# For Commercial Applications

Job Name	Contractor
Job Location	Approval
Engineer	Contractor's P.O. No.
Approval	Representative

# Series R14 Wall Mount Commercial Reverse Osmosis Systems

### Flow Rates: Up to 5,400 gpd (20,439 lpd)

Watts Series R14 wall mount reverse osmosis (RO) systems are commercial grade low-energy RO units for the reduction of total dissolved solids from water. They are designed to supply reverse osmosis quality water with production rates ranging from 1,800 to 5,400 gallons per day. These units are designed for wall mount installations. Reverse osmosis is a process where high-pressure feed water is fed into a semi-permeable membrane. In the membrane, pure water is allowed to pass through the membrane material and exit as purified permeate water. Dissolved mineral salts are not allowed to pass through the membrane and become a concentrated reject stream that is sent to a drain. These RO systems use low-energy membranes to achieve a minimum average NaCl ionic rejection of 95 percent.

Series R14 wall mount RO systems are a time-tested line of purifiers engineered with quality and durability in mind. This series comes with a pre-selected assortment of features for monitoring and operation. Fiberglass reinforced plastic membrane housings and high-pressure piping, inlet and outlet prefilter pressure gauges, low-pressure switch with delayed auto restart, inputs for tank level and pretreatment interlock, adjustable reject recycle, permeate and reject water flow meters, permeate water check valve, inlet solenoid valve, membrane feed water pressure gauge, and adjustable reject valve are all standard features. These systems are designed to feed an atmospheric storage tank for collection of the reverse osmosis water. Reverse osmosis water has a wide variety of applications including municipal water treatment, steam boiler and steam sterilizer make up, laboratory use, spot free rinsing, ice and beverage water, water for cooking, food processing, metal plating and finishing, as well as water for humidification. Reverse osmosis is also the pretreatment of choice for ion exchange type de-ionization (DI) systems. Using RO water as make up to a DI system reduces the exhaustion rate of the DI resin by up to 95 percent saving time, money, and chemicals associated with DI resin regeneration.

#### A WARNING

Do not use with water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.



Series R14 Wall Mount

#### Features

- Brass high-pressure piping
- 304 stainless steel wall mounted support frame
- Fiberglass reinforced plastic 300psi high-pressure membrane housings
- Pressure gauges for pre-filter inlet/outlet and membrane feed pressure
- Low feed water pressure safety switch
- Microprocessor based controller with delayed auto restart after low-pressure shut down
- Tank level and pretreatment interlock inputs
- Low-energy membranes with 95% minimum average salt rejection
- Permeate and reject water flow meters
- Adjustable reject and reject recycle valves
- Permeate check valve
- Automatic inlet solenoid valve
- 10" high flow pre-filter

#### Standards

• Pre-filter Housing NSF/ANSI Certified 42

Watts product specifications in U.S. customary units and metric are approximate and are provided for reference only. For precise measurements, please contact Watts Technical Service. Watts reserves the right to change or modify product design, construction, specifications, or materials without prior notice and without incurring any obligation to make such changes and modifications on Watts products previously or subsequently sold.



## Specifications

A Series R14 wall mount reverse osmosis system shall be installed to provide reverse osmosis quality water. The RO system shall be installed after a Series LC(TA) or HC(TA) water softener so that scale forming calcium and magnesium hardness cannot scale the RO membrane(s). A Series AC backwashing carbon filter shall be installed on the RO feed water line to remove chlorine and prevent membrane degradation due to chlorine attack. A Series AMZ backwashing sediment filter shall also be installed on the RO feed water line to reduce the silt density index of the water to prevent particulate fouling of the RO membrane(s).

The RO system shall be a low-energy type unit complete with permeate and reject water flow meters, pre-filter inlet/outlet and membrane feed water pressure gauges, fiberglass reinforced plastic membrane housings, automatic inlet solenoid valve, brass high-pressure piping, low feed water pressure switch, reject and recycle valves, storage tank level and pretreatment interlock inputs, micro electronic controller, multistage centrifugal high-pressure pump, and all other components necessary for proper operation. The system shall be a wall mount design. The RO permeate water shall be collected in an atmospheric storage tank with the tank level controlled by an electronic level float. The RO shall be equipped with inputs for the tank level float as well as pretreatment interlock to shut the RO system down in the event the pretreatment begins a backwash cycle. Electrical requirements are 230 volt 60 hertz single phase. A local drain is required to accept drain water from the system. The feed water pressure must not fall below 20psi. The feed water temperature must not fall below 35°F or exceed 100°F (2° - 38°C).

The system shall produce reverse osmosis quality water with 95 percent minimum average ionic rejection of total dissolved solids when operated within the manufacturer's operational specifications.

### Feed Water Guidelines

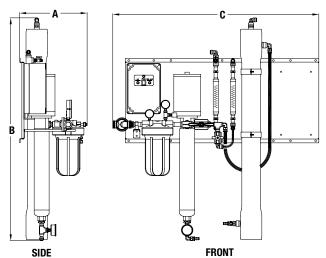
рН	6 to 9
Hardness (maximum)	Less than 1 grain per gallon as CaCO3 (Softened) or anti scale chemical injection if not softened (contact your Watts representative)
Feed Water Pressure (minimum).	20psi
Temperature	35 - 100°F (2 - 38°C)
Free Chlorine (maximum)	None Allowed
Iron (maximum)	Less than .1mg/L
Oil and H2S	None Allowed
Turbidity	Less than 1.0 NTU
Silt Density Index	Less than 5.0 SDI

#### NOTICE

For all other guideline information please contact your Watts representative. Published maximum production rates are based on a feed water of 77°F, SDI of less than 3, 1000 ppm TDS, and pH 8. Individual membrane productivity may vary (± 15%). May be operated on other feed waters with reduced capacity. Percent rejection is based on membrane manufacturer's specifications; overall system percent rejection may be less.



### **Dimensions - Weights**



MODEL NO.			DIMEN	ISIONS			WEI	GHTS
MODEL NO.		4		B		C		
	in.	mm	in.	mm	in.	mm	lbs.	kg
R14-01-BWM	15	381	53	1346	49	1245	200	91
R14-02-BWM	15	381	53	1346	49	1245	250	114
R14-03-BWM	15	381	53	1346	49	1245	300	136

#### Performance

Maximum Productivity (gallons per day)	1800	3600	5400		
Quality	98 %	98 %	98 %		
(typical membrane percent rejection)					
Recovery (adjustable)	15 - 75 %	25 - 75 %	35 – 75 %		
Membrane Size	4" x 40"				
Number Of Membranes	1	2	3		
<b>Prefilter</b> (system ships with one 5 micron cartridge)	10" BB				
Feed Water Connection	1" NPT				
Product Water Connection (tubing OD)	1⁄2"	1⁄2"	5⁄8"		
Reject Water Connection (tubing OD)		1⁄2"			
Feed Water Required (at 50% recovery)	2.5 gpm	5 gpm	7.5 gpm		
Feed Water Pressure (minimum)	20 psi				
Drain Required (maximum)	10 gpm				
Electrical Requirement	230 VAC	230 VAC	230 VAC		
(other voltages available)	60 Hz 6 amps	60 Hz 6 amps	60 Hz 9 amps		
Motor Horse Power	1	1	1.5		
Dimensions L x H x D (approximate)	49" x 53" x 15"				

### **Ordering Information**

MODEL NO.	DESCRIPTION
R14-01-BWM	1800 gallon per day RO
R14-02-BWM	3600 gallon per day RO
R14-03-BWM	5400 gallon per day RO

#### NOTICE

The information contained herein is not intended to replace the full product installation and safety information available or the experience of a trained product installer. You are required to thoroughly read all installation instructions and product safety information before beginning the installation of this product.

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