

Engineering Specification

Job Name _____

Contractor Signature _____

Orion Representative _____

Approval Date _____

Quantity Required _____

Contractor's P.O. No. _____

Socket Fusion Headsets

IPS Socket Fusion Headsets

Specification

The IPS Socket Fusion Headset is a precision-machined heating tool accessory designed for use with Orion® socket fusion heat tools. The headset provides simultaneous heating of pipe and fitting socket fusion surfaces to create strong, homogeneous thermoplastic fusion joints. Manufactured for dimensional accuracy and consistent heat transfer, the headset is sized for IPS polypropylene and PVDF socket fusion systems and is engineered for use in chemical waste and industrial piping applications. Available in sizes ½" through 6" IPS. Compatible with Orion socket fusion heat tools.

Call customer service if you need assistance with technical details.

Socket Fusion Headsets

QTY.	PART NO.	DESCRIPTION
☐	950058	.5" IPS Socket Fusion Headset
☐	950032	.75" IPS Socket Fusion Headset
☐	950033	1" IPS Socket Fusion Headset
☐	950034	1.5" IPS Socket Fusion Headset
☐	950052	2" IPS Socket Fusion Headset
☐	950053	3" IPS Socket Fusion Headset
☐	950089	4" IPS Socket Fusion Headset
☐	950186	6" IPS Socket Fusion Headset



NOTICE

The information contained herein is not intended to replace the full product installation and safety information available or the experience of a trained product installer. You are required to thoroughly read all installation instructions and product safety information before beginning the installation of this product.

Orion product specifications in U.S. customary units and metric are approximate and are provided for reference only. For precise measurements, please contact Orion Technical Service. Orion reserves the right to change or modify product design, construction, specifications, or materials without prior notice and without incurring any obligation to make such changes and modifications on Orion products previously or subsequently sold.

ORION®

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ES-OR-SF-Headset 2640

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