Job Name Contractor Contractor's P.O. No. Engineer Approval Representative

Series 406NRSRW

Non-Rising Stem, Resilient Wedge, Flanged Gate Valves

Sizes 2" - 12" (50 - 300mm) - Epoxy Coated

Series 406NRSRW Non-Rising Stem, Resilient Wedge, Flanged Gate Valves are available in sizes 2" – 12" (50 – 300mm). The valve is epoxy coated cast iron and is operated by a handwheel or an operating nut and valve key. The resilient wedge disc design offers both positive seating and resistance against high differential pressure. Series 406NRSRW is best suited for service in either the fully open or closed position. It is also recommended for use as a throttling valve. This series recommended for potable water, water distribution service and feed lines, and sewage disposal facilities.

Features

- ASTM A126 Class B Iron
- AWWA C509 specifications
- Full port flow, low head loss
- Epoxy coated, internal and external
- Vulcanized encapsulated resilient wedge
- Easy in-line service
- Replaceable disc
- Boss-tapped and plugged
- MSS-SP-70 conformance

Specifications

Valve shall be manufactured out of ASTM A126 Class B iron and comply with MSS-SP-70. Valve shall be pressure rated to 200psi (14 bars) CWP and have flanged ends. Valve shall have a non-rising stem, full port flow, replaceable disc and epoxy coating. Valve shall be a Watts Regulator Company Series 406NRSRW.



Standards

Face-to-face dimensions of the valves comply with the American Standard for face-to-face dimensions (ANSI B16.10) for Class 125 cast iron flanged valves.

End Flanges: The dimensions and drilling of end flanges conform to the American cast iron flange standard, Class 125 (ANSI B16.1). The flanges are flat faced and smooth finished.



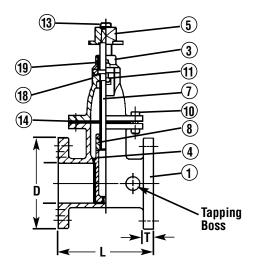
Parts - Materials

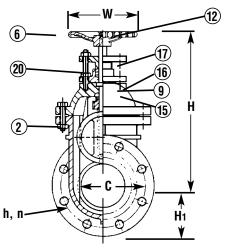
No.	Parts	Material	ASTM Designation				
1	Body	Cast Iron	A126 Class B				
_2	Bonnet	Cast Iron	A126 Class B				
3	Stuffing Box	Cast Iron	A126 Class B				
_ 4	Disc	Cast Iron & Rubber (Buna-N)	A126 Class B				
5	Operating Nut	Cast Iron	A126 Class B				
6	Hand Wheel	Cast Iron	A126 Class B				
_ 7	Stem	Stainless Steel	A276 Type 304				
_ 8	Stem Nut	Stainless Steel	A276 Type 304				
_ 9	Thrust Washer	Brass	B36				
_10	Bonnet Bolt & Nut	Zinc Coated Steel	A307 Grade B				
11	Stuffing Box Bolt	Zinc Coated Steel	A307 Grade B				
_12	Hand Wheel Washer	Zinc Coated Steel	A307 Grade B				
_13	Top Nut	Zinc Coated Steel	A307 Grade B				
_14	Bonnet Gasket	Rubber	D2000AA6014				
_15	O-ring A	Rubber	D2000AA6014				
_16	O-ring B	Rubber	D2000AA6014				
_17	Wiper Ring	Rubber	D2000AA6014				
18	Gland	Bronze	B62				
19	O-ring C	Rubber	D2000AA6014				
20	Stuffing Box Nut	Brass	B36				

Pressure - Temperature

200psi (14 bars) CWP

Maximum Temperature 140°F (60°C)





Dimensions - Weights

					Flange Dimensions															
						Bolt Holes														
S	ize	L		D		C		h		n	T		W		Н		H1		Weight	
in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	# of holes	in.	mm	in.	mm	in.	mm	in.	mm	lbs.	kg.
2	50	7	178	6	152	43/4	121	3/4	19	4	5/8	16	71/16	179	81/2	216	3	76	25	11
21/2	65	71/2	191	7	178	5½	140	3/4	19	4	11/16	18	71/16	179	93/8	238	31/2	89	30	14
3	75	8	200	71/2	191	6	152	3/4	19	4	3/4	19	77/8	200	101/4	260	33/4	95	42	15
4	100	9	229	9	229	71/2	191	3/4	19	8	¹⁵ ⁄16	24	813/16	224	12 ³ ⁄ ₁₆	310	41/2	114	64	29
6	150	101/2	267	11	279	91/2	241	7/8	22	8	1	25	11	279	16	406	51/2	140	108	49
8	200	1111/2	292	13½	343	113/4	298	7/8	22	8	1 1//8	29	11	279	19 ¹⁵ ⁄ ₁₆	506	63/4	171	191	87
10	250	13	330	16	406	141/4	362	1	25	12	1 3⁄16	30	12 ⁷ ⁄16	316	23 ¹³ / ₁₆	605	8	203	286	130
12	300	14	356	19	483	17	432	1	25	12	11/4	32	14	356	26¾	679	91/2	241	392	178



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