For Commercial and Industrial Applications

lob Name	Contractor
lob Location	Approval
Engineer	Contractor's P.O. No.
Approval	Representative

Series FBV-3, FBVS-3

2-Piece, Full Port, Brass Ball Valves

Sizes: 1/4" - 3" (8-80mm)

Series FBV-3, FBVS-3 2-Piece, Full Port, Brass Ball Valves are used in commercial and industrial applications for a full range of liquids and gases. They feature a bottom-loaded blowoutproof stem, virgin PTFE seats, thrust washer, and adjustable stem packing gland, stem packing nut, chrome plated brass ball, brass adapter, and steel handle.

Features

- Suitable for a full range of liquids and gases
- Minimal pressure drop due to full size ports
- Bottom loaded, blow-out proof stem
- Virgin PTFE stem packing seal, thrust washer and seats
- Vinyl insulator on heavy duty, zinc plated carbon steel handles
- Fast quarter-turn open or close operation
- Excellent for throttling and balancing applications of nonabrasive fluids where minimum flow is 20% to 100% of valve capacity
- Low operating torque
- Adjustable stem packing gland
- Stem O-ring seal

Models

FBV-3 $^{1}/_{4}$ " – 3" (8-80mm) with threaded connections 1/2" - 3" (15-80mm) with solder connections FBVS-3

Pressure – Temperature

Temperature Range: -40° F - 400° F (-40°C - 204°C) Pressure Ratings:

FBV-3

 $^{1}/_{4}$ " - 2" (8 - 50mm) 600psi (41 bars) WOG, non-shock 150psi (10.3 bars) WSP $2^{1/2}$ " - 3" (65 - 80 mm)600psi (41 bars) WOG, non-shock 125psi (8.6 bars) WSP

FBVS-3

1/2" - 2" (15 - 50mm) 600psi (41 bars) WOG, non-shock 150psi (10.3 bars) WSP $2^{1/2}$ " - 3" (65-80mm) 400psi (27.5 bars) WOG, non-shock 125psi (8.6 bars) WSP

*This valve is designed to be soft soldered into lines without disassembly, using a low temperature solder to 420°F (216°C). Higher temperature solders may damage the seat material.

Apply heat with the flame directed AWAY from the center of the valve body. Excessive heat can harm the seats. After soldering, the packing nut may have to be tightened.



Approvals

¹/₂" - 2" (15-50mm) FBV-3 UL/FM approved 1/2" - 2" (15-50mm) FBVS-3 UL listed Valves comply with MSS-SP-110 standards 1/2" - 2"only





Gas Approvals (Threaded Valves Only)

1/2" – 2" (15-50mm) 7/2 – 2" (15-50mm) ASME B16.33, CSA c sus



¹/₂psig and 5psig (14 and 34 kPa) @ -40°F - 125°F (-40°C - 52°C) 125psig (8 bars) @ -40°F - 125°F (-40°C to 52°C)

 $2^{1}/2$ " -3" (65 - 88mm) ASME B16.38, CSA

 1 /2psig and 5psig (14 and 34 kPa) @ $-40^{\circ}F - 125^{\circ}F$ ($-40^{\circ}C - 52^{\circ}C$) 125psig (8 bars) @ -40°F - 125°F (-40°C to 52°C)

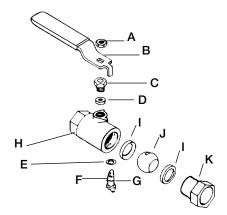
Specifications

Approved valves shall be 2-piece and constructed of forged brass body and end adapter. Ball shall be full port, chrome plated brass. Seats and stem packing shall be virgin PTFE. Bottom loaded, blowout proof stem shall be brass with a fluorocarbon elastomer O-ring and adjustable packing nut threaded to body. Valve sizes 1/4" - 2" shall be rated to 600psi (41 bars) WOG non-shock and 150psi (10.3 bars) WSP. Valve sizes 2½" - 3" (threaded) shall be rated to 600psi (41 bars) WOG non-shock and 125psi (8.6 bars) WSP. Valve sizes 2½" - 3" (solder) shall be rated to 400psi (27.5 bars) WOG non-shock and 125psi (8.6 bars) WSP. Valves shall be equal to Watts FBV-3 (threaded) or FBVS-3 (solder).



Watts product specifications in U.S. customary units and metric are approximate and are provided for reference only. For precise measurements, please contact Watts Technical Service. Watts reserves the right to change or modify product design, construction, specifications, or materials without prior notice and without incurring any obligation to make such changes and modifications on Watts products previously or subsequently sold.

Materials



A. Handle NutB. HandleZinc plated carbon steelZinc plated carbon steel with

vinyl insulator

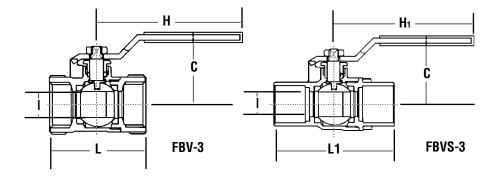
C. Packing Nut
D. Stem Packing
E. Thrust Washer
F. Stem
Brass
Virgin PTFE
Wachined brass

G. O-ring Fluorocarbon elastomer (FKM)

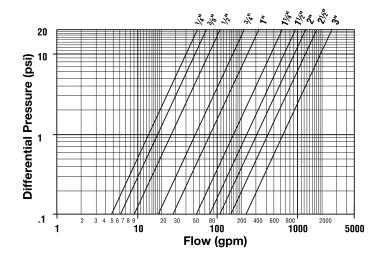
H. Body Forged brass
I. Seats Virgin PTFE

J. Ball Chrome plated brassK. Adaptor Forged brass

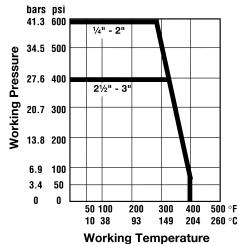
Dimensions – Weights



Flow Curves



Temperature/Pressure Rating



*See applicable note on reverse side for solder end valves with regards to pressure/temperature rating.

SIZE (DN) DIMENSIONS												WEIGHT			
		С		Н		H ₁		I		L		L1			
in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	lbs.	kg.
1/4	8	1 7⁄ ₁₆	36	3¾16	81	_	_	3/8	10.5	1 ¹³ ⁄ ₁₆	46	_	Ė	.3	.1
3/8	10	1 7⁄16	36	3 ³ ⁄ ₁₆	81	_	_	3/8	10.5	1 ¹³ ⁄16	46	_	_	.3	.1
1/2	15	1 ¹⁵ ⁄16	50	35/8	91	3%	91	19/32	12.5	2¾	60	21/8	53	.5	.2
3/4	20	2 ½16	52	41/2	114	41/2	114	¹³ ⁄ ₁₆	20.0	2 ¹¹ / ₁₆	68	213/16	72	.8	.3
_1	25	2 ⁷ / ₁₆	62	4 ¹⁵ ⁄ ₁₆	125	4 ¹⁵ ⁄ ₁₆	125	1	25.0	31/8	80	3¾	86	1.4	.6
11/4	32	2 5⁄8	66	4 ¹⁵ ⁄ ₁₆	125	415/16	125	11/4	31.0	311/16	90	37/8	98	2.0	.9
11/2	40	2 ¹⁵ ⁄16	75	5½	140	5½	140	1½	39.0	37/8	99	43/8	112	2.6	1.2
2	50	31/8	80	71//8	200	71//8	200	2	50.0	47/16	113	5 ½16	135	4.0	1.8
21/2	65	4 5⁄16	109	97/8	250	71//8	200	2%	60.5	5½	140	6 5⁄16	161	9.0	4.1
3	80	45/8	118	97/8	250	71//8	200	2 ¹⁵ / ₁₆	74.0	61/4	159	73/16	182	12.8	5.8





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