



980 Series

Model	981
	681

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- Diagram illustrating the valve gear mechanism of a steam engine, showing the relationship between the piston rod (7) and the valve gear (3(L)).
- Key components and connections:
- 1**: Main steam engine block.
 - 2**: Steam valve.
 - 3(L)**: Valve gear mechanism.
 - 4**: Steam line connecting the steam valve to the piston valve.
 - 5**: Piston rod connecting the piston valve to the piston rod.
 - 6**: Piston valve.
 - 7**: Piston rod.
 - 8**: Steam line connecting the piston valve to the piston rod.
- Legend:
- CLOSES VALVE
 - OPENS VALVE

- FC - Flo-Clean Strainer
- L - Dual Limit Switch