## For Commercial and Industrial Applications

Job Name	Contractor
Job Location	Approval
Engineer	Contractor's P.O. No.
Approval	Representative

# Series FBV-3, FBVS-3 2-Piece, Full Port, Brass Ball Valves

## Sizes: 1/4" - 3" (8-80mm)

Series FBV-3, FBVS-3 2-Piece, Full Port, Brass Ball Valves are used in commercial and industrial applications for a full range of liquids and gases. They feature a bottom-loaded blowoutproof stem, virgin PTFE seats, thrust washer, and adjustable stem packing gland, stem packing nut, chrome plated brass ball, brass adapter, and steel handle.

#### Features

- Suitable for a full range of liquids and gases
- Minimal pressure drop due to full size ports
- Bottom loaded, blow-out proof stem
- Virgin PTFE stem packing seal, thrust washer and seats
- Vinyl insulator on heavy duty, zinc plated carbon steel handles
- Fast guarter-turn open or close operation
- Excellent for throttling and balancing applications of nonabrasive fluids where minimum flow is 20% to 100% of valve capacity
- Low operating torque
- Adjustable stem packing gland
- Stem O-ring seal

#### Models

FBV-3 1/4" – 3" (8-80mm) with threaded connections FBVS-3

1/2" - 3" (15-80mm) with solder connections

#### Pressure – Temperature

Temperature Range: -40° F - 400° F (-40°C - 204°C) Pressure Ratings:

#### FBV-3

- 1/4" 2" (8 50mm)600psi (41 bars) WOG, non-shock 150psi (10.3 bars) WSP
- $2^{1}/2^{"} 3^{"}$  (65 80mm) 600psi (41 bars) WOG, non-shock 125psi (8.6 bars) WSP

#### FBVS-3

<sup>1</sup>/<sub>2</sub>" - 2" (15 - 50mm) 600psi (41 bars) WOG, non-shock 150psi (10.3 bars) WSP 2<sup>1</sup>/<sub>2</sub>" - 3" (65-80mm) 400psi (27.5 bars) WOG, non-shock 125psi (8.6 bars) WSP

\*This valve is designed to be soft soldered into lines without disassembly, using a low temperature solder to 420°F (216°C). Higher temperature solders may damage the seat material.

Apply heat with the flame directed AWAY from the center of the valve body. Excessive heat can harm the seats. After soldering, the packing nut may have to be tightened.



## Approvals

1/2" - 2" (15-50mm) FBV-3 UL/FM approved 1/2" - 2" (15-50mm) FBVS-3 UL listed Valves comply with MSS-SP-110 standards 1/2" - 2"only



#### Gas Approvals (Threaded Valves Only)

1/2" – 2" (15-50mm) ASME B16.33, CSA CSA CSA 1/2psig and 5psig (14 and 34 kPa) @ -40°F - 125°F (-40°C - 52°C) 125psig (8 bars) @ -40°F - 125°F (-40°C to 52°C)

 $2^{1}/_{2}$ " -3" (65 - 88mm) ASME B16.38, CSA <sup>1</sup>/<sub>2</sub>psig and 5psig (14 and 34 kPa) @ -40°F - 125°F (-40°C - 52°C) 125psig (8 bars) @ -40°F - 125°F (-40°C to 52°C)

#### Specifications

Approved valves shall be 2-piece and constructed of forged brass body and end adapter. Ball shall be full port, chrome plated brass. Seats and stem packing shall be virgin PTFE. Bottom loaded, blowout proof stem shall be brass with a fluorocarbon elastomer O-ring and adjustable packing nut threaded to body. Valve sizes  $\frac{1}{4}$  – 2" shall be rated to 600psi (41 bars) WOG non-shock and 150psi (10.3 bars) WSP. Valve sizes  $2\frac{1}{2}$ " – 3" (threaded) shall be rated to 600psi (41 bars) WOG non-shock and 125psi (8.6 bars) WSP. Valve sizes 2<sup>1</sup>/<sub>2</sub>" – 3" (solder) shall be rated to 400psi (27.5 bars) WOG non-shock and 125psi (8.6 bars) WSP. Valves shall be equal to Watts FBV-3 (threaded) or FBVS-3 (solder).



Watts product specifications in U.S. customary units and metric are approximate and are provided for reference only. For precise measurements, please contact Watts Technical Service. Watts reserves the right to change or modify product design, construction, specifications, or materials without prior notice and without incurring any obligation to make such changes and modifications on Watts products previously or subsequently sold.

## Materials

## Flow Curves



	Handle Nut Handle	Zinc plated carbon steel Zinc plated carbon steel with vinyl insulator
D. E. F. H. I. J.	Packing Nut Stem Packing Thrust Washer Stem O-ring Body Seats Ball Adaptor	Brass Virgin PTFE Virgin PTFE Machined brass Fluorocarbon elastomer (FKM) Forged brass Virgin PTFE Chrome plated brass Forged brass

## **Dimensions – Weights**





## Temperature/Pressure Rating



\*See applicable note on reverse side for solder end valves with regards to pressure/ temperature rating.

SIZE	SIZE (DN) DIMENSIONS										WEIG	WEIGHT			
		C		H	1	H1		Ι		L		L1			
in.	тт	in.	тт	in.	тт	in.	тт	in.	тт	in.	тт	in.	тт	lbs.	kg.
1⁄4	8	<b>1</b> 7⁄16	36	<b>3</b> <sup>3</sup> ⁄16	81		_	3⁄8	10.5	<b>1</b> <sup>13</sup> ⁄16	46	—	_	.3	.1
3⁄8	10	<b>1</b> 7⁄16	36	<b>3</b> <sup>3</sup> ⁄16	81			3⁄8	10.5	<b>1</b> <sup>13</sup> ⁄16	46			.3	.1
1⁄2	15	<b>1</b> <sup>15</sup> ⁄16	50	35⁄8	91	35⁄8	91	<sup>19</sup> ⁄32	12.5	2¾	60	21/8	53	.5	.2
3⁄4	20	<b>2</b> <sup>1</sup> ⁄16	52	41⁄2	114	41⁄2	114	<sup>13</sup> ⁄16	20.0	<b>2</b> <sup>11</sup> ⁄16	68	2 <sup>13</sup> ⁄16	72	.8	.3
1	25	<b>2</b> 7⁄16	62	<b>4</b> <sup>15</sup> ⁄16	125	<b>4</b> <sup>15</sup> ⁄16	125	1	25.0	31⁄8	80	3¾	86	1.4	.6
11⁄4	32	25⁄8	66	<b>4</b> <sup>15</sup> ⁄16	125	<b>4</b> <sup>15</sup> ⁄16	125	11/4	31.0	<b>3</b> <sup>11</sup> ⁄16	90	31/8	98	2.0	.9
11/2	40	2 <sup>15</sup> ⁄16	75	51⁄2	140	51⁄2	140	1½	39.0	31/8	99	43/8	112	2.6	1.2
2	50	31/8	80	71/8	200	71/8	200	2	50.0	47⁄16	113	<b>5</b> <sup>5</sup> ⁄16	135	4.0	1.8
21/2	65	45⁄16	109	97⁄8	250	71/8	200	23/8	60.5	51⁄2	140	<b>6</b> <sup>5</sup> ⁄16	161	9.0	4.1
3	80	45⁄8	118	97⁄8	250	71/8	200	2 <sup>15</sup> /16	74.0	61⁄4	159	<b>7</b> <sup>3</sup> ⁄16	182	12.8	5.8





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