Instructions for Installing QuadRail™ Radiant Tubing Fastener

Multi-size Rail Fastener for Hydronic Installations

A WARNING



Read these instructions and all product labels BEFORE installation. Installation must be performed by qualified personnel, in accordance with local codes and standards.

FAILURE TO COMPLY WITH PROPER INSTALLATION
INSTRUCTIONS COULD DAMAGE PIPING, CONNECTIONS, AND ELECTRICAL
ELEMENTS WHICH MAY CAUSE WATER DAMAGE AND/OR DAMAGE TO
THE PIPING SYSTEM WHICH CAN RESULT IN PROPERTY DAMAGE AND/OR
PERSONAL INJURY

Site Preparation

QuadRail™ can be installed over a wide range of substrates, ranging from wood subfloor to dirt. Before installing QuadRail™ make sure the area is clear of any unwanted debris. Ground installations require the subgrade (soil, sand, gravel) to be properly prepared and compacted. When installing onto insulation board ensure the subgrade below the board is properly prepared to eliminate any voids between the grade and the board.

Material Handling

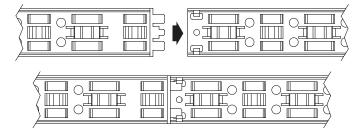
QuadRail™ are made from a specially formulated polypropylene compound designed to remain flexible while providing superior holding potential.

Avoid prolonged exposure to sunlight. Store in a shaded area, away from direct sunlight. Maximum storage temperature 122°F (50°C). Max operating temperature 180°F (82°C).

Installation of QuadRail™

QuadRail™ is fabricated in 40" lengths and can be cut to length with the use of a utility knife or other suitable tool. Secure the QuadRail™ so it does not move, lift, or otherwise shift.

 Lay the QuadRail[™] on the substrate and connect together for the appropriate length.



NOTICE

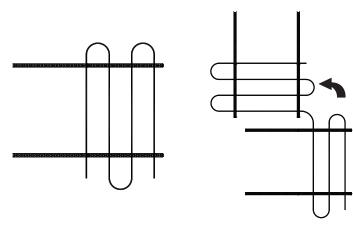
The use of ground stakes, foam staples, or nails may be used to secure the QuadRail™ to the substrate material. These fasteners are not included with QuadRail™ product and must be ordered separately.

 Space the QuadRails™ an appropriate distance apart to prevent tubing from lifting. The distance may vary depending on the pipe size used and application condition.

Typical spacing between QuadRails is 24" and 48" apart.



 Each row of QuadRail™ must remain perpendicular to the tubing to prevent tubing from binding.



√	Order #	Description
	81019941	40" QuadRail™, Bundle 10



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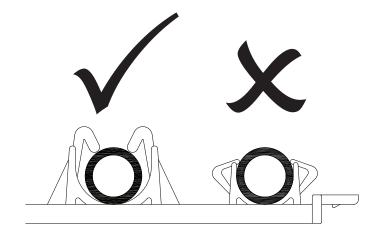
Installation of Tubing

QuadRail[™] can accommodate the following tubing and piping options: RadiantPEX+[™], RadiantPERT[™], RadiantPEX-AL[™], Onix[™].

Each QuadRail™ is manufactured with two sizes of clips to accommodate a wide range of product sizes. Spacing interval for all sizes is 4 inches (center-to-center).

Product	Small Clip	Large Clip
RadiantPEX+™	3/8", 1/2"	5/8", 3/4 "
RadiantPERT™		
RadiantPEX-AL™		
WaterPEX™		3/4"
Onix™	3/8"	1/2", 5/8"

Press the tubing into the appropriate clip, allowing the clip to close around the top of the tubing. Tubing should not lift from the clip. If either the clip does not close around the tubing, or the tubing can easily lift from the clip, push the tubing deeper into the clip or move the tubing to the larger clip.



Limited Warranty: Watts (the "Company") warrants each product to be free from defects in material and workmanship under normal usage for a period of one year from the date of original shipment. In the event of such defects within the warranty period, the Company will, at its option, replace or recondition the product without charge.

THE WARRANTY SET FORTH HEREIN IS GIVEN EXPRESSLY AND IS THE ONLY WARRANTY GIVEN BY THE COMPANY WITH RESPECT TO THE PRODUCT. THE COMPANY MAKES NO OTHER

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The remedy described in the first paragraph of this warranty shall constitute the sole and exclusive remedy for breach of warranty, and the Company shall not be responsible for any incidental, special

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