Installation Instructions #11 Regulator

Single Seat - Bronze Trim -Composition Disc

A WARNING



Read this Manual BEFORE using this equipment. Failure to read and follow all safety and use information can result in death, serious personal injury, property damage, or damage to the equipment. Keep this Manual for future reference.

Valve Description

The Powers #11 Regulator is a self-actuating control valve which automatically controls the temperature of a fluid without the use of external power. Adjust the set point and the rugged self-operating #11 Regulator controls the flow of heating medium (water or steam) to maintain a constant temperature.

The instrument has a vapor pressure thermal system containing a thermally responsive fluid. This thermal system rapidly senses temperature changes at the bulb and controls the flow of heating medium through the valve to maintain the desired temperature. The thermal system features a two-ply brass bellows with six reinforcing ribs on the bellows head and thick capillary tubing walls to ensure long operating life.

Features

- Tight shutoff when the valve is closed
- A valve stem of highly polished corrosion resistant grade 316L stainless steel to decrease friction and reduce hysteresis
- An adjusting nut mounted on ball bearings and a removable set point adjusting rod to ease set point adjustments
- A set point reference scale to aid temperature adjustments

Operation

A bulb is connected to a bellows containing a thermally responsive fluid. The bulb is inserted into the fluid you are trying to control (process fluid) to sense its temperature. The Regulator set point is adjusted to allow sufficient flow of heating medium (water or steam) through the valve to keep the process fluid at the desired temperature.

(A) When the temperature of the process fluid drops below the set point, the temperature of the thermally responsive liquid decreases, which decreases the vapor pressure in the bulb/ bellows. The force of the resulting vapor pressure is less than the spring force, so the bellows contract and the spring extends, which raises the valve plug up from its seat. This increases the flow of the heating medium (water or steam), which raises the temperature of the process fluid.

(B) As the process fluid temperature increases toward or beyond the desired set point, the temperature of the thermally responsive fluid in the bulb increases, which causes the vapor pressure to increase. This expands the bellows, compresses the spring, and moves the valve plug down towards its seat, to reduce or stop the flow of the heating medium.

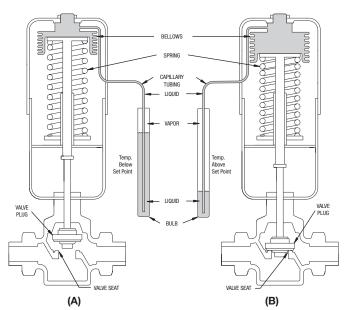


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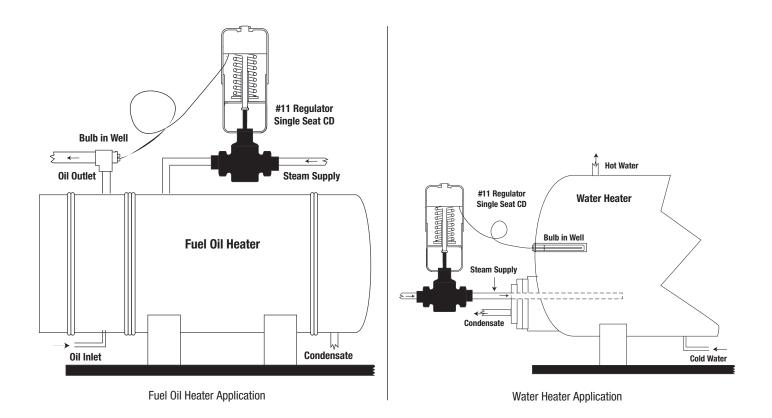
Specifications

	Valve Sizes:	1/2" to 1-1/2" (NPT)
	Body Material	Bronze
ECS	Body Rating	ANSI Class 250
T SF	Connections	Double Female Unions with pipe thread
SICA	Style	Single Seat with Composition Disc
PHYSICAL SPECS	Valve Plug Travel	See Dimensional Data on pages 8 & 9
	Effective Bellows Area	7.8 in2 (50.3 cm2)
	Maximum Body Temperature:	400°F (204°C)
	Temperature Range	See table on page 12
	Controlled Medium	Steam or Water
S	Max. Differential Pressure	See Tables on pp. 3 & 4
SPE	Max. Allowable Overheat Temp.	25°F (14°C) above temp. range
5NI	Max. Well Safe Pressure	See Tables on page 9
DPERATING SPECS	Shipping Weight	See Table on page 8
OPE	Flow Characteristics	Quick Opening
	Shutoff Class Rating	ANSI Class IV
	Shuton Glass halling	(leakage 0.01% of rated valve capacity)

Applications

Powers #11 Regulators are used to automatically control the temperature of a fluid. The self-actuated regulator can easily be installed in any convenient location. Among its applications are: hot water and steam systems, fuel oil heaters, heat exchangers, air drying rooms, and many industrial processes. Below are two typical applications.

#11 CD valves are well suited to heating applications where the steam inlet pressure is under 50 psig and good shutoff is required.



Sizing and Selection

Proper sizing of the Regulator is essential for correct system operation. An undersized regulator will not allow sufficient flow at maximum load. An oversized regulator may cycle and will not utilize the full valve stroke for efficient modulation of flow. This results in poor control and shortened valve life (quicker deterioration of valve disc and seat). For these resasons, the correct sizing of the regulator for actual expected conditions is considered essential for good control.

NOTE: Select a bulb (see page 12) that has the desired set point in the upper third of the temperature range for best valve performance.

Size the #11 Regulator for actual rather than maximum conditions. Do not size according to pipe size; piping systems are designed for different criteria than process controls. Refer to Powers Form #AE-1, Valve Selection and Sizing for further recommendations.

Maximum Operating Pressure Differential (differential for fluid flow): In order for the process medium to flow, a pressure drop must exist across the valve. "Pressure differential" is the difference in valve pressure between the inlet and outlet under flow conditions. The greater the differential, the greater the flow at any given plug position.

Though the regulator should be sized for actual conditions, you need to know the available differential at maximum flow. For optimum control, take as much differential as possible across the valve.

Maximum Water Capacities

Use a pressure drop of at least 25% of inlet pressure when sizing valves for water applications.

A CAUTION

Do not exceed maximum pressure differentials for given valve sizes. The maximum differential is the pressure the valve has against it at shutoff. Too large a differential can cause valve chatter and/or prevent shutoff.

Water Capacities --- GPM

							-																
VALVE Size	AV	ailabi	E SIZIN	IG PRE	SSURE	DIFFER	ENTIAL	PS	1		Maximum ∆P	VALVE Size		AVAIL	ABLE	SIZING	PRES	SURE DI	IFFERE	NTIAL	KPA		Maximum ∆P
	Cv (1)	2	4	6	8	10	15	20	25	30	Liquid		7	15	30	45	60	75	100	125	150	200	(kPa) Liquid
1/2"	3.1	4.4	6.2	7.6	8.8	9.8	12	14	16	17	30	1/2"	0.3	0.3	0.4	0.5	0.6	0.6	0.7	0.8	0.9	1.1	207
3/4"	5.5	7.8	11	13	16	17	21	25	28	30	30	3/4"	0.5	0.5	0.7	0.9	1	1.1	1.3	1.5	1.6	1.9	207
1"	12	17	24	29	34	38	46	54	60	66	30	1"	0.8	1.6	1.6	1.9	2.2	2.5	2.9	3.2	3.5	4.1	207
1-1/4"	16	23	32	39	45	51	62	72	80	88	30	1-1/4"	1	2.1	2.1	2.6	3	3.3	3.8	4.3	4.7	5.4	207
1-1/2"	22	31	44	54	62	70	85	98	110	120	30	1-1/2"	1.4	2	2.9	3.5	4.1	4.6	5.3	5.9	6.5	7.5	207

Water Capacities --- L/S

Steam Capacities

Use a pressure drop of 50% of absolute inlet pressure (gauge pressure + 15 psi) for steam applications.

A CAUTION Caution: Do not exceed maximum pressure differentials for the given valve sizes. The maximum differential is the pressure the valve has against it at shutoff. Too large a differential can cause valve chatter and/or prevent shutoff.

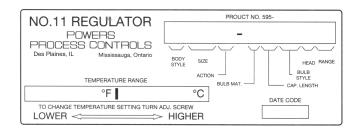
STEAM CAPACITIES --- LBS./HR.

25		10	126 171	304	664	885	891 1217
	_	2 5	81 126	144 223	270 416 560 650 314 486	418 648	575 891
	Available Sizing Pressure Differential PSI	15	168		650 3	867	762 1027 1192 575
15	Different	5 10	70 107 145 168	210 229 124 190 257 298	16 560	554 747 867	62 1027
	Pressure	2	70 1	124 1	270 4	360 5	495 7
	le Sizing	10	118 129) 229	459 500	667	841 917
10	Availab	68	105 118	186 210	407 459	542 611	746 841
		4	88 1	156 1	340 4	453 5	623 7
		2	63	112	245	327	450
		5	85	121 151	330	441	606
5		ς Γ	3 68		8 263	1 351	0 483
		1	40 56	72 100	156 218	208 291	286 400
		5	52 4	92 7	200 15	266 20	366 28
2		-	37 5	66 (143 2	191 2	263
L	Valve	Size	1/2"	3/4"	-	1 1/4"	1 1/2"

STEAM CAPACITIES --- KG/HR.

											Inlet	Pressu	Inlet Pressure kPa	Pa					
	15	2		30					70				100					175	
Valve									Ava	ilable (Sizing I	Pressu	re Diff∈	Available Sizing Pressure Differential kPa	kP _č				
Size	5	15	5	10	15	30	5	10	15	35	70	10	25	50	100	10	25	50	
1/2"	14	24	15	22	26	36	18	25	30	44	59	27	42	57	75	32	49	68	
3/4"	26	43	27	38	46	63	31	44	53	79	105	48	74	101	132	56	87	120	
4	56	95	60	83	101	139	68	96	116	172	229	104 161		220	288 1	122	190	263	
1 1/4"	75	126	79	111	135	185	91	127	155	229	305	138	215	293	385 1	163	254	350	
1 1/2"	103	174	109	153	185	254	125	175	213	315	420	190	295	404	529 2	224	349	482	

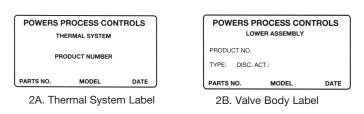
Product Identification

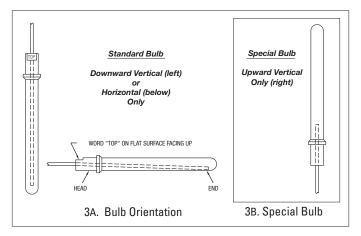


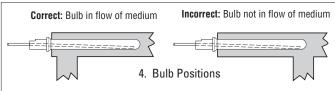
A red label should be on the front face of the thermal system. Figure 1.

This label contains information required to properly maintain, service and order parts for this product. If there is no label, look for a white label on the inside of the thermal system legs (Figure 2A) or the valve body vertical yoke (Figure 2B).

When replacing the original thermal assembly or valve body, secure the old red label onto the valve or thermal system or ink the number onto the body.







Installation

Tools Needed

- Straight slot screwdriver
- 3/8" open end wrench
- 1-3/8" open end wrench

Position Valve

1. To insure proper system operation, thoroughly flush all piping and valves to rid them of all scale, dirt and debris.

Pliers

• 5/16" open end wrench

• 7/16" open end wrench

2. Select valve location with sufficient clearance to allow maintenance. Install valve in line. The direction of the arrows on the valve body must match the direction of the water or steam flow.

For best results, we recommend installing the valve in a horizontal line, and in the upright position with bellows head above valve. The valve may also be installed in any position within 90° of upright.

Install Bulb

- 3. Figure 3a shows proper bulb orientation. Figure 3b shows the special bulb needed for upwards vertical positioning.
- 4. Figure 4. For any position, fully immerse the bulb in the flow of the medium.

These instructions are for D style bulbs - for installation of other styles, refer to tag attached to bulb.

5. Without a well: Remove bushing from the bulb and screw it into the tank. Insert the thermostatic bulb through the bushing and tighten the union nut.

With a well: Do not use bushing. Screw well into tank, insert bulb directly into well, and tighten union nut.

Position Valve

3. Select valve location with sufficient clearance to allow maintenance. Install valve in line. The direction of the arrows on the valve body must match the direction of the water or steam flow.

For best results, we recommend installing the valve in a horizontal line, and in the upright position with bellows head above valve. The valve may also be installed in any position within 90° of upright.

4. **Figure 4.** The direction of the arrows on the valve body must match the direction of the water flow.

Pipe the hot water to the bottom 'B' port, and the cold water to the upper 'U' port. The mixed water will exit the valve through the common 'C' port.

Adjust Capillary Tubing

6. Coil the extra capillary, and position away from regulator operation where it is subjected to room temperature only.

A WARNING

DO NOT kink, cut, sever or file the tubing. DO NOT disconnect tubing from bulb or bellows assembly. This can render the thermal system inoperable and result in severe process overheating.

Adjust set point

All regulators are factory set to control near mid-range operating temperature.

- 7. When adjusting the set point, make certain the heating medium is flowing through the valve and is at the operating pressure of the system.
- Figure 5. Make all set point temperature changes by inserting the temperature adjustment rod into one of the holes of the adjusting nut assembly. (Use the temperature adjustment setting scale only for reference)

To Raise the set point:

Turn rod left to right (counterclockwise from top).

To Lower the set point:

Turn rod right to left (clockwise from top).



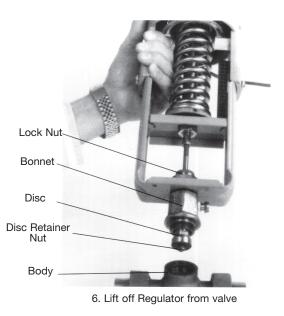
5. Adjusting Set Point © 2019 Watts

Maintenance

Numbers in brackets [#] refer to part numbers on pp. 10 & 11.

To replace the composition disc only

- 1. Before disassembly, the bulb must be cooled 30°F (16°C) below the lowest point on the thermal system range, and flow through the valve must be stopped.
- 2. Figure 5. Relieve all pressure on the spring by turning adjusting nut assembly [31]fully right to left (clockwise from top).
- Figure 6. Loosen lock nut [11] with 1-3/8" open end wrench. Use the 1-3/8" wrench to unscrew bonnet [20] from valve body [26]. DO NOT ALLOW the regulator top to rotate. Lift up regulator top.



- 4. Remove disc retainer nut [25] and replace disc [24].
- 5. Assemble in reverse order.

To fully disassemble regulator from valve

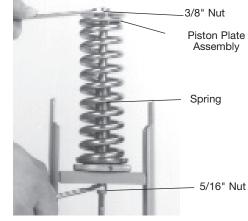
- 1. Before disassembly, the bulb must be cooled 30°F (16°C) below the lowest point on the thermal system range, and flow through the valve must be stopped.
- 2. Figure 5. Relieve all pressure on the spring by turning adjusting nut assembly [31]fully right to left (clockwise from top).4.

3. **Figure 7.** Remove housing bolts [6] and nuts [7] and temperature adjustment setting scale [8] and lift off thermal system [1] (housing, bellows, capillary, and bulb).



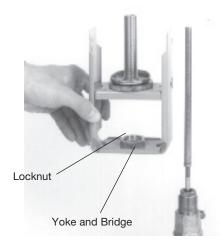
7. Remove Housing and Thermal System

Figure 8. Using one 3/8" wrench and one 5/16" wrench, carefully loosen and remove piston plate assembly [2,3] from the stem extension [4]. Lift off spring [19].



8. Remove Piston Plate/Spring

4. **Figure 9.** Use 1-3/8" wrench to unscrew lock nut [11] and lift off the yoke and bridge assembly [9]



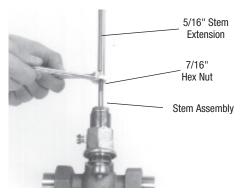
9. Lift off yoke and bridge

Maintenance, cont.

To replace packing

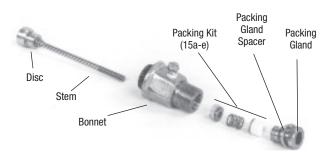
Follow To fully disassemble regulator from valve steps 1-5.

- 5. Figure 10. Use a 5/16" wrench on the flats of the stem extension [4] and a 7/16" wrench on the hex nut [12] to loosen and remove them.
- 6. Use the 1-3/8" wrench to loosen and remove bonnet [20].



10. remove stem extension and hex nut

- 7. Carefully pull out stem assembly [30]. Check the stem. It must have a polished surface that is free of roughness and pitting. Replace any parts if necessary.
- 8. Figure 11. Remove packing gland [14], and all packing components [15a-15e].



11. Packing Components, bonnet and stem

- 9. Clean packing chamber, taking care not to scratch seating surfaces. Be sure chamber is free of dirt and grease.
- 10. For 1-1/2" Valves: Place O-ring [21] on body before bonnet.

11. Replace bonnet [20] and stem [30] into valve body.

NOTE: You must replace the bonnet and stem before attempting to insert the packing. The rings will slide over the stem. Otherwise, you may tear the packing rings.

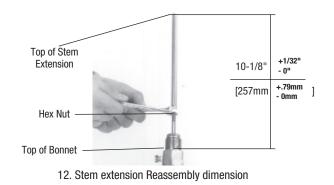
12. For standard packing kits, installed the parts as shown in Figure 11.

Slide part(s) [15e], followed by [15d] and [15c] over the stem. Gently push them into the packing chamber.

NOTE: Some kits do not include all the listed packing parts (see page 12), but the order for part installation is the same.

- 13. For EP V-rings, lubricate the rings first.
 - Slide each V-ring [15b] over the stem and carefully push it into the packing chamber.
- 14. Place the packing gland spacer [15a] on top of the bonnet.

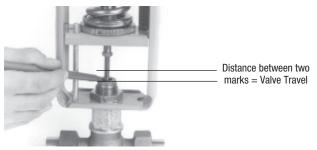
- 15. Thread the packing gland assembly [14] into the bonnet. Tighten the gland assembly against the spacer.
- 16. With valve plug firmly seated, screw stem extension [4] to the dimension shown in Figure 12 and tighten into place with hex nut [12].
- 17. Assemble the remaining parts in reverse order.



Testing the Thermal System

If the valve is not responding to temperature change, test the thermal system.

- 1. Stop the flow of fluid through the line.
- 2. Raise the temperature of the the bulb above the set point temperature by placing it a container of hot water. This will cause the plug to fully seat.
- 3. Figure 13. With the valve plug seated, use a felt tip pen to mark where the position of the packing gland assembly on the stem.



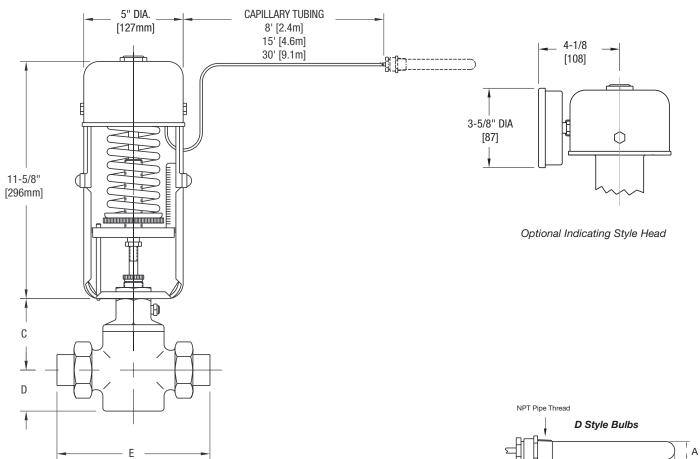
13. valve travel measurement

- Place the bulb in a pan of cool water. Cool the bulb 30°F (16°C) below set point so the valve is fully open.
- 5. Use the pen to mark the new position of the packing gland assembly on the stem.
- 6. The distance between the marks is the valve plug travel. This should correspond with the TRAVEL value in the VALVE DIMENSIONS table on page 8. No movement or only partial movement indicates the thermal system is defective and should be replaced with a new system.

A WARNING

Failure of the #11's thermal system will cause a heating valve to full open and a cooling valve to full close. If either of these valve states results in an unsafe process condition, a high-limit shutdown device, such as a Powers Aqua Sentry, should be used.

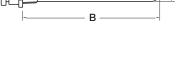
Dimensions

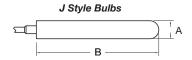


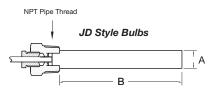
Valve Dimensions

					ACTUAL WE	GHT (LBS.)
VALVE SIZE	C (IN)	D (IN)	E (IN)	TRAVEL (IN)	NON INDIC.	INDICATING
1/2"	2 1/2	1 1/8	5 5/8	1/8	19	21
3/4"	2 5/8	1 3/8	6	3/16	20	22
1"	2 3/4	1 1/2	6 3/4	1/4	22	24
1-1/4"	3	1 3/4	7	5/16	24	26
1-1/2"	3 3/8	2 1/16	8	3/8	25	27

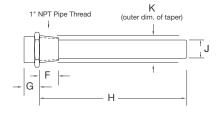
					ACTUAL W	EIGHT (KG.)
VALVE SIZE	C (MM)	D (MM)	E (MM)	TRAVEL (MM)	NON INDIC.	INDICATING
1/2"	64	29	143	3	8.6	9.5
3/4"	67	35	152	5	9.1	10
1"	70	38	171	6	10	10.9
1-1/4"	76	44	178	8	10.9	11.8
1-1/2"	86	52	203	10	11.3	12.2







S Style Wells



Bulb Dimensions

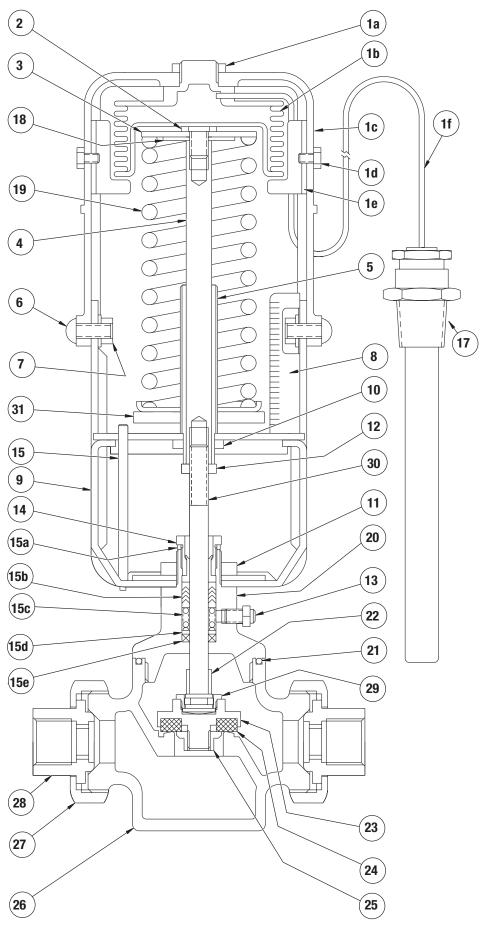
					MAX. PRES	SURE - PSI
BULB	SIZE	MATERIAL	A (IN)	B (IN)	SHOCK	NON-SHOCK
D	1 x 9	Copper	15/16	8	175	250
Fixed Union	1 X 9	347 Stainless	15/16	8 1/16	500	725
(& V-Vertical	1 × 00	Copper	15/16	19 7/8	175	250
Fixed Union)	1 x 20	347 Stainless	15/16	19 13/16	500	725
J Plain Bulb*	1 x 9	347 Stainless	15/16	8 3/4	-	-
J FIAILI DUID	1 x 20	347 Stainless	15/16	20 1/2	-	-
JD Adjustable	1 x 9	347 Stainless	15/16	8 3/4	500	725
JD Aujustable	1 x 20	347 Stainless	15/16	20 1/2	500	725

					MAX. PRES	SURE - PSI
BULB	SIZE	MATERIAL	A (IN)	B (IN)	SHOCK	NON-SHOCK
D	1 x 9	Copper	24	203	4445	6350
Fixed Union	1 X 9	347 Stainless	24	205	12700	18415
(& V-Vertical	1 00	Copper	24	505	4445	6350
Fixed Union)	1 x 20	347 Stainless	24	503	12700	18415
	1 x 9	347 Stainless	24	222	-	-
J Plain Bulb*		Teflon Coated	24	222	-	-
	1 x 20	347 Stainless	24	521	-	-
JD Adjustable	1 x 9	347 Stainless	24	222	12700	18415
JD AUJUSTADIE	1 x 20	347 Stainless	24	521	12700	18415

Well Dimensions

								WELL PRE	SSURE - PSI
BULB SIZE	WELL KIT #	WELL MATERIAL	F (IN)	G (IN)	H (IN)	J (IN)	K (IN)	SHOCK	NON-SHOCK
	709 193	Chrome Plated Copper	15/16	13/16	9 1/16	1	1.11	175	250
1 x 9	808 478	316L Stainless Steel	1 1/16	13/16	8 11/16	1 1/64	1.11	450	675
	808 476	Carbon Steel	1	1 13/16	7 11/16	1 1/8	1.125	1000	1500
1 x 20	709 075	Chrome Plated Copper	15/16	13/16	21 1/16	1	1.11	175	250
1 X 20	808 475	316L Stainless Steel	1 1/16	13/16	20 3/8	1 1/64	1.11	450	675

								WELL PRES	SSURE - PSI
BULB SIZE	WELL KIT #	WELL MATERIAL	F (MM)	G (MM)	H (MM)	J (MM)	K (MM)	SHOCK	NON-SHOCK
	709 193	Chrome Plated Copper	24	21	230	25	28	1207	1724
1 x 9	808 478	316L Stainless Steel	27	21	221	26	28	3103	4654
	808 476	Carbon Steel	25	46	195	29	29	6895	10342
1 x 20	709-075	Chrome Plated Copper	24	21	533	25	28	1207	1724
1 X 20	808-475	316L Stainless Steel	27	21	518	26	28	3103	4654



Parts

				VALVE BODY SIZE				
ITEM	DESCRIPTION	1/2"	3/4"	1"	1-1/4"	1-1/2"	QTY	MATERIAL
1	Thermal System		F	Refer to Order Coo	le		1	-
1a	Locknut		Not sold as sepa	rate part - refer to	Thermal System		1	-
1b	Thermal Motor/Bellows		Not sold as sepa	rate part - refer to	Thermal System		2	-
1c	Housing		Not sold as sepa	rate part - refer to	Thermal System		1	-
1d	Screw				Thermal System		2	-
1e	Bellows Stop		Not sold as sepa	rate part - refer to	Thermal System		2	-
1f	Bulb/Capillary Assembly		Not sold as sepa	rate part - refer to	Thermal System		1	-
2	Piston Plate Retaining Screw			590 816			1	Stainless Steel
3	Piston Plate Washer			590 815			1	Zn plate Steel
4	Stem Extension			590808B			1	Brass
5**	Adjustment Screw			590 807			1	Brass
6	Screw			030546J			2	Zn plate Steel
7	Hex Nut 5/16 x 18			041225K			2	Cd plated Steel
8	Temp. Adj. Setting Scale			590 813			1	Aluminum
**	Lower Housing Assembly			590 859			1	-
9**	Yoke/Bridge Assembly		Not	sold as separate	part		1	-
10	Hex Nut 5/16 x 18			041167J			1	Zn plate Steel
11	Hex Nut 1/4-28 x 3/16 x 7/16			041 125			1	Brass
12	Locknut			628 008			1	Brass
13	1/8 Pipe Plug (7/16 Hex)			403 007			1	Brass
13	Stem Lubricator Kit (Optional			590184A			1	-
14	Packing Gland Assembly			590 763			1	Brass
15	Packing Kit		S		-			
15a	Packing Spacer			1	-			
15b	Packing Set			1	-			
15c	Packing Spring			"			1	-
15d	Packing Washer			"			1	-
15e	Packing Ring			"			1	-
16	Temp. Adjusting Rod			590 820				Cd plated Steel
17	1" Tank Fltting			705 005				Brass
18	Spring Guide Washer	590 814	590 814	595 503	595 503	595 503	1	Steel
19	Spring	590 821	590 821	-	-	-	1	Zn plate Steel
19	Spring, inner	-	-	595 501	595 501	595 501	1	Zn plate Steel
19	Spring, outer	-	-	595 502	595 502	595 502	1	Zn plate Steel
20	Bonnet Assembly	590 131	591 808	594 499	590 140	590 481		Brass
21	Bonnet O-Ring			084 008	084 016	084 009	ļ	<u> </u>
22	Stop Sleeve	609 019C	609 019B	601 010	609 021	609 009		416 Stainless
23	Disc Holder	590 756	653 002	653 003	653 004	653 005	1	Brass
24	Disc	653 062	653 063	653 064	653 163	653 164	2	Garlock
25	Disc Holder Nut	041 092	654 009	654 010	654 011	654 012	1	Brass
26	Body Assembly	601 016	590 668	594 504	594 489	594 514	1	Bronze
27	Union Nut	601 004	602 004	609 004	610 004	611 004		+
28	Union Tail Piece	601 005	602 005	609 003	610 003	611 003		Bronze
29	Stem Retainer	601 016	654 017	654 017	654 019	654 019		Brass
30	Stem Assembly	594 815A	594 819	594 819	594 818A	594816E		-
31**	Temp. Adj. Nut Assembly			590 829				-
	Valve Assembly	590 860	590 861	590 862	590 863	590 864		-

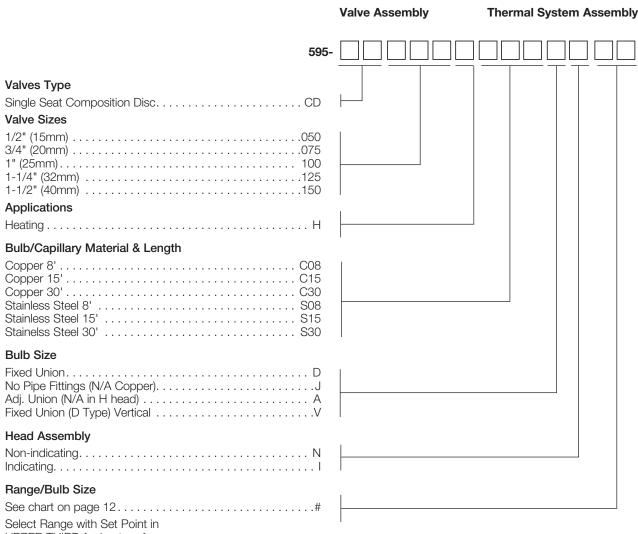
Accessories

KIT#	MATERIAL	VALVE SIZE	STEM SIZE	USAGE	PARTS	LUBRICANT
591 927	Teflon V-ring	1/2" – 1-1/2"	1/4"	Effective from 200°F-400°F S team: 50 - 200 psi	15A, 15B, 15C, 15D, 15E	None
594 220	EP V-ring	1/2" – 1-1/2"	1/4"	Effective from 0°F-300°F Steam: 50psi maximum valve rating Water: up to maximum PSI valve rating	15A, 15B, 15C, 15D, 15E	Silicone required for installation (optional for service)
594 289	TFE Split Ring	1/2" – 1-1/2"	1/4"	For replacement only Effective from 40°F-366°F	15B, 15D	Silicone Part #087 126

Temperature Ranges/Bulb Sizes

For ordering thermal systems, refer to order code, the Powers #11 Product Specification Brochure, or call Powers.

BULB SIZE	BULB TEMP. RANGE 1/2" TO 2"	ORDER CODE
	WATER MIX	
	10-70°F (-12-21°C)	01
1" x 20"	55–115°F (13–46°C)	02
	80–145°F (29–63°C)	03
	110–170°F (43–77°C)	05
	130–190°F (54–88°C)	06
	140-200°F (60-93°C)	07
1" x 9"	170–230°F (77–110°C)	08
	200–250°F (93–121°C)	09
	230–290°F (110–143°C)	10
	270-330°F (132-166°C)	11



UPPER THIRD for best performance.

The Seller warrants that the equipment manufactured by it and covered by this order or contract is free from defects in material and workmanship and, without charge, equipment found to be defective in material or workmanship will be repaired, or at Seller's option replaced F.O.B. original point of shipment, if written notice of failure is received by Seller within one (1) year after date of shipment (unless specifically noted elsewhere), provided said equipment has been properly installed, operated in accordance with the Seller's instructions, and provided such defects are not due to abuse or decomposition by chemical or galvanic action. THIS EXPRESS WARRANTY IS IN LIEU OF AND EXCLUDES ALL OTHER WARRANTIES, GUARANTEES, OR REPRESENTATIONS, EXPRESS OF IMPLIED. THERE ARE NO IMPLIED WARRANTIES OF MERCHANT-ABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE. The Seller assumes no responsibility for repairs made on the Seller's equipment unless done by the Seller's authorized personnel, or by written authority from the Seller. The Seller makes no guarantee with respect to material not manufactured by it.

