantity	Part No.	Description
1	1	. 19304-00	. Back Plate -01, -02
2	1	. 15120-01	. Bracket - Motor Mounting
		. 16346	
4	1	. 16044	
		16500	
		16501	Drive Motor - 24 V. 60 Hz.
		. 17797	
		. 10302	
		. 10218	
8	1	. 17845-03	. Pin, Hinge
9	4	. 11235	. Nut, 1/4-20
		. 13365	
11	2	. 12624	. Screw - Pan Hd.
		. 16053	
		. 40133	
		. 15226-*	
		. 16052	
17	1	. 16059	. Washer
18	<u>1</u>	. 16051	Retaining Ring - Bowed "E"
•19		. 10300	Screw - Hex Hd. Thread Cutting
•20	1	. 19317	. Light Bracket
		. 10231	
		. 17567	
23		. 12288	. Wasner, Lock, #8 Internal
24		. 16494-05	. Cam Assembly - Service After RR . Cam Assembly - Service After Brine Refill
05			
25	4	. 11224	. Screw - Hex Ha.
•20		. 18744	Corous
27		. 19277-020	Cover Block
20A	1	. 19277-020	Cover Lamp Window
		. 18615-02	
		. 18745	
		. 18716-03	
		. 19203	
33	1	. 16046	Drive Gear
34	1	. 16050	Retaining Ring
35	1	. 11774	Retaining Ring "F"
36		. 16047	. Drive Link
37	1	. 11709	. Pin - Drive Link
38	1	. 16048	. Bearing - Drive Link
39	1	. 11898	. Clip
40	1	. 16045	. Drive Pinion
		. 11381	
		. 11080	
		. 10872	
44	1		. Timer - (not shown) [3200, 3210, 3200E, 3200ET]
45			Power Cord, 120V, 7FT (not shown)
			Power Cord, 120V, 12FT (not shown)
	1	. 40085-07	Power Cord, 240V, 7FF (not shown)
		. 17967	
47	1	. 16430	. Harness (not shown)
			Hole Plug - 3/4 Dia. (not shown)
49	1	. 19591	. Hole Plug - 7/8 Dia. (not shown)
50		. 16427-04	Motor Lead Wire (not shown)
51		. 16384	. Wire Harness (not shown)
52		. 14924	Strain Relief (not shown)
		. 15513	
54		. 15250	Label - Terminal Strip (not shown)
55	1	. 1082/	Cable Guide Assembly (not shown)
W O			

<sup>\*</sup> Specify number of terminalsOptional Parts for Lamp Package

1800 Series Brine System Assembly

(see opposite page for parts list)



## 1800 Series Brine System Assembly

#### Parts List

Item No.	Quantity	Part No.	Description
1	1	16340	Injector Body
2	1	15128-*	Injector Nozzle
3	1	15127-*	Injector Throat
4		15246	O-Ring - 116
5	1	16341-01	Injector Cover
6	8	12473	Screw - Hex Hd.
7	1	16341-02	Cover
8	1	18879	O-Ring - 021
9	1	16497-01	Brine Stem Assembly
10	1	18713	Brine Valve Body
11	1	11772	Spring
12	1	11774	Retaining Ring
13	1	16498-01	Stem Guide Assembly
14	1	16387	Pipe Plug - 1/2 NPT
15	2	18702	Tube Fitting - Straight
16	1	18703	Brine Tube
17	1	60009	#900 Commercial Air Check
	1	60009-01	#900 Commercial Air Check Hot Water
18			Flow Control - Specify Flow Rate - Not Shown

\* Specify size

#### **Option Without Brine Valve**

1	16605	Retainer Plate
1	16620	Fitting - Brine Tank
1	18879	O-Ring - 021

Delete: Items 9 thru 16

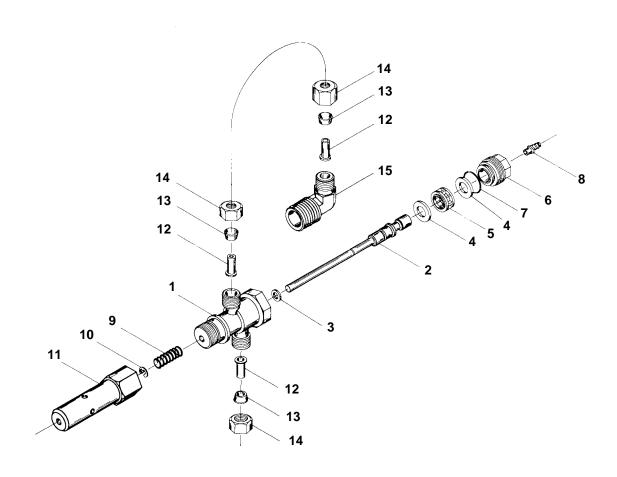
#### **Injector Throat**

15127-04	. #4	Green
15127-05	. #5	Red
15127-06	. #6	White
15127-07	. #7	Blue
15127-08	. #8	Yellow
15127-09	. #9	Violet
15127-10	. #10	Black

#### **Injector Nozzle**

Size	Color
15128-04 #4	Green
15128-05 #5	Red
15128-06 #6	White
15128-07 #7	Blue
15128-08 #8	Yellow
15128-09 #9	Violet
15128-10 #10	Black

## Service Valve Operator

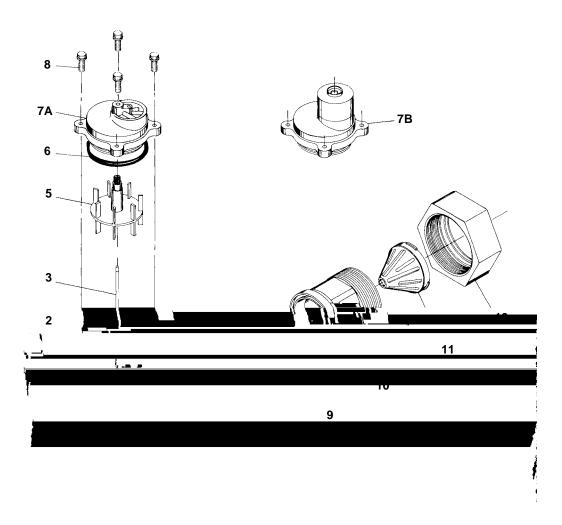


#### **PARTS LIST**

Item No.	Quantity	Part No.	Description
1	1	15074	. Valve Body
2	1	16065	. Stem
3	1	10141	. O-Ring - 010
4	2	14835	. Seal
5	1	14834	. Spacer
6	1	16509	. End Plug
7	1	14516	. O-Ring - 015
8	1	15965	. Fitting - 1/4 Tube
9	1	10249	. Spring
10	1	10250	. Retaining Ring
11	1	16498-02	. Stem Guide Assembly
12	3	10332	. Insert
13	3	10330	. Ferrule
14	3	10329	. Nut
15	1	16503	. Tube Fitting
16	1	16511	. SVO Tube - Not Shown

## $MODEL\ 3150\ ECONOMINDER^{\scriptscriptstyle{TM}}$

## 2" Meter Assembly



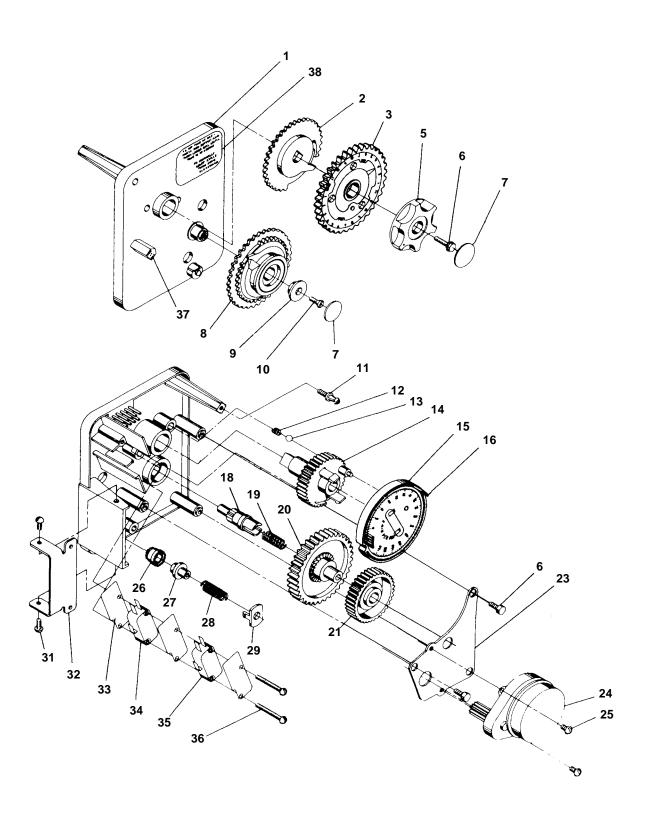
#### **PARTS LIST**

Item No.	Quantity	Part No.	Description
1	1	14456	. Meter Body
2	1	15532	. Impeller Shaft Retainer
3	1	15432	. Impeller Shaft
4			. Not Assigned
5	1	15374	. Impeller
6	1	13847	. O-Ring - Meter Cover
7A	1	15218	. Meter Cover Assembly (Standard)
7B	1	15237	. Meter Cover Assembly (Extended Range)
8	4	12112	. Screw - Meter Cover
9	1	14679	. O-Ring - Quick Connect
10	1	14568	. Nipple - Quick Connect
11	1	14680	. Flow Straightener
12	1	14569	. Nut - Quick Connect

## $MODEL\ 3210\ ECONOMINDER^{\scriptscriptstyle{TM}}$

Timer Assembly

(see opposite page for parts list)



## $MODEL\ 3210\ ECONOMINDER^{\scriptscriptstyle{TM}}$

## Timer Assembly

### Parts List

Item No.	Quantity	Part No.	Description
1	1	. 13870-01	. Timer Housing Assembly
2	1	. 13802	. Cycle Actuator Gear
3	1	. 40096-27	. 24 Hour Gear Assy, 12 Midnight
		40096-02	. 24 Hour Gear Assy, 2 AM
5	1	. 13886-01	. Knob
6	4	. 13296	. Screw - Timer Knob & Motor Plate Mtg.
7	2	. 11999	. Button Decal
8	1	. 60405-50	. Program Wheel Assembly, 21,000
9	1	. 13806	. Program Wheel Retainer
10	1	. 13748	. Screw - Program Wheel Mtg.
11	1	. 14265	. Spring Clip
		. 15424	. •
13	1	. 15066	. Ball - 1/4" Dia.
14	1	. 13911	. Main Drive Gear
		. 19210	•
-		. 15493	
		. 13018	
		. 13312	
		. 13017	
		. 13164	
		. 13887	9
24	1	. 18743	
		19659	•
		. 13278	•
			. Drive Pinion - Program Wheel
		. 13831	
		. 14276	. •
		. 14253	. •
			•
			. Screw - Timer Hinge & Ground Wire
		. 13881	_
		. 14087	
		. 10896	
		. 15320	
		. 11413	
		. 14007	· · · · · · · · · · · · · · · · · · ·
		. 14045	
		. 13902	
			. Wire Connector - Not Shown
			. Ground Wire - Not Shown
		. 15465	
Not Shown	1	. 14198	. Capacity Label

#### Commercial Demand Regeneration Control

#### Timer Settings

#### **Typical Programming Procedure**

Calculate the gallon capacity of the system, subtract the necessary reserve requirement and set the gallons required by lifting the gallon dial and rotating it so that the number of gallons required is aligned with the white dot on program wheel gear. Release and check for firm engagement with gear. Note, drawing shows 8,750 gallon setting. The capacity (gallons) arrow denotes remaining gallons exclusive of fixed reserve.

#### Note:

To set meter capacity at initial start-up, either:

1. Rotate manual regeneration knob one full revolution.

— or —

Rotate program wheel manually clockwise or counter clockwise and align white dot with capacity arrow.

This procedure must be followed any time the program wheel setting is changed.

#### **How To Set The Time Of Day:**

Press and hold the red button in to disengage the 24 hour gear.

Turn the 24 hour gear until the actual time of day is at the time of day pointer.

Release the red button to again engage the 24 hour gear.

## How To Manually Regenerate Your Water Conditioner At Any Time:

Turn the manual regeneration knob clockwise one "click."

This slight movement of the manual regeneration knob engages the program wheel and starts the regeneration program.

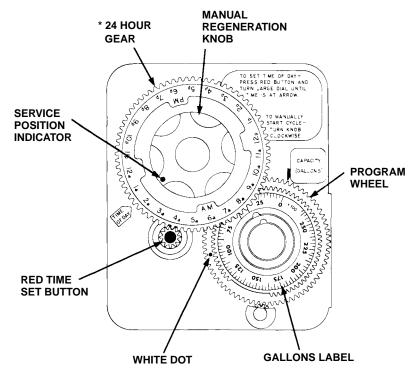
The black center knob will make one revolution in the following approximately three hours and stop in the position shown in the drawing.

Even though it takes three hours for this center knob to complete one revolution, the regeneration cycle of your unit might be set for only one half of this time.

In any event, conditioned water may be drawn after rinse water stops flowing from the water conditioner drain line.

#### Immediate Regeneration Timers:

These timers do not have a 24 hour gear. Setting the gallons on the program wheel and manual regeneration procedure are the same as previous instructions.



<sup>\*</sup> Immediate regeneration timers do not have 24 hour gear. No time of day can be set.

### **MODEL 3200 TIMER**

#### Timer Setting Procedure

## How To Set Days On Which Water Conditioner Is To Regenerate:

Rotate the skipper wheel until the number "1" is at the red pointer. Set the days that regeneration is to occur by sliding tabs on the skipper wheel outward to expose trip fingers. Each tab is one day. Finger at red pointer is tonight. Moving clockwise from the red pointer, extend or retract fingers to obtain the desired regeneration schedule.

#### How To Set The Time Of Day:

Press and hold the red button in to disengage the drive gear. Turn the large gear until the actual time of day is at the time of day pointer.

Release the red button to again engage the drive gear.

## How To Manually Regenerate Your Water Conditioner At Any Time:

Turn the manual regeneration knob clockwise.

This slight movement of the manual regeneration knob engages the program wheel and starts the regeneration program.

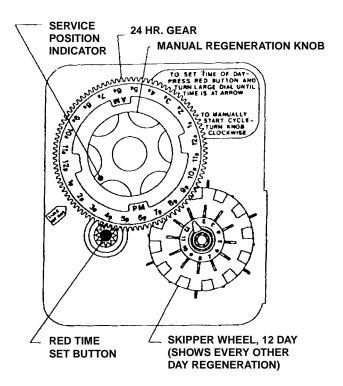
The black center knob will make one revolution in the following approximately three hours and stop in the position shown in the drawing.

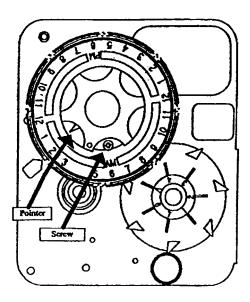
Even thought it takes three hours for this center knob to complete one revolution, the regeneration cycle of your unit might be set only one half of this time.

In any event, conditioned water may be drawn after rinse water stops flowing from the water conditioner drain line.

#### **How to Adjust Regeneration Time:**

- 1. Disconnect the power source.
- 2. Locate the three screws behind the manual regeneration knob by pushing the red button in and rotating the 24 hour dial until each screw appears in the cut out portion of the manual regeneration knob.
- 3. Loosen each screw slightly to release the pressure on the time plate from the 24 hour gear.
- 4. Locate the regeneration time pointer on the inside of the 24 hour dial in the cut out.
- 5. Turn the time plate so the desired regeneration time aligns next to the raised arrow.
- 6. Push the red button in and rotate the 24 hour dial. Tighten each of the three screws.
- 7. Push the red button and locate the pointer one more time to ensure the desired regeneration time is correct.
- 8. Reset the time of day and restore power to the unit.





3200 ADJUSTABLE REGENERATION TIMER

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### MODEL 3200 & 3210 TIMER SERIES

#### Regeneration Cycle Program Setting Procedure

#### **How To Set Regeneration Cycle Program:**

The regeneration cycle program on your water conditioner has been factory preset, however, portions of the cycle or program may be lengthened or shortened in time to suit local conditions.

#### 3200 & 3210 Series Timers (Figure to Right)

To expose cycle program wheel, grasp timer in upper lefthand corner and pull, releasing snap retainer and swinging timer to the right.

To change the regeneration cycle program, the program wheel must be removed. Grasp program wheel and squeeze protruding lugs toward center, lift program wheel off timer. (Switch arms may require movement to facilitate removal.)

Return timer to closed position engaging snap retainer in back plate. Make certain all electrical wires locate above snap retainer post.

#### Timer Setting Procedure for 3200 & 3210 Timer

#### How To Change The Length Of The Backwash Time:

The program wheel as shown in the drawing is in the service position. As you look at the numbered side of the program wheel, the group of pins starting at zero determines the length of time your unit will backwash.

FOR EXAMPLE: If there are six pins in this section, the time of backwash will be 12 min. (2 min. per pin). To change the length of backwash time, add or remove pins as required. The number of pins times two equal the backwash time in minutes.

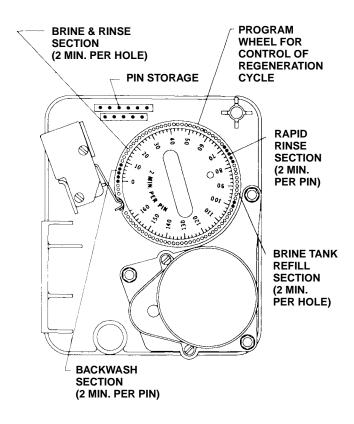
#### **How To Change The Length Of Brine And Rinse Time:**

The group of holes between the last pin in the backwash section and the second group of pins determines the length of time that your unit will brine and rinse (2 min. per hole).

To change the length of brine and rinse time, move the rapid rinse group of pins to give more or fewer holes in the brine and rinse section. Number of holes times two equals brine and rinse time in minutes.

#### **How To Change The Length Of Rapid Rinse:**

The second group of pins on the program wheel determines the length of time that your water conditioner will rapid rinse (2 min. per pin).



To change the length of rapid rinse time, add or remove pins at the higher numbered end of this section as required. The number of pins times two equals the rapid rinse time in minutes.

#### **How To Change The Length Of Brine Tank Refill Time:**

The second group of holes in the program wheel determines the length of time that your water conditioner will refill the brine tank (2 min. per hole).

To change the length of refill time, move the two pins at the end of the second group of holes as required.

The regeneration cycle is complete when the outer microswitch is tripped by the two pin set at end of the brine tank refill section. The program wheel, however, will continue to rotate until the inner microswitch drops into the notch on the program wheel.

### Service Instructions

	PROBLEM		CAUSE		CORRECTION
1.	Softener fails to regenerate.	A.	Electrical service to unit has been interrupted.	A.	Assure permanent electrical service (check fuse, plug, pull chain or switch).
		B.	Timer is defective.	B.	Replace timer.
		C.	Power failure.	C.	Reset time of day.
2.	Hard water.	A.	By-pass valve is open.	A.	Close by-pass valve.
		B.	No salt in brine tank.	B.	Add Salt to brine tank and maintain salt level above water level.
		C.	Insufficient water flowing into brine tank.	C.	Check brine tank fill time and clean brine line flow control if plugged.
		D.	Hot water tank hardness.	D.	Repeated flushing of the hot water tank is required.
		E.	Leak at distributor tube.	E.	Make sure distributor tube is not cracked. Check O-ring and tube pilot.
		F.	Internal valve leak.	F.	Replace seals and spacers and/or piston.
3.	Unit used too much salt	Α.	Improper salt setting.	A.	Check salt usage and salt setting.
		В.	Excessive water in brine tank.	B.	See Problem No. 7.
4.	Loss of water pressure.	A.	Iron buildup in line to water conditioner.	A.	Clean line to water conditioner.
		B.	Iron buildup in water conditioner.	B.	Clean control and add mineral cleaner to mineral bed. Increase frequency of regeneration.
		C.	Inlet of control plugged due to foreign material broken loose from pipe by recent work done on plumbing system.	C.	Remove pistons and clean control.
5.	Loss of mineral through drain line.	A.	Air in water system.	Α.	Assure that well system has proper air eliminator control. Check for dry well condition.
		b.	Improperly sized drain line flow control.	В.	Check for proper drain rate.
6.	Iron in conditioned water.	Α.	Fouled mineral bed.	A.	Check backwash, brine draw and brine tank fill. Increase frequency of regeneration. Increase backwash time.

PROBLEM	CAUSE	CORRECTION
7. Excessive water in brine tank	A. Plugged drain line flow control.	A. Check flow control.
	B. Plugged injector system.	B. Clean injector and screen.
	C. Timer not cycling.	C. Replace timer.
	D. Foreign material in brine valve.	D. Replace brine valve seat and clean valve.
	Foreign material in brine line flow control.	E. Clean brine line flow control.
8. Softener fails to draw brine.	A. Drain line flow control is plugged.	A. Clean drain line flow control.
	B. Injector is plugged.	B. Clean injector.
	C. Line pressure is too low.	C. Increase line pressure to 25 P.S.I. min.
	D. Internal Control Leak.	D. Check drive motor and switches.
9. Control cycles continuously.	Missadjusted, broken or shorted switch.	Determine if switch or timer is faulty and replace it, or replace complete power head.
10. Drain flows continuously.	Valve is not programming correctly.	Check timer program and positioning of control. Replace power head assembly if not positioning properly.
	B. Foreign material in control.	B. Remove power head assembly and inspect bore, remove foreign material and check control in various regeneration positions.
	C. Internal control leak	C. Replace seals and piston assembly.

#### **General Service Hints**

Problem: Softener Delivers Hard Water.

Cause could be that . . . Reserve Capacity Has Been Exceeded.

**Correction:** Check salt dosage requirements and reset program wheel to provide additional reserve.

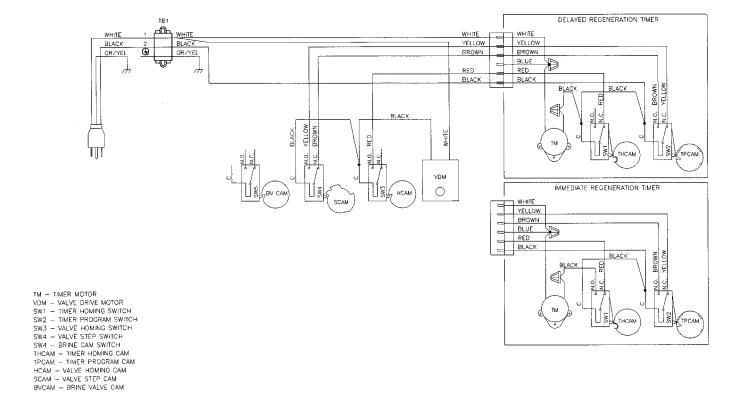
Cause could be that . . . Program Wheel Is Not Rotating With Meter Output.

**Correction:** Pull cable out of meter cover and rotate manually. Program wheel must move without binding and clutch must give positive "clicks" when program wheel strikes regeneration stop. If it does not, replace timer.

Cause could be that . . . Meter Is Not Measuring Flow.

Correction: Check meter with meter checker.

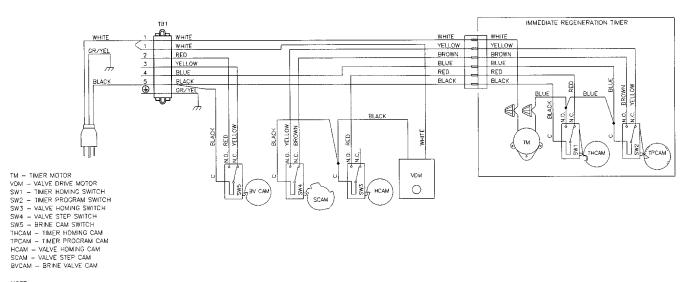
#### Page 20



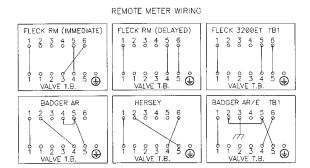
NOTE: SINGLE TANK TIMECLOCK, METER DELAYED, OR METER IMMEDIATE REGENERATION  $% \left( 1\right) =\left( 1\right) \left( 1\right$ 

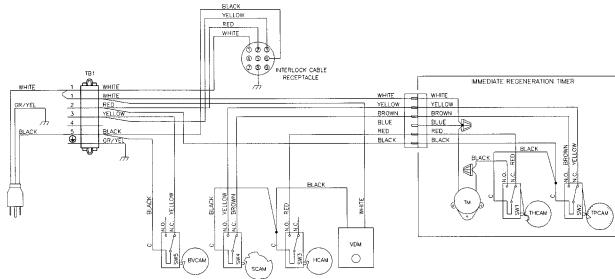
## 3150 System #4 With Remote Meter

### Valve Wiring



NOTE: SINGLE TANK REMOTE METER INITIATED DELAYED, OR IMMEDIATE REGENERATION





TM - TIMER MOTOR

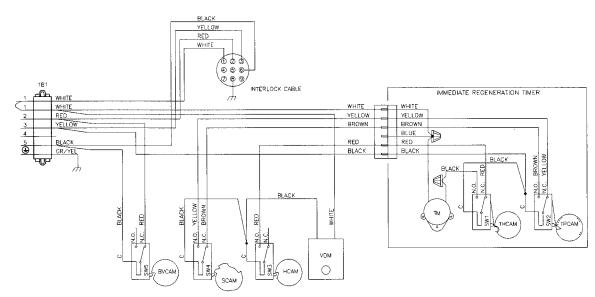
VDM - VALVE DRIVE MOTOR

SW1 - TIMER HOMING SWITCH

SW2 - TIMER PROGRAM SWITCH

SW3 - VALVE HOMING SWITCH SW3 - VALVE HOMING SWITCH
SW4 - VALVE SIEP SWTCH
SW5 - BRINE CAM SWITCH
THCAM - TIMER HOMING CAM
TPCAM - TIMER PROGRAM CAM
HCAM - VALVE HOMING CAM
SCAM - VALVE STEP CAM
SCAM - VALVE STEP CAM BVCAM - BRINE VALVE CAM

NOTE: TWO TANK INTERLOCKED INDIVIDUAL METER IMMEDIATE REGENERATION. ONLY ONE TANK IN REGENERATION THE OTHER IN SERVICE.



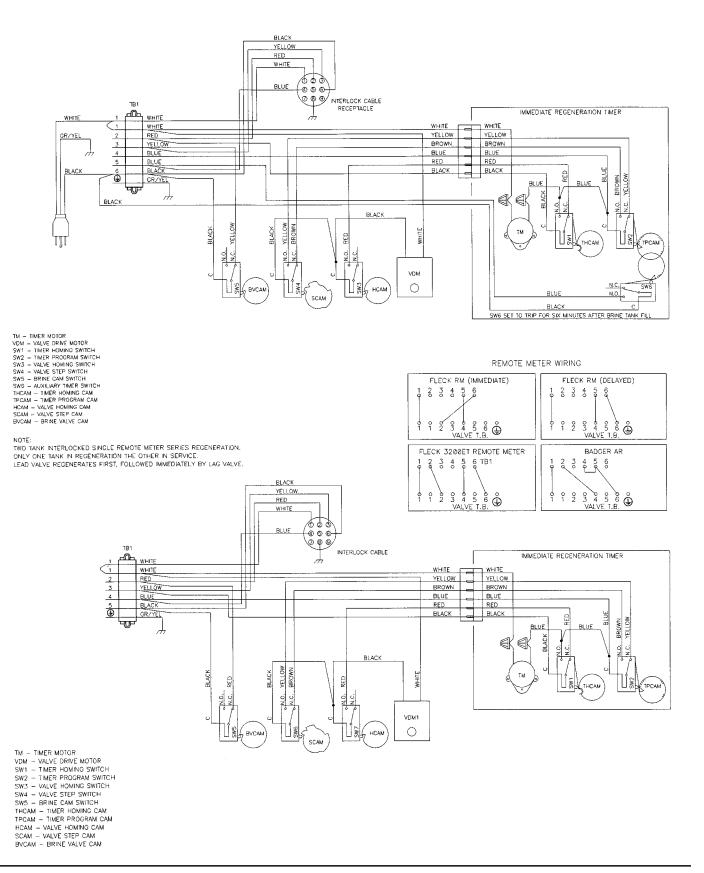
TM — TIMER MOTOR

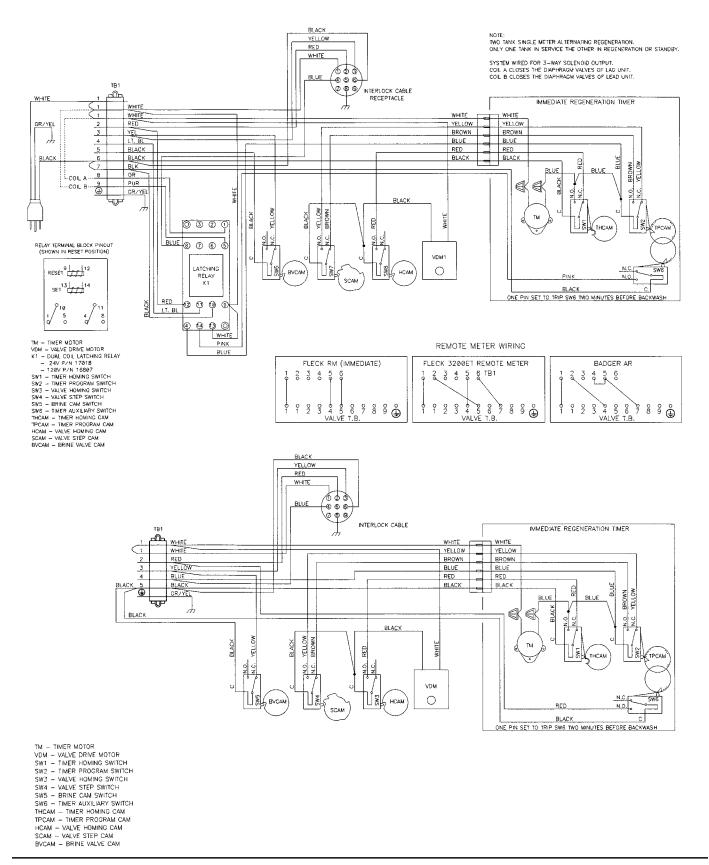
VDM — VALVE DRIVE MOTOR

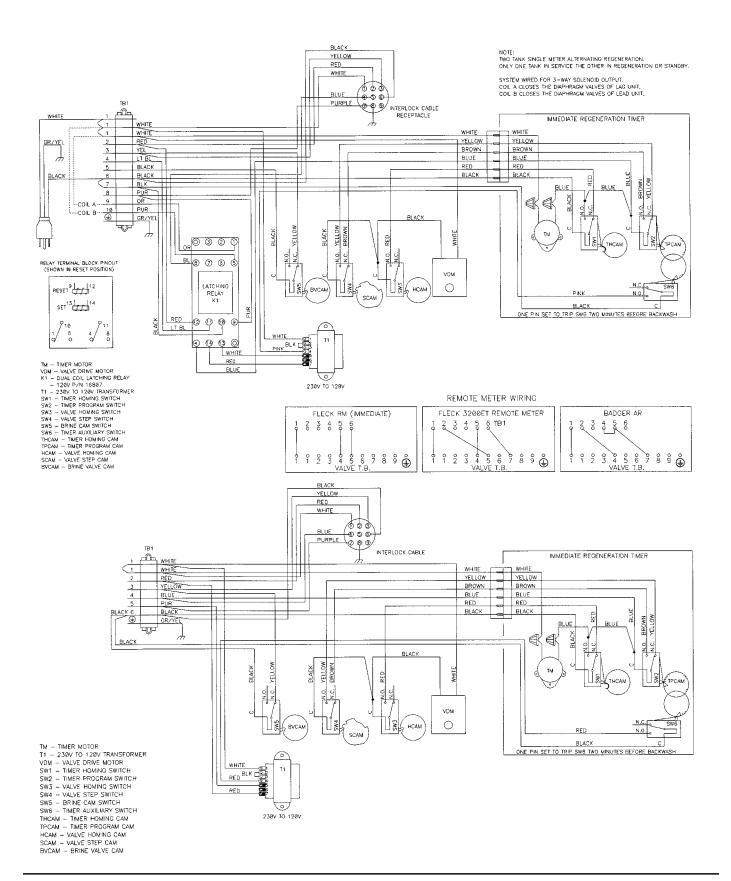
SW1 — TIMER HOMING SWITCH

SW2 — TIMER PROGRAM SWITCH

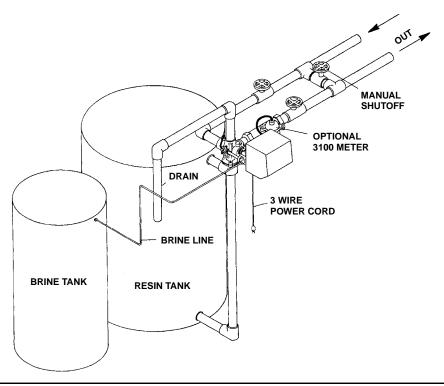
SW3 — VALVE HOMING SWITCH SW3 - VALVE HOMING SWITCH SW4 - VALVE STEP SWITCH SW5 - BRINE CAM SWITCH THCAM - TIMER HOMING CAM TPCAM - TIMER PROGRAM CAM HCAM - VALVE HOMING CAM SCAM - VALVE STEP CAM BYCAM - BRINE VALVE CAM





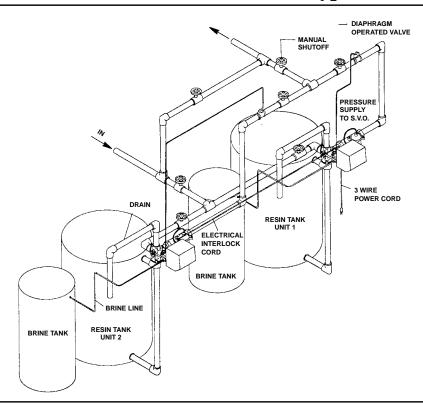


### System #4 - Typical Single Tank Installation With Optional Meter

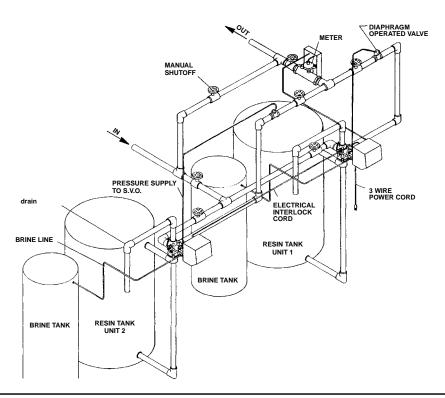


System #5 Interlock - Typical Twin Tank Installation with

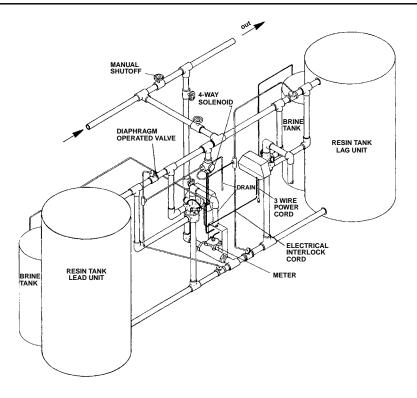
### Optional Meter Interlock and No Hard Water Bypass



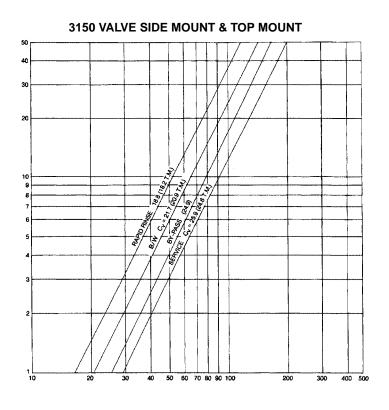
### System #6 - Twin Series Regeneration Installation with a Remote Meter



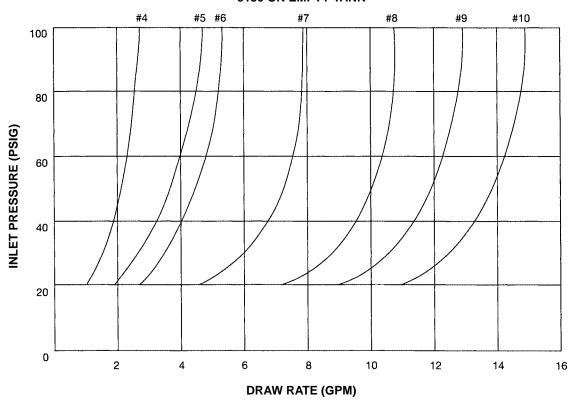
System #7 - Twin Alternator Installation with a Remote Meter



## Flow Data & Injector Draw Rates



#### **3150 ON EMPTY TANK**



## \* Typical Timer Settings

Tank Dia.				1800	Brine and Slow Rinse Time-Minutes									Fast	Brine Refill	Brine Tank Refill Time-Minutes		
/	Volume	Rate-	Time	Inj.		6# Per F			I0# Per I			5# Per F		Rinse	Rate	@ 6#	@ 10#	@ 15#
<u>/</u>	of Resin	GPM	Min.	Size	35 PSI	60 PSI	90 PSI	35 PSI	60 PSI	90 PSI	35 PSI	60 PSI	90 PSI	Time	GPM	Per Ft³	Per Ft	Per Ft
24"	10 Ft³	15	10	4	42	30	26	68	50	46	102	76	64	10	2	6	16	26
30"	15 Ft³	25	10	5	36	26	24	62	42	40	96	68	64	10	5	6	10	16
36"	20 Ft³	35	10	6	34	28	28	58	48	48	84	68	68	10	5	8	14	20
42"	30 Ft³	50	10	7	36	26	26	58	44	44	92	70	70	10	10	6	10	16
48"	42 Ft³	70	10	8	34	34	34	56	56	56	76	76	76	10	15	6	10	14
54	55 Ft³	80	10	9	40	34	34	60	50	50	90	76	76	10	15	8	12	18
60"	70 Ft³	100	10	10	46	36	34	68	54	52	102	80	78	10	20	8	12	18

#### WITH MODEL 2350 SAFETY BRINE VALVE

48" 42 Ft³	70	10	8	34	34	34	56	56	56	76	76	76	10	10	9	16	22
54" 55 Ft <sup>a</sup>	80	10	9	40	34	34	60	50	50	90	76	76	10	10	12	18	28
60" 70 Ft <sup>3</sup>	100	10	10	46	36	34	68	54	52	102	80	78	10	10	16	24	36

### Service Assemblies

60036-02 1800 Brine Valve  See Illustration Page 10	601313150 Seal Kit See Illustration Page 6
111772Spring 111774Retaining Ring 118713Brine Valve Body	210368Spacer 510369Spacer - Port 811720Seal
116497-01Brine Stem Assembly 116498-01Stem Guide Assembly 118879O-Ring	60057-01 3150 Drive Motor Assembly - 115 V. See Illustration Page 8
602771800 Injector Assembly See Illustration Page 10	410302Insulator - Switch 310872Screw - Hex Hd. 111080Screw - Flat Hd.
4	310218
60106-00 3150 Piston Assembly  See Illustration Page 6	216055Stand-Off 212624Screw - Pan Hd. 216131Spacer
114818Clip Piston Rod 114922O-Ring - 035 116130Piston 115125Piston Rod 116398-01End Plug Assembly White	60150-3150 3150 SVO Assembly  For Parts Breakdown  See Page 12
60113-01 3150 No Hard Water Piston Assembly See Illustration Page 6	603932" Meter Assembly - Std. Range For Parts Breakdown See Page 13
116398-01End Plug Assy 119611-01Piston Assy, NHWB-P 119708Piston Rod 114818Clip Piston Rod	603942″ Meter Assembly - Ext. Range

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