### Installation Instructions #11 Regulator

Single Seat - Bronze Trim -Composition Disc

### A WARNING



Read this Manual BEFORE using this equipment. Failure to read and follow all safety and use information can result in death, serious personal injury, property damage, or damage to the equipment. Keep this Manual for future reference.

### Valve Description

The Powers #11 Regulator is a self-actuating control valve which automatically controls the temperature of a fluid without the use of external power. Adjust the set point and the rugged self-operating #11 Regulator controls the flow of heating medium (water or steam) to maintain a constant temperature.

The instrument has a vapor pressure thermal system containing a thermally responsive fluid. This thermal system rapidly senses temperature changes at the bulb and controls the flow of heating medium through the valve to maintain the desired temperature. The thermal system features a two-ply brass bellows with six reinforcing ribs on the bellows head and thick capillary tubing walls to ensure long operating life.

### Features

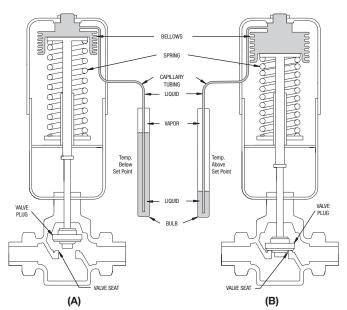
- Tight shutoff when the valve is closed
- A valve stem of highly polished corrosion resistant grade 316L stainless steel to decrease friction and reduce hysteresis
- An adjusting nut mounted on ball bearings and a removable set point adjusting rod to ease set point adjustments
- A set point reference scale to aid temperature adjustments

### Operation

A bulb is connected to a bellows containing a thermally responsive fluid. The bulb is inserted into the fluid you are trying to control (process fluid) to sense its temperature. The Regulator set point is adjusted to allow sufficient flow of heating medium (water or steam) through the valve to keep the process fluid at the desired temperature.

(A) When the temperature of the process fluid drops below the set point, the temperature of the thermally responsive liquid decreases, which decreases the vapor pressure in the bulb/ bellows. The force of the resulting vapor pressure is less than the spring force, so the bellows contract and the spring extends, which raises the valve plug up from its seat. This increases the flow of the heating medium (water or steam), which raises the temperature of the process fluid.

**(B)** As the process fluid temperature increases toward or beyond the desired set point, the temperature of the thermally responsive fluid in the bulb increases, which causes the vapor pressure to increase. This expands the bellows, compresses the spring, and moves the valve plug down towards its seat, to reduce or stop the flow of the heating medium.



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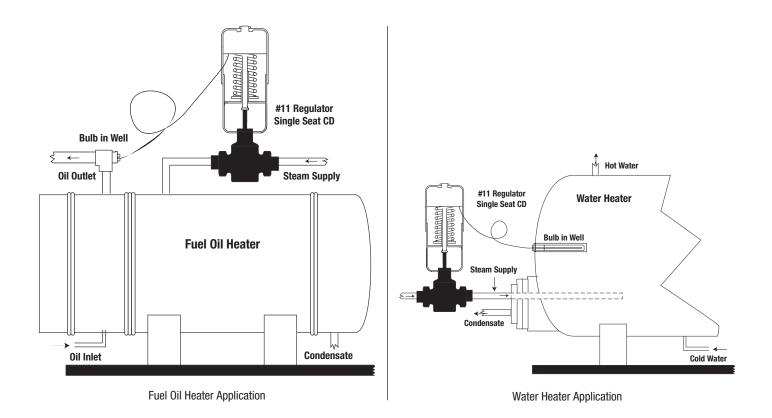
### **Specifications**

|                 | Valve Sizes:                  | 1/2" to 1-1/2" (NPT)                    |
|-----------------|-------------------------------|---|
|                 | Body Material                 | Bronze                                  |
| ECS             | Body Rating                   | ANSI Class 250                          |
| T SF            | Connections                   | Double Female Unions with pipe thread   |
| SICA            | Style                         | Single Seat with Composition Disc       |
| PHYSICAL SPECS  | Valve Plug Travel             | See Dimensional Data on pages 8 & 9     |
|                 | Effective Bellows Area        | 7.8 in2 (50.3 cm2)                      |
|                 | Maximum Body Temperature:     | 400°F (204°C)                           |
|                 | Temperature Range             | See table on page 12                    |
|                 | Controlled Medium             | Steam or Water                          |
| S               | Max. Differential Pressure    | See Tables on pp. 3 & 4                 |
| SPE             | Max. Allowable Overheat Temp. | 25°F (14°C) above temp. range           |
| 5NI             | Max. Well Safe Pressure       | See Tables on page 9                    |
| DPERATING SPECS | Shipping Weight               | See Table on page 8                     |
| OPE             | Flow Characteristics          | Quick Opening                           |
|                 | Shutoff Class Rating          | ANSI Class IV                           |
|                 | Shuton Glass halling          | (leakage 0.01% of rated valve capacity) |

### Applications

Powers #11 Regulators are used to automatically control the temperature of a fluid. The self-actuated regulator can easily be installed in any convenient location. Among its applications are: hot water and steam systems, fuel oil heaters, heat exchangers, air drying rooms, and many industrial processes. Below are two typical applications.

#11 CD valves are well suited to heating applications where the steam inlet pressure is under 50 psig and good shutoff is required.



### Sizing and Selection

Proper sizing of the Regulator is essential for correct system operation. An undersized regulator will not allow sufficient flow at maximum load. An oversized regulator may cycle and will not utilize the full valve stroke for efficient modulation of flow. This results in poor control and shortened valve life (quicker deterioration of valve disc and seat). For these resasons, the correct sizing of the regulator for actual expected conditions is considered essential for good control.

**NOTE:** Select a bulb (see page 12) that has the desired set point in the upper third of the temperature range for best valve performance.

Size the #11 Regulator for actual rather than maximum conditions. Do not size according to pipe size; piping systems are designed for different criteria than process controls. Refer to Powers Form #AE-1, Valve Selection and Sizing for further recommendations.

Maximum Operating Pressure Differential (differential for fluid flow): In order for the process medium to flow, a pressure drop must exist across the valve. "Pressure differential" is the difference in valve pressure between the inlet and outlet under flow conditions. The greater the differential, the greater the flow at any given plug position.

Though the regulator should be sized for actual conditions, you need to know the available differential at maximum flow. For optimum control, take as much differential as possible across the valve.

### Maximum Water Capacities

Use a pressure drop of at least 25% of inlet pressure when sizing valves for water applications.

### **A** CAUTION

Do not exceed maximum pressure differentials for given valve sizes. The maximum differential is the pressure the valve has against it at shutoff. Too large a differential can cause valve chatter and/or prevent shutoff.

### Water Capacities --- GPM

|               |        |        |         |        |       |        | -      |    |     |     |               |               |     |       |      |        |      |         |        |       |     |     |               |
|---------------|--------|--------|---------|--------|-------|--------|--------|----|-----|-----|---------------|---------------|-----|-------|------|--------|------|---------|--------|-------|-----|-----|---------------|
| VALVE<br>Size | AV     | ailabi | E SIZIN | IG PRE | SSURE | DIFFER | ENTIAL | PS | 1   |     | Maximum<br>∆P | VALVE<br>Size |     | AVAIL | ABLE | SIZING | PRES | SURE DI | IFFERE | NTIAL | KPA |     | Maximum<br>∆P |
|               | Cv (1) | 2      | 4       | 6      | 8     | 10     | 15     | 20 | 25  | 30  | Liquid        |               | 7   | 15    | 30   | 45     | 60   | 75      | 100    | 125   | 150 | 200 | (kPa) Liquid  |
| 1/2"          | 3.1    | 4.4    | 6.2     | 7.6    | 8.8   | 9.8    | 12     | 14 | 16  | 17  | 30            | 1/2"          | 0.3 | 0.3   | 0.4  | 0.5    | 0.6  | 0.6     | 0.7    | 0.8   | 0.9 | 1.1 | 207           |
| 3/4"          | 5.5    | 7.8    | 11      | 13     | 16    | 17     | 21     | 25 | 28  | 30  | 30            | 3/4"          | 0.5 | 0.5   | 0.7  | 0.9    | 1    | 1.1     | 1.3    | 1.5   | 1.6 | 1.9 | 207           |
| 1"            | 12     | 17     | 24      | 29     | 34    | 38     | 46     | 54 | 60  | 66  | 30            | 1"            | 0.8 | 1.6   | 1.6  | 1.9    | 2.2  | 2.5     | 2.9    | 3.2   | 3.5 | 4.1 | 207           |
| 1-1/4"        | 16     | 23     | 32      | 39     | 45    | 51     | 62     | 72 | 80  | 88  | 30            | 1-1/4"        | 1   | 2.1   | 2.1  | 2.6    | 3    | 3.3     | 3.8    | 4.3   | 4.7 | 5.4 | 207           |
| 1-1/2"        | 22     | 31     | 44      | 54     | 62    | 70     | 85     | 98 | 110 | 120 | 30            | 1-1/2"        | 1.4 | 2     | 2.9  | 3.5    | 4.1  | 4.6     | 5.3    | 5.9   | 6.5 | 7.5 | 207           |

Water Capacities --- L/S

### Steam Capacities

Use a pressure drop of 50% of absolute inlet pressure (gauge pressure + 15 psi) for steam applications.

A CAUTION Caution: Do not exceed maximum pressure differentials for the given valve sizes. The maximum differential is the pressure the valve has against it at shutoff. Too large a differential can cause valve chatter and/or prevent shutoff.

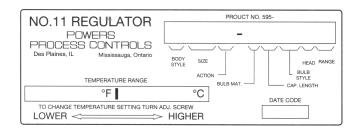
# STEAM CAPACITIES --- LBS./HR.

| 25 |  | 10     | 126 171        | 304                     | 664                     | 885         | 891 1217          |
|----|--|--------|----------------|-------------------------|-------------------------|-------------|-------------------|
|    | _  | 2 5    | 81 126         | 144 223                 | 270 416 560 650 314 486 | 418 648     | 575 891           |
|    | Available Sizing Pressure Differential PSI | 15     | 168            |                         | 650 3                   | 867         | 762 1027 1192 575 |
| 15 | Different                                  | 5 10   | 70 107 145 168 | 210 229 124 190 257 298 | 16 560                  | 554 747 867 | 62 1027           |
|    | Pressure                                   | 2      | 70 1           | 124 1                   | 270 4                   | 360 5       | 495 7             |
|    | le Sizing                                  | 10     | 118 129        | ) 229                   | 459 500                 | 667         | 841 917           |
| 10 | Availab                                    | 68     | 105 118        | 186 210                 | 407 459                 | 542 611     | 746 841           |
|    |  | 4      | 88 1           | 156 1                   | 340 4                   | 453 5       | 623 7             |
|    |  | 2      | 63             | 112                     | 245                     | 327         | 450               |
|    |  | 5      | 85             | 121 151                 | 330                     | 441         | 606               |
| 5  |  | ς<br>Γ | 3 68           |                         | 8 263                   | 1 351       | 0 483             |
|    |  | 1      | 40 56          | 72 100                  | 156 218                 | 208 291     | 286 400           |
|    |  | 5      | 52 4           | 92 7                    | 200 15                  | 266 20      | 366 28            |
| 2  |  | -      | 37 5           | 66 (                    | 143 2                   | 191 2       | 263               |
| L  | Valve                                      | Size   | 1/2"           | 3/4"                    | -                       | 1 1/4"      | 1 1/2"            |

## STEAM CAPACITIES --- KG/HR.

|        |     |     |     |     |     |     |     |     |     |          | Inlet    | Pressu  | Inlet Pressure kPa | Pa   |                 |     |     |     |  |
|--------|-----|-----|-----|-----|-----|-----|-----|-----|-----|----------|----------|---------|--------------------|--|-----------------|-----|-----|-----|--|
|        | 15  | 2   |     | 30  |     |     |     |     | 70  |          |          |         | 100                |  |                 |     |     | 175 |  |
| Valve  |     |     |     |     |     |     |     |     | Ava | ilable ( | Sizing I | Pressu  | re Diff∈           | Available Sizing Pressure Differential kPa | kP <sub>č</sub> |     |     |     |  |
| Size   | 5   | 15  | 5   | 10  | 15  | 30  | 5   | 10  | 15  | 35       | 70       | 10      | 25                 | 50   | 100             | 10  | 25  | 50  |  |
| 1/2"   | 14  | 24  | 15  | 22  | 26  | 36  | 18  | 25  | 30  | 44       | 59       | 27      | 42                 | 57   | 75              | 32  | 49  | 68  |  |
| 3/4"   | 26  | 43  | 27  | 38  | 46  | 63  | 31  | 44  | 53  | 79       | 105      | 48      | 74                 | 101  | 132             | 56  | 87  | 120 |  |
| 4      | 56  | 95  | 60  | 83  | 101 | 139 | 68  | 96  | 116 | 172      | 229      | 104 161 |                    | 220  | 288 1           | 122 | 190 | 263 |  |
| 1 1/4" | 75  | 126 | 79  | 111 | 135 | 185 | 91  | 127 | 155 | 229      | 305      | 138     | 215                | 293  | 385 1           | 163 | 254 | 350 |  |
| 1 1/2" | 103 | 174 | 109 | 153 | 185 | 254 | 125 | 175 | 213 | 315      | 420      | 190     | 295                | 404  | 529 2           | 224 | 349 | 482 |  |

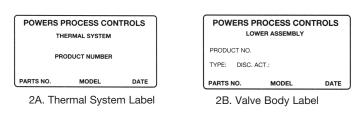
### **Product Identification**

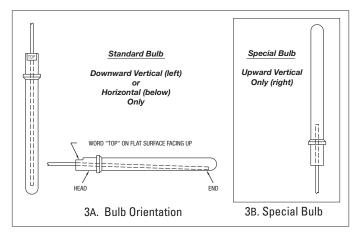


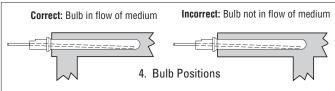
A red label should be on the front face of the thermal system. Figure 1.

This label contains information required to properly maintain, service and order parts for this product. If there is no label, look for a white label on the inside of the thermal system legs (Figure 2A) or the valve body vertical yoke (Figure 2B).

When replacing the original thermal assembly or valve body, secure the old red label onto the valve or thermal system or ink the number onto the body.







### Installation

### **Tools Needed**

- Straight slot screwdriver
- 3/8" open end wrench
- 1-3/8" open end wrench

### **Position Valve**

1. To insure proper system operation, thoroughly flush all piping and valves to rid them of all scale, dirt and debris.

Pliers

• 5/16" open end wrench

• 7/16" open end wrench

2. Select valve location with sufficient clearance to allow maintenance. Install valve in line. The direction of the arrows on the valve body must match the direction of the water or steam flow.

For best results, we recommend installing the valve in a horizontal line, and in the upright position with bellows head above valve. The valve may also be installed in any position within 90° of upright.

### Install Bulb

- 3. Figure 3a shows proper bulb orientation. Figure 3b shows the special bulb needed for upwards vertical positioning.
- 4. Figure 4. For any position, fully immerse the bulb in the flow of the medium.

These instructions are for D style bulbs - for installation of other styles, refer to tag attached to bulb.

5. Without a well: Remove bushing from the bulb and screw it into the tank. Insert the thermostatic bulb through the bushing and tighten the union nut.

With a well: Do not use bushing. Screw well into tank, insert bulb directly into well, and tighten union nut.

### **Position Valve**

3. Select valve location with sufficient clearance to allow maintenance. Install valve in line. The direction of the arrows on the valve body must match the direction of the water or steam flow.

For best results, we recommend installing the valve in a horizontal line, and in the upright position with bellows head above valve. The valve may also be installed in any position within 90° of upright.

4. **Figure 4.** The direction of the arrows on the valve body must match the direction of the water flow.

Pipe the hot water to the bottom 'B' port, and the cold water to the upper 'U' port. The mixed water will exit the valve through the common 'C' port.

### Adjust Capillary Tubing

6. Coil the extra capillary, and position away from regulator operation where it is subjected to room temperature only.

### A WARNING

DO NOT kink, cut, sever or file the tubing. DO NOT disconnect tubing from bulb or bellows assembly. This can render the thermal system inoperable and result in severe process overheating.

### Adjust set point

All regulators are factory set to control near mid-range operating temperature.

- 7. When adjusting the set point, make certain the heating medium is flowing through the valve and is at the operating pressure of the system.
- Figure 5. Make all set point temperature changes by inserting the temperature adjustment rod into one of the holes of the adjusting nut assembly. (Use the temperature adjustment setting scale only for reference)

### To Raise the set point:

Turn rod left to right (counterclockwise from top).

### To Lower the set point:

Turn rod right to left (clockwise from top).



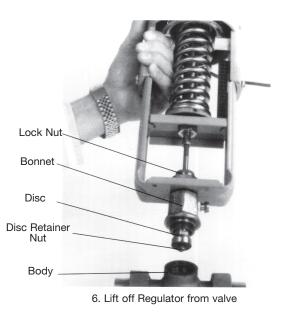
5. Adjusting Set Point © 2019 Watts

### Maintenance

Numbers in brackets [#] refer to part numbers on pp. 10 & 11.

### To replace the composition disc only

- 1. Before disassembly, the bulb must be cooled 30°F (16°C) below the lowest point on the thermal system range, and flow through the valve must be stopped.
- 2. Figure 5. Relieve all pressure on the spring by turning adjusting nut assembly [31]fully right to left (clockwise from top).
- Figure 6. Loosen lock nut [11] with 1-3/8" open end wrench. Use the 1-3/8" wrench to unscrew bonnet [20] from valve body [26]. DO NOT ALLOW the regulator top to rotate. Lift up regulator top.



- 4. Remove disc retainer nut [25] and replace disc [24].
- 5. Assemble in reverse order.

### To fully disassemble regulator from valve

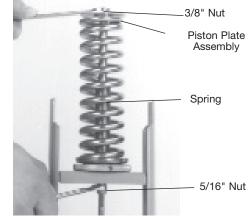
- 1. Before disassembly, the bulb must be cooled 30°F (16°C) below the lowest point on the thermal system range, and flow through the valve must be stopped.
- 2. Figure 5. Relieve all pressure on the spring by turning adjusting nut assembly [31]fully right to left (clockwise from top).4.

3. **Figure 7.** Remove housing bolts [6] and nuts [7] and temperature adjustment setting scale [8] and lift off thermal system [1] (housing, bellows, capillary, and bulb).



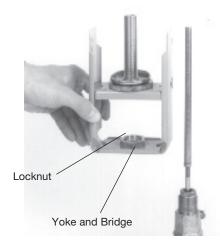
7. Remove Housing and Thermal System

**Figure 8.** Using one 3/8" wrench and one 5/16" wrench, carefully loosen and remove piston plate assembly [2,3] from the stem extension [4]. Lift off spring [19].



8. Remove Piston Plate/Spring

4. **Figure 9.** Use 1-3/8" wrench to unscrew lock nut [11] and lift off the yoke and bridge assembly [9]



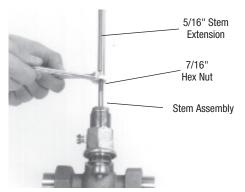
9. Lift off yoke and bridge

### Maintenance, cont.

### To replace packing

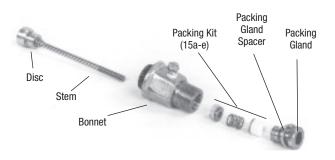
Follow To fully disassemble regulator from valve steps 1-5.

- 5. Figure 10. Use a 5/16" wrench on the flats of the stem extension [4] and a 7/16" wrench on the hex nut [12] to loosen and remove them.
- 6. Use the 1-3/8" wrench to loosen and remove bonnet [20].



10. remove stem extension and hex nut

- 7. Carefully pull out stem assembly [30]. Check the stem. It must have a polished surface that is free of roughness and pitting. Replace any parts if necessary.
- 8. Figure 11. Remove packing gland [14], and all packing components [15a-15e].



11. Packing Components, bonnet and stem

- 9. Clean packing chamber, taking care not to scratch seating surfaces. Be sure chamber is free of dirt and grease.
- 10. For 1-1/2" Valves: Place O-ring [21] on body before bonnet.

11. Replace bonnet [20] and stem [30] into valve body.

**NOTE:** You must replace the bonnet and stem before attempting to insert the packing. The rings will slide over the stem. Otherwise, you may tear the packing rings.

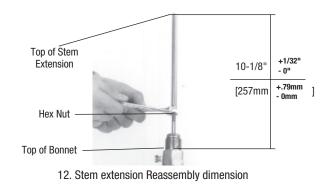
12. For standard packing kits, installed the parts as shown in Figure 11.

Slide part(s) [15e], followed by [15d] and [15c] over the stem. Gently push them into the packing chamber.

**NOTE:** Some kits do not include all the listed packing parts (see page 12), but the order for part installation is the same.

- 13. For EP V-rings, lubricate the rings first.
  - Slide each V-ring [15b] over the stem and carefully push it into the packing chamber.
- 14. Place the packing gland spacer [15a] on top of the bonnet.

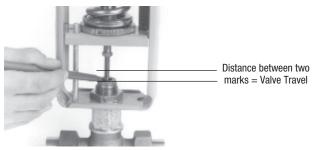
- 15. Thread the packing gland assembly [14] into the bonnet. Tighten the gland assembly against the spacer.
- 16. With valve plug firmly seated, screw stem extension [4] to the dimension shown in Figure 12 and tighten into place with hex nut [12].
- 17. Assemble the remaining parts in reverse order.



### Testing the Thermal System

If the valve is not responding to temperature change, test the thermal system.

- 1. Stop the flow of fluid through the line.
- 2. Raise the temperature of the the bulb above the set point temperature by placing it a container of hot water. This will cause the plug to fully seat.
- 3. Figure 13. With the valve plug seated, use a felt tip pen to mark where the position of the packing gland assembly on the stem.



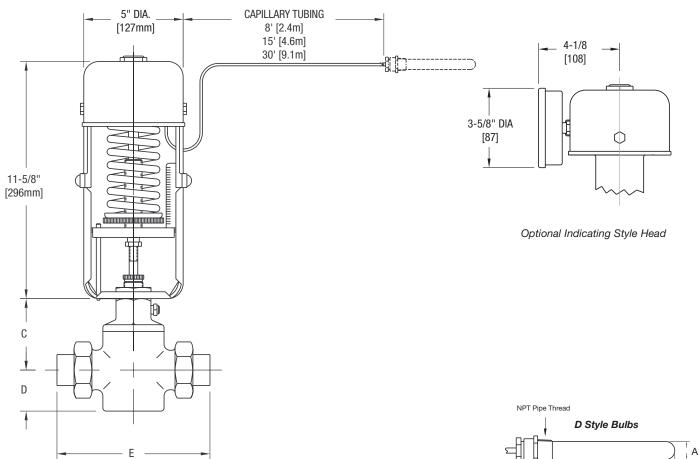
13. valve travel measurement

- Place the bulb in a pan of cool water. Cool the bulb 30°F (16°C) below set point so the valve is fully open.
- 5. Use the pen to mark the new position of the packing gland assembly on the stem.
- 6. The distance between the marks is the valve plug travel. This should correspond with the TRAVEL value in the VALVE DIMENSIONS table on page 8. No movement or only partial movement indicates the thermal system is defective and should be replaced with a new system.

### A WARNING

Failure of the #11's thermal system will cause a heating valve to full open and a cooling valve to full close. If either of these valve states results in an unsafe process condition, a high-limit shutdown device, such as a Powers Aqua Sentry, should be used.

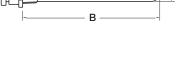
### Dimensions

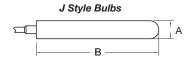


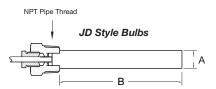
### **Valve Dimensions**

|            |        |        |        |             | ACTUAL WE  | GHT (LBS.) |
|------------|--------|--------|--------|-------------|------------|------------|
| VALVE SIZE | C (IN) | D (IN) | E (IN) | TRAVEL (IN) | NON INDIC. | INDICATING |
| 1/2"       | 2 1/2  | 1 1/8  | 5 5/8  | 1/8         | 19         | 21         |
| 3/4"       | 2 5/8  | 1 3/8  | 6      | 3/16        | 20         | 22         |
| 1"         | 2 3/4  | 1 1/2  | 6 3/4  | 1/4         | 22         | 24         |
| 1-1/4"     | 3      | 1 3/4  | 7      | 5/16        | 24         | 26         |
| 1-1/2"     | 3 3/8  | 2 1/16 | 8      | 3/8         | 25         | 27         |

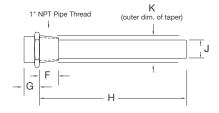
|            |        |        |        |             | ACTUAL W   | EIGHT (KG.) |
|------------|--------|--------|--------|-------------|------------|-------------|
| VALVE SIZE | C (MM) | D (MM) | E (MM) | TRAVEL (MM) | NON INDIC. | INDICATING  |
| 1/2"       | 64     | 29     | 143    | 3           | 8.6        | 9.5         |
| 3/4"       | 67     | 35     | 152    | 5           | 9.1        | 10          |
| 1"         | 70     | 38     | 171    | 6           | 10         | 10.9        |
| 1-1/4"     | 76     | 44     | 178    | 8           | 10.9       | 11.8        |
| 1-1/2"     | 86     | 52     | 203    | 10          | 11.3       | 12.2        |







S Style Wells



### **Bulb Dimensions**

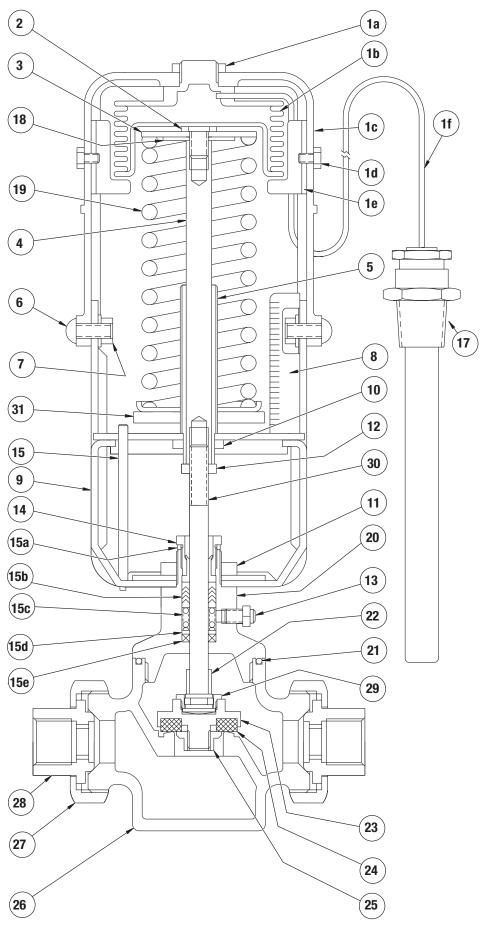
|               |        |               |        |          | MAX. PRES | SURE - PSI |
|---------------|--------|---------------|--------|----------|-----------|------------|
| BULB          | SIZE   | MATERIAL      | A (IN) | B (IN)   | SHOCK     | NON-SHOCK  |
| D             | 1 x 9  | Copper        | 15/16  | 8        | 175       | 250        |
| Fixed Union   | 1 X 9  | 347 Stainless | 15/16  | 8 1/16   | 500       | 725        |
| (& V-Vertical | 1 × 00 | Copper        | 15/16  | 19 7/8   | 175       | 250        |
| Fixed Union)  | 1 x 20 | 347 Stainless | 15/16  | 19 13/16 | 500       | 725        |
| J Plain Bulb* | 1 x 9  | 347 Stainless | 15/16  | 8 3/4    | -         | -          |
| J FIAILI DUID | 1 x 20 | 347 Stainless | 15/16  | 20 1/2   | -         | -          |
| JD Adjustable | 1 x 9  | 347 Stainless | 15/16  | 8 3/4    | 500       | 725        |
| JD Aujustable | 1 x 20 | 347 Stainless | 15/16  | 20 1/2   | 500       | 725        |

|               |        |               |        |        | MAX. PRES | SURE - PSI |
|---------------|--------|---------------|--------|--------|-----------|------------|
| BULB          | SIZE   | MATERIAL      | A (IN) | B (IN) | SHOCK     | NON-SHOCK  |
| D             | 1 x 9  | Copper        | 24     | 203    | 4445      | 6350       |
| Fixed Union   | 1 X 9  | 347 Stainless | 24     | 205    | 12700     | 18415      |
| (& V-Vertical | 1 00   | Copper        | 24     | 505    | 4445      | 6350       |
| Fixed Union)  | 1 x 20 | 347 Stainless | 24     | 503    | 12700     | 18415      |
|               | 1 x 9  | 347 Stainless | 24     | 222    | -         | -          |
| J Plain Bulb* |        | Teflon Coated | 24     | 222    | -         | -          |
|               | 1 x 20 | 347 Stainless | 24     | 521    | -         | -          |
| JD Adjustable | 1 x 9  | 347 Stainless | 24     | 222    | 12700     | 18415      |
| JD AUJUSTADIE | 1 x 20 | 347 Stainless | 24     | 521    | 12700     | 18415      |

### Well Dimensions

|           |            |                      |        |         |         |        |        | WELL PRE | SSURE - PSI |
|-----------|------------|----------------------|--------|---------|---------|--------|--------|----------|-------------|
| BULB SIZE | WELL KIT # | WELL MATERIAL        | F (IN) | G (IN)  | H (IN)  | J (IN) | K (IN) | SHOCK    | NON-SHOCK   |
|           | 709 193    | Chrome Plated Copper | 15/16  | 13/16   | 9 1/16  | 1      | 1.11   | 175      | 250         |
| 1 x 9     | 808 478    | 316L Stainless Steel | 1 1/16 | 13/16   | 8 11/16 | 1 1/64 | 1.11   | 450      | 675         |
|           | 808 476    | Carbon Steel         | 1      | 1 13/16 | 7 11/16 | 1 1/8  | 1.125  | 1000     | 1500        |
| 1 x 20    | 709 075    | Chrome Plated Copper | 15/16  | 13/16   | 21 1/16 | 1      | 1.11   | 175      | 250         |
| 1 X 20    | 808 475    | 316L Stainless Steel | 1 1/16 | 13/16   | 20 3/8  | 1 1/64 | 1.11   | 450      | 675         |
|           |            |                      |        |         |         |        |        |          |             |

|           |            |                      |        |        |        |        |        | WELL PRES | SSURE - PSI |
|-----------|------------|----------------------|--------|--------|--------|--------|--------|-----------|-------------|
| BULB SIZE | WELL KIT # | WELL MATERIAL        | F (MM) | G (MM) | H (MM) | J (MM) | K (MM) | SHOCK     | NON-SHOCK   |
|           | 709 193    | Chrome Plated Copper | 24     | 21     | 230    | 25     | 28     | 1207      | 1724        |
| 1 x 9     | 808 478    | 316L Stainless Steel | 27     | 21     | 221    | 26     | 28     | 3103      | 4654        |
|           | 808 476    | Carbon Steel         | 25     | 46     | 195    | 29     | 29     | 6895      | 10342       |
| 1 x 20    | 709-075    | Chrome Plated Copper | 24     | 21     | 533    | 25     | 28     | 1207      | 1724        |
| 1 X 20    | 808-475    | 316L Stainless Steel | 27     | 21     | 518    | 26     | 28     | 3103      | 4654        |



### Parts

|      |                               |          |                  | VALVE BODY SIZE      |                |         |     |                 |
|------|-------------------------------|----------|------------------|----------------------|----------------|---------|-----|-----------------|
| ITEM | DESCRIPTION                   | 1/2"     | 3/4"             | 1"                   | 1-1/4"         | 1-1/2"  | QTY | MATERIAL        |
| 1    | Thermal System                |          | F                | Refer to Order Coo   | le             |         | 1   | -               |
| 1a   | Locknut                       |          | Not sold as sepa | rate part - refer to | Thermal System |         | 1   | -               |
| 1b   | Thermal Motor/Bellows         |          | Not sold as sepa | rate part - refer to | Thermal System |         | 2   | -               |
| 1c   | Housing                       |          | Not sold as sepa | rate part - refer to | Thermal System |         | 1   | -               |
| 1d   | Screw                         |          |                  |                      | Thermal System |         | 2   | -               |
| 1e   | Bellows Stop                  |          | Not sold as sepa | rate part - refer to | Thermal System |         | 2   | -               |
| 1f   | Bulb/Capillary Assembly       |          | Not sold as sepa | rate part - refer to | Thermal System |         | 1   | -               |
| 2    | Piston Plate Retaining Screw  |          |                  | 590 816              |                |         | 1   | Stainless Steel |
| 3    | Piston Plate Washer           |          |                  | 590 815              |                |         | 1   | Zn plate Steel  |
| 4    | Stem Extension                |          |                  | 590808B              |                |         | 1   | Brass           |
| 5**  | Adjustment Screw              |          |                  | 590 807              |                |         | 1   | Brass           |
| 6    | Screw                         |          |                  | 030546J              |                |         | 2   | Zn plate Steel  |
| 7    | Hex Nut 5/16 x 18             |          |                  | 041225K              |                |         | 2   | Cd plated Steel |
| 8    | Temp. Adj. Setting Scale      |          |                  | 590 813              |                |         | 1   | Aluminum        |
| **   | Lower Housing Assembly        |          |                  | 590 859              |                |         | 1   | -               |
| 9**  | Yoke/Bridge Assembly          |          | Not              | sold as separate     | part           |         | 1   | -               |
| 10   | Hex Nut 5/16 x 18             |          |                  | 041167J              |                |         | 1   | Zn plate Steel  |
| 11   | Hex Nut 1/4-28 x 3/16 x 7/16  |          |                  | 041 125              |                |         | 1   | Brass           |
| 12   | Locknut                       |          |                  | 628 008              |                |         | 1   | Brass           |
| 13   | 1/8 Pipe Plug (7/16 Hex)      |          |                  | 403 007              |                |         | 1   | Brass           |
| 13   | Stem Lubricator Kit (Optional |          |                  | 590184A              |                |         | 1   | -               |
| 14   | Packing Gland Assembly        |          |                  | 590 763              |                |         | 1   | Brass           |
| 15   | Packing Kit                   |          | S                |                      | -              |         |     |                 |
| 15a  | Packing Spacer                |          |                  | 1                    | -              |         |     |                 |
| 15b  | Packing Set                   |          |                  | 1                    | -              |         |     |                 |
| 15c  | Packing Spring                |          |                  | "                    |                |         | 1   | -               |
| 15d  | Packing Washer                |          |                  | "                    |                |         | 1   | -               |
| 15e  | Packing Ring                  |          |                  | "                    |                |         | 1   | -               |
| 16   | Temp. Adjusting Rod           |          |                  | 590 820              |                |         |     | Cd plated Steel |
| 17   | 1" Tank Fltting               |          |                  | 705 005              |                |         |     | Brass           |
| 18   | Spring Guide Washer           | 590 814  | 590 814          | 595 503              | 595 503        | 595 503 | 1   | Steel           |
| 19   | Spring                        | 590 821  | 590 821          | -                    | -              | -       | 1   | Zn plate Steel  |
| 19   | Spring, inner                 | -        | -                | 595 501              | 595 501        | 595 501 | 1   | Zn plate Steel  |
| 19   | Spring, outer                 | -        | -                | 595 502              | 595 502        | 595 502 | 1   | Zn plate Steel  |
| 20   | Bonnet Assembly               | 590 131  | 591 808          | 594 499              | 590 140        | 590 481 |     | Brass           |
| 21   | Bonnet O-Ring                 |          |                  | 084 008              | 084 016        | 084 009 | ļ   | <u> </u>        |
| 22   | Stop Sleeve                   | 609 019C | 609 019B         | 601 010              | 609 021        | 609 009 |     | 416 Stainless   |
| 23   | Disc Holder                   | 590 756  | 653 002          | 653 003              | 653 004        | 653 005 | 1   | Brass           |
| 24   | Disc                          | 653 062  | 653 063          | 653 064              | 653 163        | 653 164 | 2   | Garlock         |
| 25   | Disc Holder Nut               | 041 092  | 654 009          | 654 010              | 654 011        | 654 012 | 1   | Brass           |
| 26   | Body Assembly                 | 601 016  | 590 668          | 594 504              | 594 489        | 594 514 | 1   | Bronze          |
| 27   | Union Nut                     | 601 004  | 602 004          | 609 004              | 610 004        | 611 004 |     | +               |
| 28   | Union Tail Piece              | 601 005  | 602 005          | 609 003              | 610 003        | 611 003 |     | Bronze          |
| 29   | Stem Retainer                 | 601 016  | 654 017          | 654 017              | 654 019        | 654 019 |     | Brass           |
| 30   | Stem Assembly                 | 594 815A | 594 819          | 594 819              | 594 818A       | 594816E |     | -               |
| 31** | Temp. Adj. Nut Assembly       |          |                  | 590 829              |                |         |     | -               |
|      | Valve Assembly                | 590 860  | 590 861          | 590 862              | 590 863        | 590 864 |     | -               |

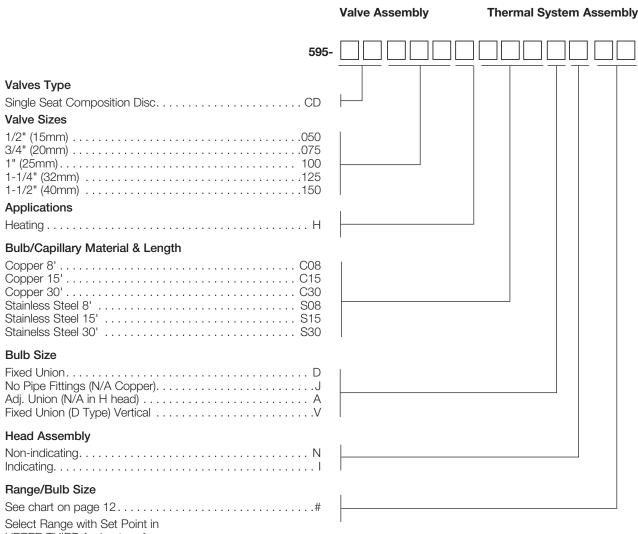
### Accessories

| KIT#    | MATERIAL       | VALVE SIZE    | STEM SIZE | USAGE  | PARTS                      | LUBRICANT  |
|---------|----------------|---------------|-----------|--|----------------------------|--|
| 591 927 | Teflon V-ring  | 1/2" – 1-1/2" | 1/4"      | Effective from 200°F-400°F S<br>team: 50 - 200 psi   | 15A, 15B, 15C,<br>15D, 15E | None   |
| 594 220 | EP V-ring      | 1/2" – 1-1/2" | 1/4"      | Effective from 0°F-300°F<br>Steam: 50psi maximum valve rating<br>Water: up to maximum PSI valve rating | 15A, 15B, 15C,<br>15D, 15E | Silicone required for installation<br>(optional for service) |
| 594 289 | TFE Split Ring | 1/2" – 1-1/2" | 1/4"      | For replacement only<br>Effective from 40°F-366°F  | 15B, 15D                   | Silicone<br>Part #087 126                                    |

### Temperature Ranges/Bulb Sizes

For ordering thermal systems, refer to order code, the Powers #11 Product Specification Brochure, or call Powers.

| BULB SIZE | BULB TEMP. RANGE<br>1/2" TO 2" | ORDER CODE |
|-----------|--------------------------------|------------|
|           | WATER MIX                      |            |
|           | 10-70°F (-12-21°C)             | 01         |
| 1" x 20"  | 55–115°F (13–46°C)             | 02         |
|           | 80–145°F (29–63°C)             | 03         |
|           | 110–170°F (43–77°C)            | 05         |
|           | 130–190°F (54–88°C)            | 06         |
|           | 140-200°F (60-93°C)            | 07         |
| 1" x 9"   | 170–230°F (77–110°C)           | 08         |
|           | 200–250°F (93–121°C)           | 09         |
|           | 230–290°F (110–143°C)          | 10         |
|           | 270-330°F (132-166°C)          | 11         |



UPPER THIRD for best performance.

The Seller warrants that the equipment manufactured by it and covered by this order or contract is free from defects in material and workmanship and, without charge, equipment found to be defective in material or workmanship will be repaired, or at Seller's option replaced F.O.B. original point of shipment, if written notice of failure is received by Seller within one (1) year after date of shipment (unless specifically noted elsewhere), provided said equipment has been properly installed, operated in accordance with the Seller's instructions, and provided such defects are not due to abuse or decomposition by chemical or galvanic action. THIS EXPRESS WARRANTY IS IN LIEU OF AND EXCLUDES ALL OTHER WARRANTIES, GUARANTEES, OR REPRESENTATIONS, EXPRESS OF IMPLIED. THERE ARE NO IMPLIED WARRANTIES OF MERCHANT-ABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE. The Seller assumes no responsibility for repairs made on the Seller's equipment unless done by the Seller's authorized personnel, or by written authority from the Seller. The Seller makes no guarantee with respect to material not manufactured by it.

