

## Submittal Package

# Engineering Specification, Installation, Operation and Maintenance Series LF920GD-15 / LF620GD-15

## Pressure Sustaining Control Valve with Solenoid (On-Off) Feature

Sizes: 1¼" to 24"

### ⚠ WARNING



Read this Manual **BEFORE** using this equipment. Failure to read and follow all safety and use information can result in death, serious personal injury, property damage, or damage to the equipment. Keep this Manual for future reference.



### ⚠ WARNING

Local building or plumbing codes may require modifications to the information provided. You are required to consult the local building and plumbing codes prior to installation. If the information provided here is not consistent with local building or plumbing codes, the local codes should be followed. This product must be installed by a licensed contractor in accordance with local codes and ordinances.

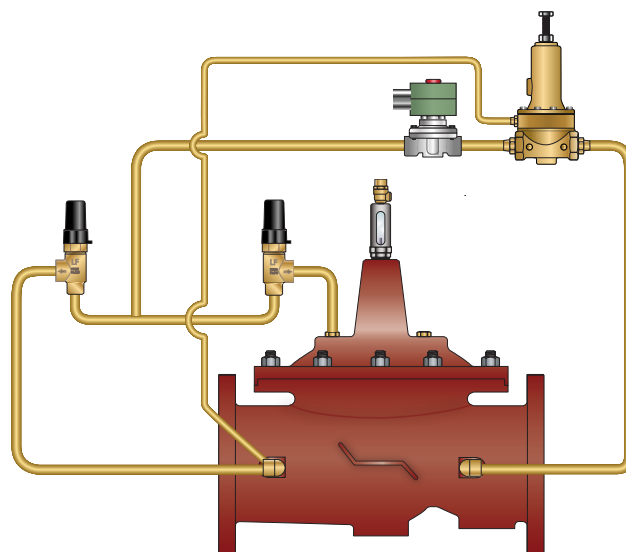
### ⚠ WARNING

**Need for Periodic Inspection/Maintenance:** This product must be tested periodically in compliance with local codes, but at least once per year or more as service conditions warrant. All products must be retested once maintenance has been performed. Corrosive water conditions and/or unauthorized adjustments or repair could render the product ineffective for the service intended. Regular checking and cleaning of the product's internal and external components helps assure maximum life and proper product function.

### NOTICE

For Australia and New Zealand: Pipeline strainers should be installed between the upstream shutoff valve and the inlet of the backflow preventer.

It's important that this device be tested periodically in compliance with local codes, but at least once per year or more as service conditions warrant. If installed on a fire sprinkler system, all mechanical checks, such as alarm checks and backflow preventers, should be flow tested and inspected internally in accordance with NFPA 13 and NFPA 25.



LF920GD-15

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# LEAD FREE\*

## Series LF920GD-15

### Pressure Sustaining Control Valve with Solenoid (On-Off) Feature

#### Full Port Ductile Iron Single Chamber Valve

#### Features

- Throttles open when upstream pressure is above setpoint
- Throttles closed when upstream pressure is below setpoint
- Solenoid (On-Off) Feature provides electrical override of valve function
- Commonly installed between two pressure zones or in Tank-Fill applications
- Adjustable Closing Speed
- Setpoint is adjustable

#### Standard Components

- 1 – Main Valve (905GD - Single Chamber)
- 2 – Pressure Sustaining Control
- 3 – Adjustable Closing Speed
- 4 – 2-Way Solenoid
- X – Isolation Cocks

#### Options and Accessories

- FC – Flo-Clean Strainer
- Y – Y-Strainer (Replaces Flo-Clean)
- AOS – Adjustable Opening Speed
- P – Position Indicator
- L – Limit Switch

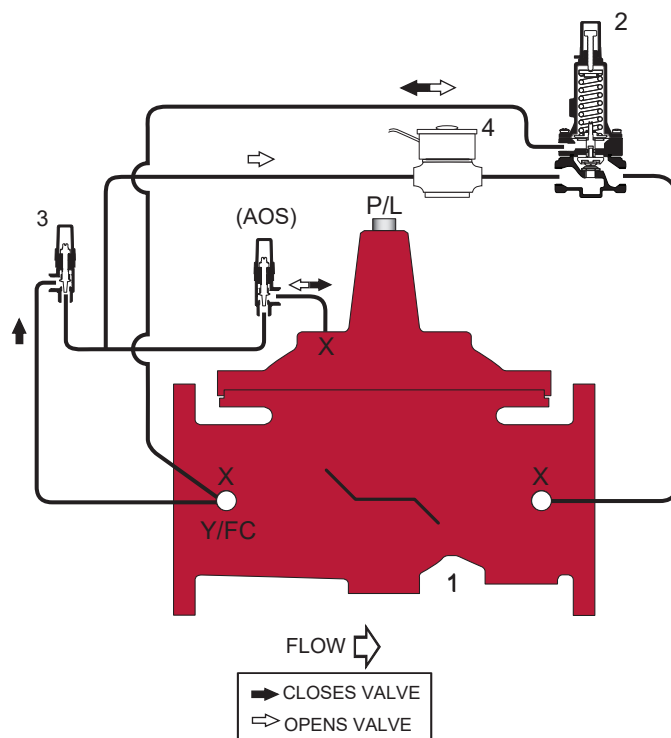
#### Operation

The Pressure Sustaining and Solenoid (On-Off) Automatic Control Valve (ACV) is designed to permit flow when upstream pressure is above the adjustable setpoint of the control pilot, and throttle toward closed when upstream pressure falls below the adjustable setpoint. It is controlled by a normally closed control pilot designed to:

- 1) Open (allowing fluid out of the main valve cover chamber) when upstream pressure is above the adjustable setpoint, and,
- 2) Close (allowing fluid to fill the main valve cover chamber) when upstream pressure is below the adjustable setpoint. An increase in upstream pressure causes the valve to modulate toward an open position. A decrease in upstream pressure causes the valve to modulate toward a closed position.

The Solenoid Pilot will either open to allow regulating action, or close the valve drip-tight when energized. Specify energize to open or close the Main Valve and voltage PRIOR to ordering.

When the valve is located "in line" connecting two distribution zones, the valve acts as a Pressure Sustaining Control Valve. When pressure in the upstream zone falls below the pilot setting, the valve modulates toward a closed position, sustaining pressure in the upstream zone. The valve will close, if necessary, until upstream pressure is above the pilot setting. The valve should be specified to include the optional opening speed control and position indicator when used for Pressure Sustaining applications.



\*The wetted surface of this product contacted by consumable water contains less than 0.25% of lead by weight.

#### NOTICE

The information contained herein is not intended to replace the full product installation and safety information available or the experience of a trained product installer. You are required to thoroughly read all installation instructions and product safety information before beginning the installation of this product.

# M Series Basic Valves

## Pressure Sustaining Control Valve with Solenoid (On-Off) Feature

### Full Port Ductile Iron Single Chamber Basic Valve

This Ames Automatic Control Valve (ACV) is a full port, single chamber basic valve that incorporates a one-piece disc and diaphragm assembly. This assembly is the only moving part within the valve allowing it to open, close, or modulate as commanded by the pilot control system.

Ames ACV Main Valves are Lead Free. The Ames ACV piloting system contains Lead Free\* components, ensuring all of our configurations are Lead Free compliant.

Globe Pattern Single Chamber Basic Valve (905GD)

Angle Pattern Single Chamber Basic Valve (905AD)

### Standard Materials

**Body and Cover:** Ductile Iron ASTM A536

**Coating:** NSF Listed Fusion Bonded Epoxy Lined and Coated

**Trim:** 316 Stainless Steel

**Elastomers:** Buna-N (standard)  
EPDM (optional)  
Viton™ (optional)



**Nut, Spring and Stem:** Stainless Steel

**Anti-Scale (Optional):** Xylan Coated Stem and Seat

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### Operating Pressure

Threaded = 400psi (27.6 bar)

150# Flanged = 250psi (17.2 bar)

300# Flanged = 400psi (27.6 bar)

Grooved End = 400psi (27.6 bar)

### Operating Temperature

Buna-N: 160°F (71°C) Maximum

EPDM: 300°F (140°C) Maximum

Viton™: 250°F (121°C) Maximum

Epoxy Coating\*\*: 225°F (107°C) Maximum

\*\* Valves can be provided without internal epoxy coating consult factory

### Basic Valve Body Options



Globe Flanged



Angle Flanged



Globe Grooved End



Angle Grooved End



Globe Threaded



Angle Threaded

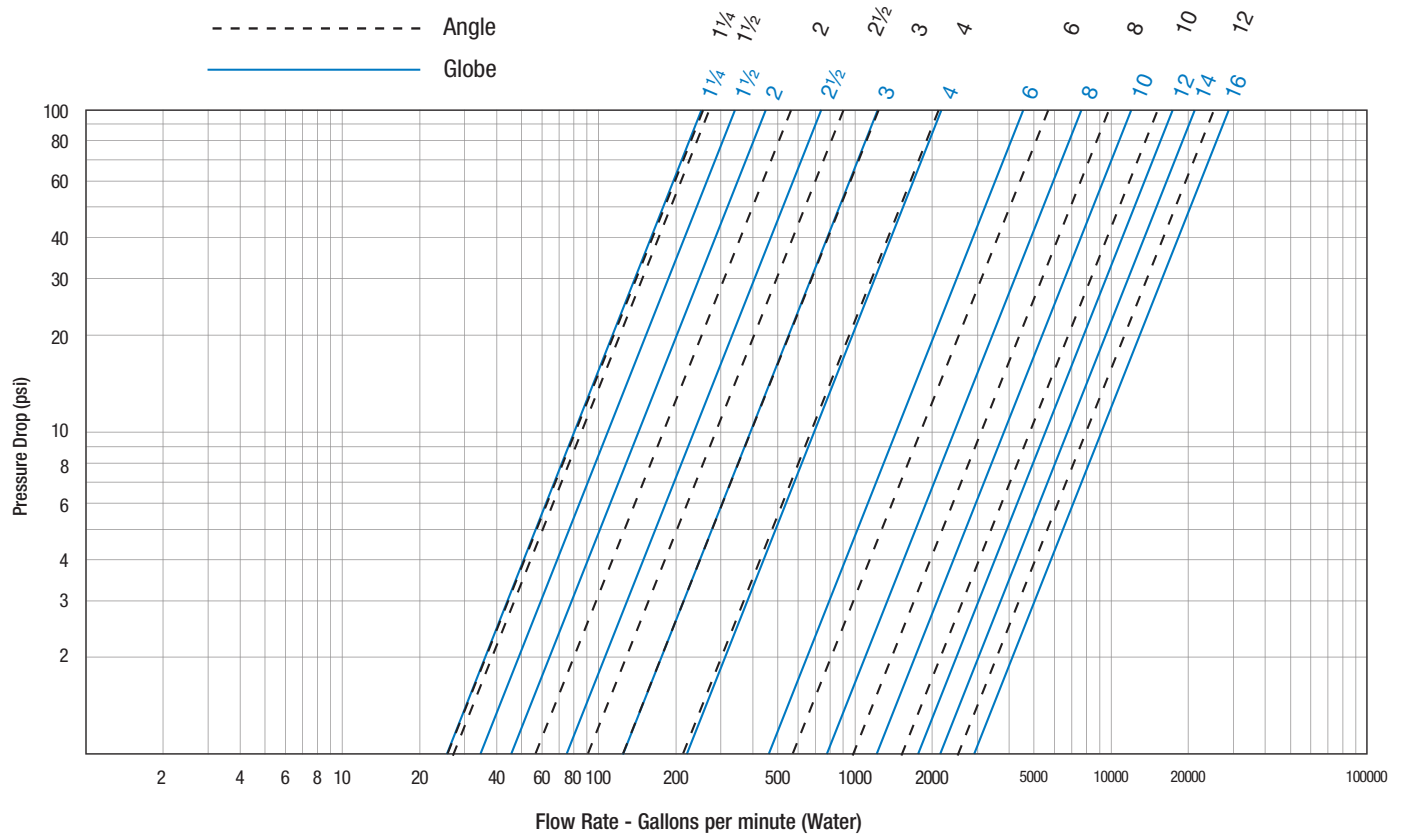
## ACV Schematic - Series LF920GD-15

### Flow Data

Valve Size - Inches		1¼	1½	2	2½	3	4	6	8	10	12	14	16
Suggested	Maximum Continuous Flow Rate Gpm (Water)	95	130	210	300	485	800	1850	3100	5000	7000	8500	11100
	Maximum Intermittent Flow Rate Gpm (Water)	119	161	265	390	590	1000	2300	4000	6250	8900	10800	14100
	Minimum Flow Rate Gpm (Water)	3	5	6	9	15	16	17	25	55	70	190	400
Cv	Cv Factor GPM (Globe)	26	26	48	75	112	188	387	764	1215	1734	2234	3131
	Cv Factor GPM (Angle)	26	27	57	91	125	207	571	889	1530	1945		

- Maximum continuous flow based on velocity of 20 ft. per second.
- Maximum intermittent flow based on velocity of 25 ft. per second.
- Minimum flow rates based on a 20-40 psi pressure drop.
- The C<sub>v</sub> Factor of a valve is the flow rate in US GPM at 60°F that will cause a 1psi drop in pressure.
- C<sub>v</sub> factor can be used in the following equations to determine Flow (Q) and Pressure Drop (ΔP):

$$Q (\text{Flow}) = C_v \sqrt{\Delta P} \quad \Delta P (\text{Pressure Drop}) = (Q/C_v)^2$$



### Valve Cover Chamber Capacity

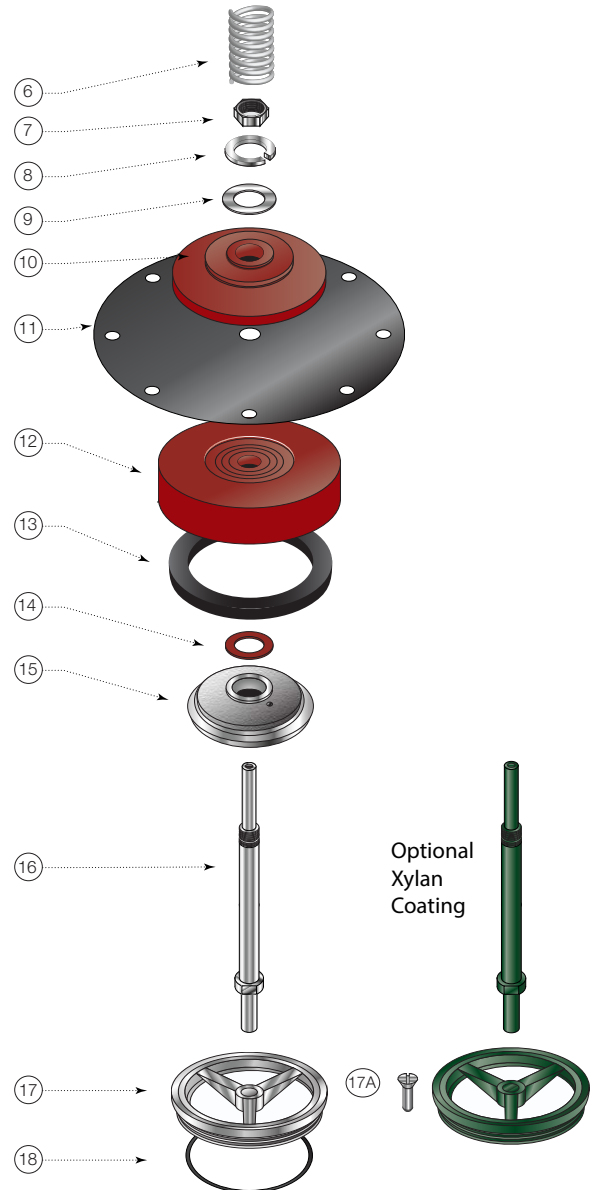
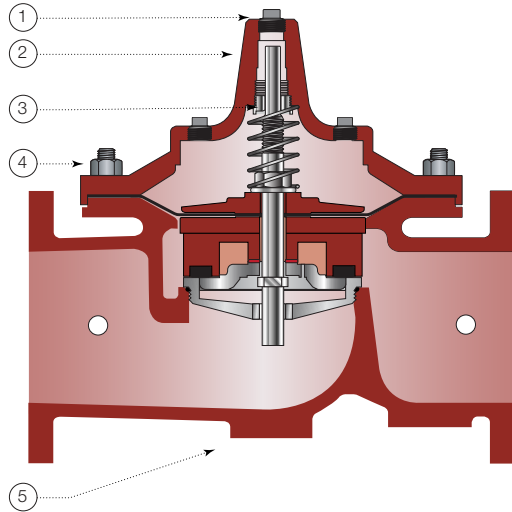
Valve Size - Inches	1¼	1½	2	2½	3	4	6	8	10	12	14	16
fl.oz.	4	4	4	10	16	22	70					
U.S. Gal								1¼	2½	4	6½	9½

### Valve Travel

Valve Size - Inches	1¼	1½	2	2½	3	4	6	8	10	12	14	16
Travel - Inches	¾	¾	½	⅝	¾	1	1½	2	2½	3	3½	4

# ACV Schematic - Series LF920GD-15

## Basic Valve



Item	Description	Material
1	Pipe Plug	Lead Free Brass
2	Cover	ASTM A536 65-45-12 Epoxy Coated Ductile Iron
3	Cover Bearing	ASTM A276 304 Stainless Steel
4	Stud with Cover Nut and Washer	ASTM A570 Gr.33 Zinc Plated Steel
5	Body	ASTM A536 65-45-12 Epoxy Coated Ductile Iron
6	Spring	ASTM A276 302 Stainless Steel
7	Stem Nut	ASTM A276 304 Stainless Steel
8	Lock Washer	ASTM A276 304 Stainless Steel
9	Stem Washer	ASTM A276 304 Stainless Steel
10	Diaphragm Washer	ASTM A536 65-45-12 Epoxy Coated Ductile Iron
11	Diaphragm*	Buna-N (Nitrile)
12	Disc Retainer	ASTM A536 65-45-12 Epoxy Coated Ductile Iron
13	Seat Disc*	Buna-N (Nitrile)
14	Spacer Washer* x5	NY300 Fiber*
15	Disc Guide	ASTM A743 CF8M (316) Stainless Steel
16	Shaft	ASTM A276 304 Stainless Steel
17	Seat Ring**	ASTM A743 CF8M (316) Stainless Steel
17A	Seat Screw** (8" and Larger)	ASTM A276 304 Stainless Steel
18	Seat Gasket*	Buna-N (Nitrile)

\* Contained in Main Valve Repair Kit

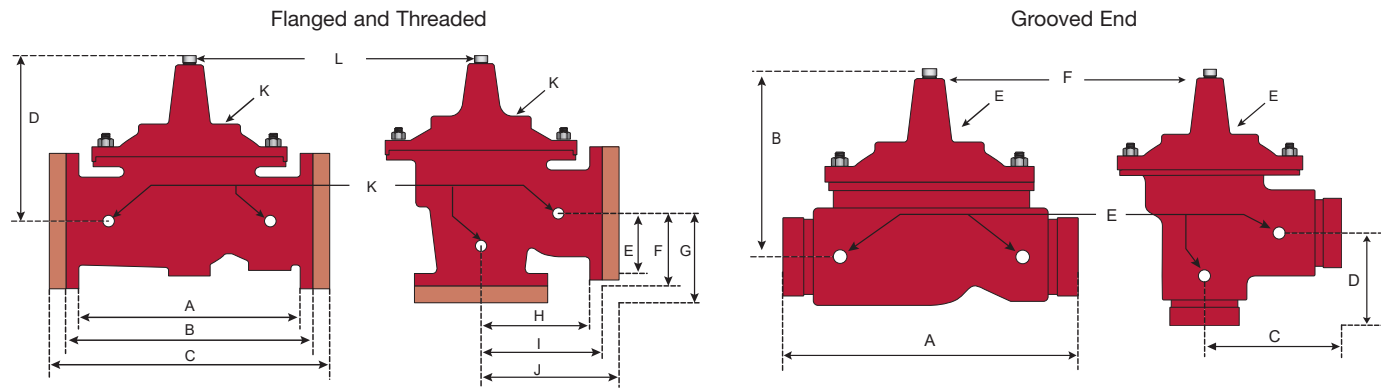
\*\*Note: 6 inch and Smaller Valves, Seat Ring is threaded

### NOTICE

Installation: If unit is installed in any orientation other than horizontal (cover up) OR extreme space constraints exist, consult customer service prior to or at the time of order.

# ACV Schematic - Series LF920GD-15

## Dimensions



## Flanged and Threaded Dimensions

Valve Size	Globe Thread		Globe 150#		Globe 300#		Cover To Center		Angle Thread		Angle 150#		Angle 300#		Angle Thread		Angle 150#		Angle 300#		Port Size NPT	Port Size NPT	Shipping Weights*	
	A		B		C		D		E		F		G		H		I		J		K	L		
in.	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	in.	lbs.	kgs.
1 1/4	7 1/4	184					5 1/2	140													3/8	1/4	20	9
1 1/2	7 1/4	184	8 1/2	216			5 1/2	140	3/4	83					1 1/8	48					3/8	1/4	25	11
2	9 3/8	238	9 3/8	238	10	254	6 3/4	171	4 3/4	120	4 3/4	121	5	127	3 3/4	83	3 1/4	83	3 1/2	89	3/8	1/2	40	18
2 1/2	11	279	11	279	11 5/8	295	7 1/2	191	5 1/2	140	5 1/2	140	5 1/2	149	4	102	4	102	4 9/16	110	1/2	1/2	65	29
3	12 1/2	318	12	305	13 3/4	337	8 1/4	210	6 1/4	159	6	152	6 3/8	162	4 1/2	114	4	102	4 3/8	111	1/2	1/2	95	43
4			15	381	15 5/8	397	10 5/8	270			7 1/2	191	7 7/8	200			5	127	5 5/16	135	3/4	3/4	190	86
6			20	508	21	533	13	330			10	254	10 1/2	267			6	152	6 1/2	165	3/4	3/4	320	145
8			25 3/8	645	26 3/8	670	16	406			12 3/4	324	13 1/4	337			8	203	8 1/2	216	1	1	650	295
10			29 3/4	756	31 1/8	791	17	430			14 7/8	378	15 9/16	395			8 5/8	219	9 9/16	237	1	1	940	426
12			34	864	35 1/2	902	20 7/8	530			17	432	17 3/4	451			13 3/4	349	14 1/2	368	1	1 1/4	1500	680
14			39	991	40 1/2	1029	24 1/4	616													1	1 1/2	1675	760
16			41 3/8	1051	43 1/2	1105	25 1/4	640													1	2	3100	1406

## Grooved End Dimensions

Valve Size	Globe Grooved		Cover To Center		Angle Grooved		Angle Grooved		Port Size (npt)	Port Size (npt)	Shipping Weights*	
	A		B		C		D		E	F		
in.	in.	mm	in.	mm	in.	mm	in.	mm	in.	in.	lbs.	kgs.
1 1/4	8 1/2	216	5 1/2	140	4 1/4	108	3 1/4	83	3/8	1/4	25	11
1 1/2	8 1/2	216	5 1/2	140	4 1/4	108	3 1/4	83	3/8	1/4	25	11
2	9	229	6 1/2	165	4 3/4	121	3 1/4	83	3/8	1/2	40	18
2 1/2	11	279	7 1/2	191	5 1/2	140	4	102	1/2	1/2	65	29
3	12 1/2	318	8 1/4	210	6	152	4 1/4	108	1/2	1/2	95	43
4	15	381	10 5/8	270	7 1/2	191	5	127	3/4	3/4	190	86
6	20	508	13 3/8	340					3/4	3/4	320	145
8	25 3/8	645	16	406					1	1	650	295

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## Model LFPV20C

### Pressure Relief, Sustaining or Backpressure Pilot

**Size: ½" NPT**

The Model LFPV20C is a remote sensed direct acting, diaphragm actuated Pilot that is used on various configurations of Automatic Control Valves.

It is normally held closed by the force of the adjustable spring setting above the diaphragm. It modulates toward an open position when control pressure, exerting force below the diaphragm, exceeds the spring setpoint, and modulates toward a closed position when the control pressure falls below the spring setpoint. The LFPV20C senses control pressure through a tapped port below the diaphragm. The large diaphragm-to-seat ratio allows it to open and close within tight pressure tolerances, accurately positioning the Main Valve.

Turning the adjustment screw clockwise raises the control setpoint. Turning the adjustment screw counterclockwise lowers the control setpoint.

The LFPV20C is equipped with one ½" NPT inlet and outlet port and a ¼" NPT side sensing port located on the power chamber. The ¼" side sensing port is used to monitor upstream or downstream pressure as required by specific valve function.



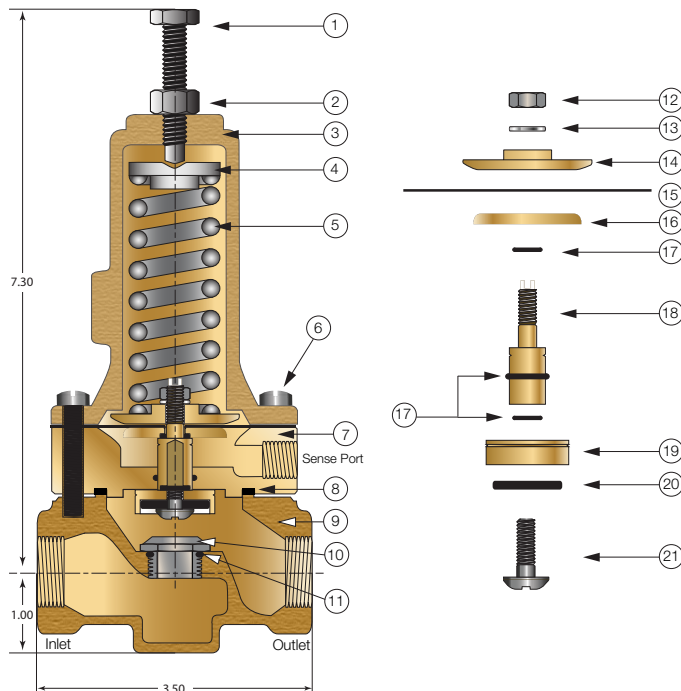
Model LFPV20C

### Specifications

<b>Body Material:</b>	Lead Free Copper Silicon Alloy
<b>Seat:</b>	316 Stainless Steel
<b>Elastomers:</b>	Buna-N (standard) Viton™ (optional) EPDM (optional)
<b>Inlet Pressure Rating:</b>	400psi (27.6 bar) maximum
<b>Adjustment Rating:</b>	20-200psi (1.4 - 13.8 bar) (standard) 0-30psi (0 - 2.1 bar) (optional) 100-300psi (6.9 - 20.7 bar) (optional) 200-450psi (13.8 - 31.0 bar) (optional)

Viton™ is a trademark of The Chemours Company FC, LLC

\*The wetted surface of this product contacted by consumable water contains less than 0.25% of lead by weight.



Item	Description
1	Adjusting Screw
2	Jam Nut
3	Spring Housing
4	Spring Guide
5	Spring
6	Cap Screw
7	Power Chamber
8	O-Ring*
9	Body
10	Seat
11	O-Ring*

Item	Description
12	Nut
13	Lockwasher
14	Diaphragm Washer
15	Diaphragm*
16	Diaphragm Washer
17	O-Ring*
18	Stem
19	Retainer
20	Rubber Disc*
21	Screw

\*Included in Repair Kit



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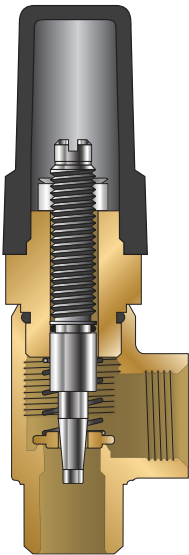
## Model LFFC

### Flow Control

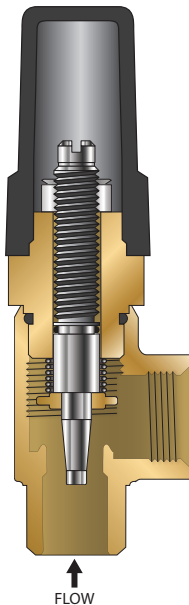
Size: ½" NPT

A Flow Control is an adjustable device used for tuning valve performance. It can be installed to either control the opening or closing the speed of the automatic control main valve. When the flow is in the direction of the needle the flow control is an adjustable restriction. In the free flow direction the seat moves out of the flow path to all unrestricted flow.

CLOSED  
Fluid Speed  
Controlled by Needle



OPEN  
Free Flow  
Seat Full Open



Model LFFC

### Specifications

Size:	½" NPT
Body Material:	Lead Free Brass Stainless Steel (optional)
Seat:	Lead Free Brass
Needle:	Stainless Steel (304)
Elastomers:	Buna-N (standard)

\*The wetted surface of this product contacted by consumable water contains less than 0.25% of lead by weight.



# Model S2W

## 2-Way Solenoid

**Size:** 1/8" – 1/2" NPT

Model S2W are pilot system 2-way solenoids. The solenoids can control valves independently or in combination with other control circuit pilots or accessories. Product is available with a wide range of options including: voltage (24VDC, 24VAC or 120VAC), operation (energize to open or closed) and a range of enclosures (general service to watertight to explosion proof).

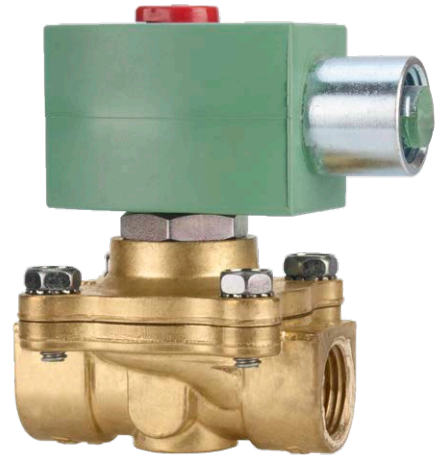
### Specifications

<b>Body Material:</b>	Brass (standard) Stainless Steel (optional)
<b>Elastomers:</b>	Nitrile (standard) EPDM (optional) Viton™ (optional)
<b>Voltage:</b>	24VDC, 24VAC or 120VAC
<b>Enclosure:</b>	General Purpose – NEMA 4 (standard) Explosion Proof – NEMA 6, 6P, 7, 9 (optional)
<b>Action:</b>	Normally Open or Normally Closed**

*\*\*Solenoid Action only. Main valve action (energize-to-open or energize-to-close) is dependent on the particulars of the pilot system.*

*\*\*\*Brass solenoids when used as part of a pilot system including an ACV main valve comply with the Lead Free Law.*

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Model S2W  
Brass



Model S2W  
Stainless Steel

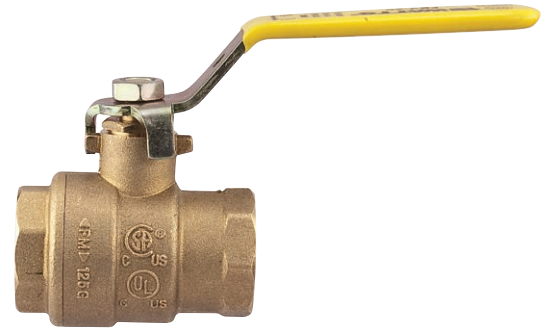
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## Model BV

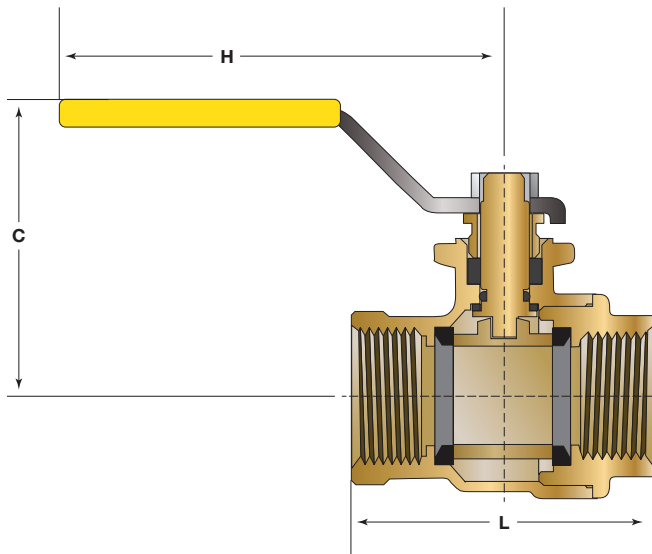
### Ball Valve

Size: ¼" – 1" NPT

Model BV Ball Valves are used in pilot lines to provide a positive shutoff in any override or maintenance situation for simple trouble shooting. This 2-piece, full port valve features: bottom loaded stems, PTFE seats and packing.



Lead Free Ball Valve



### Specifications

**Standard Material:** Copper Silicon Alloy Body and Adaptor  
Chrome Plated Ball

**Optional Material:** Stainless Steel Housing, Body and Adaptor  
Stainless Steel Ball

**Pressure Rating:** 600psi (41 bar) Non Shock

**Temp Rating:** -40°F - 400°F

\*The wetted surface of this product contacted by consumable water contains less than 0.25% of lead by weight.

Size	Dimensions						Weight	
	C		H		L			
in.	in.	mm	in.	mm	in.	mm	lbs.	kg.
¼	1 <sup>13</sup> / <sub>16</sub>	46	3 <sup>7</sup> / <sub>16</sub>	87	1 <sup>3</sup> / <sub>4</sub>	45	0.4	0.2
⅜	1 <sup>13</sup> / <sub>16</sub>	46	3 <sup>7</sup> / <sub>16</sub>	87	1 <sup>3</sup> / <sub>4</sub>	45	0.4	0.2
½	1 <sup>13</sup> / <sub>16</sub>	46	3 <sup>7</sup> / <sub>16</sub>	87	1 <sup>15</sup> / <sub>16</sub>	50	0.4	0.2
¾	2 <sup>1</sup> / <sub>4</sub>	57	4	101	2 <sup>5</sup> / <sub>16</sub>	59	0.8	0.3

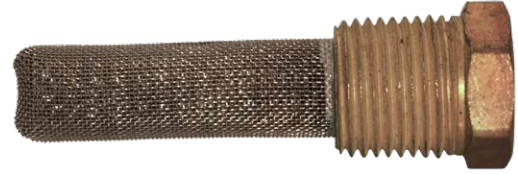
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## Model LF60

### Flo-Clean Strainer

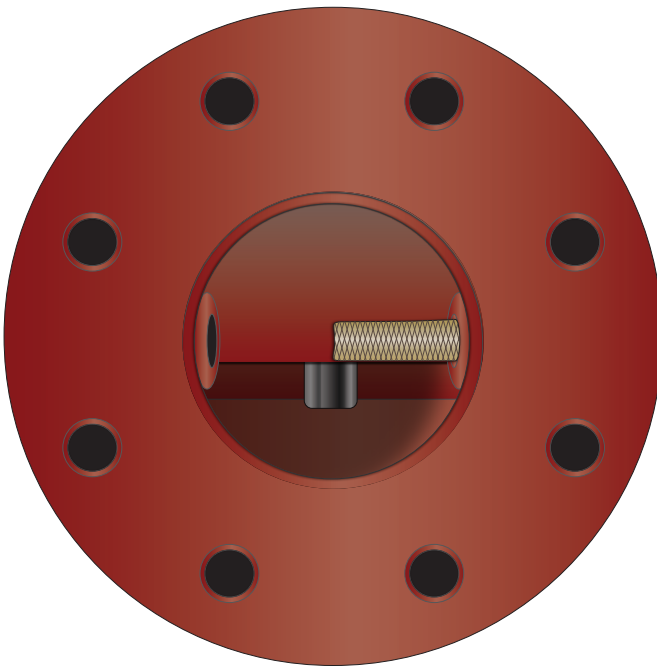
Size: 1/4" – 3/4" NPT

Model LF60 Flo-Clean Strainers are used to filter the fluid passing through the pilot circuit, and provide protection to pilot circuit speed controls and pilots. It is installed in the inlet body port of the Main Valve, exposing the strainer element to main line flow. The currents and flow across the screen create a self-scouring effect, cleaning the filter element.



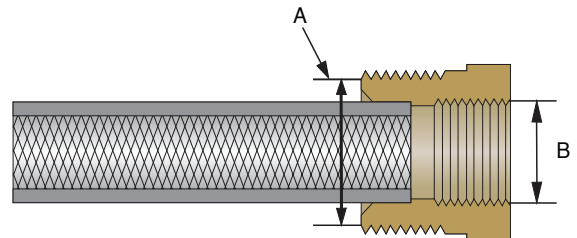
Model LF60

#### Valve inlet with Filter installed



#### Specifications

Body Material:	Lead Free Brass (standard) Stainless Steel (optional)
Pressure Rating:	400psi (27.6 bar)
Filter Element:	Monel
Screen Mesh:	40 Mesh (standard)



A	B
Male Pipe Thread	Female Pipe Thread
in.	in.
1/4	1/8
3/8	1/4
1/2	3/8

\*The wetted surface of this product contacted by consumable water contains less than 0.25% of lead by weight.

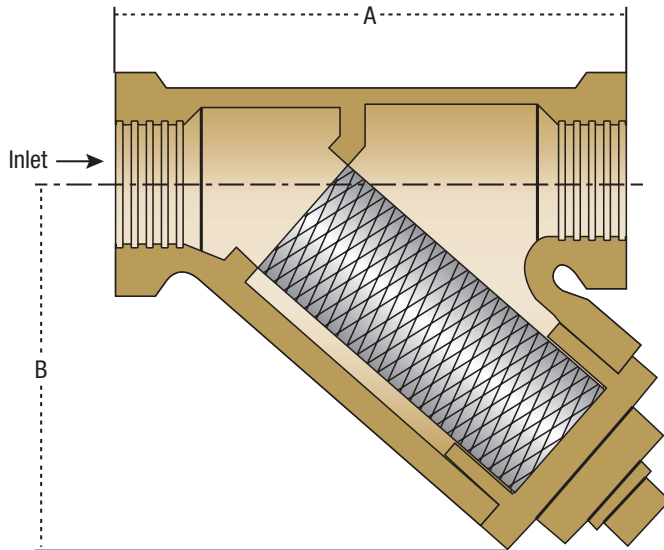
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## Model LF60-1

### Y-Pattern Strainer

Size: ¼" – ¾" NPT

Model LF60-1 Y-Pattern Strainers are used to filter the fluid passing through the pilot circuit, and provide protection to pilot circuit speed controls and pilots. The filter element can be accessed for cleaning by removing the clean-out cap, or may be cleaned by installing an optional "blow-down" ball valve.



Model LF60-1

### Specifications

Body Material:	Lead Free Copper Silicon Alloy CF8M (316) Stainless Steel (optional)
Retainer Cap:	Lead Free Copper Silicon Alloy
Cap Gasket:	EPDM
Pressure Rating:	400psi (27.6 bar)
Filter Element:	304 Stainless Steel
Mesh Options:	60 Mesh (standard) 100 Mesh (optional)

### Dimensions

SIZE	DIMENSIONS				WEIGHT	
	A		B			
in.	in	mm	in	mm	lbs.	kgs.
¼	2 11/16	68	1 11/16	43	1.7	0.77
⅜	2 11/16	68	1 11/16	43	1.7	0.77
½	3	76	2	51	1.7	0.77
¾	3 5/16	84	2 5/16	59	1.7	0.77

\*The wetted surface of this product contacted by consumable water contains less than 0.25% of lead by weight.

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# Model 50

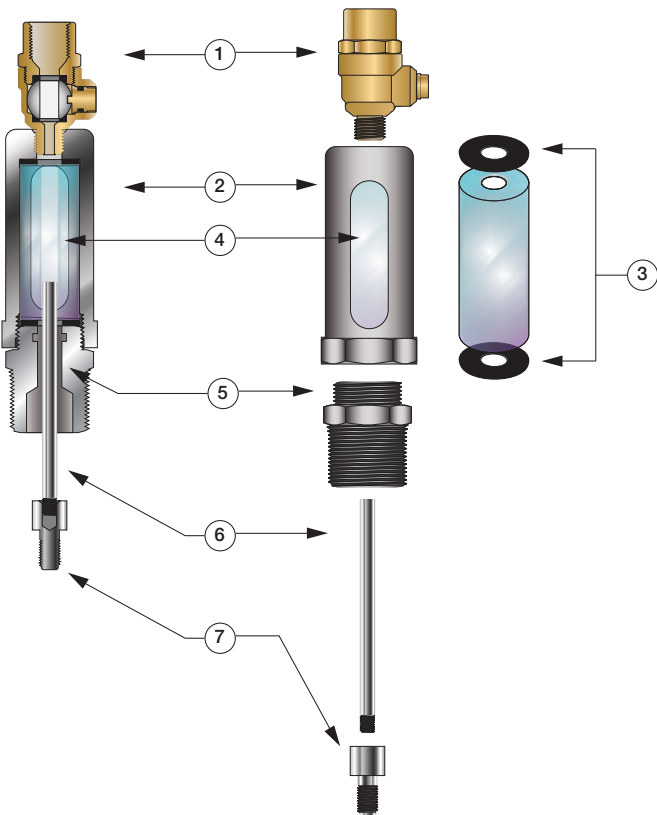
## Position Indicator

When specified as an option on a Control Valve, the Model 50 Position Indicator is installed in the topmost cover port of the Main Valve and allows for visual indication of valve position. The Model 50 is also very useful during valve start-up and troubleshooting procedures.

A stainless steel indicating rod threads into the tapped portion of the Main Valve stem and moves inside of a cylindrical Pyrex sight tube. The indicating rod travels up and down, following Main Valve stem movement. The housing protects the sight tube and indicating rod, and allows visibility on two sides. The screw driver operated test cock installed on the top of the Model 50 housing provides a controlled method of removal of air from the cover chamber during start-up or troubleshooting of the Main Valve.



Model LF50



Item	Description
1	Test Cock
2	Housing
3	Gasket
4	Pyrex Sight Tube
5	Body
6	Indicating Rod
7	Stem Adaptor (8" or Larger)

### Specifications

- Standard Material: Stainless Steel Housing and Body  
Stainless Steel Indicating Rod  
Lead Free Test Cock  
Pyrex Sight Tube
- Optional Material: Stainless Steel Test Cock
- Pressure Rating: 400psi (27.6 bar)

\*The wetted surface of this product contacted by consumable water contains less than 0.25% of lead by weight.

### Dimensions

Valve Size (in)	Dimension (in)
1 ¼ - 1 ½	7 ¾
2	4 7/8
2 ½	4 7/8
3	4 7/8
4	5
6	5
8	5 7/8
10	5 7/8
12	7 ¼
14	7 ¼
16	7 ¼
18*	7 ¼
20*	7 ¼
24*	7 ¼

\*Reduced Port

**LEAD FREE\***

# Model 51

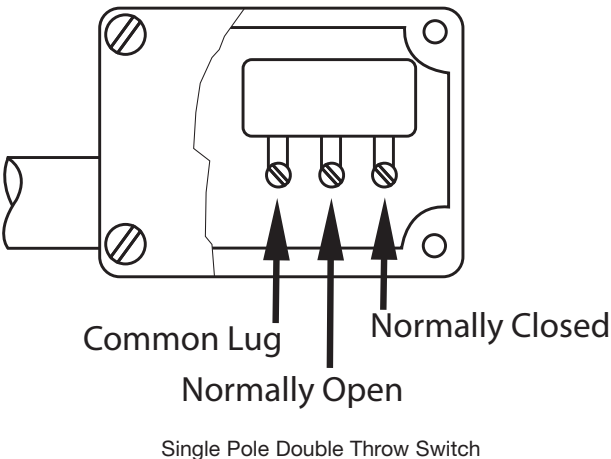
## Single Limit Switch

The Model 51 Single Limit Switch provides visual indication of valve position, as well as remote electrical indication of "valve open" or "valve closed". The single pole double throw Micro-Switch can be connected to open or close an electrical circuit when the valve opens or closes.

The adjustable collar is normally set to contact the trip arm when the main valve is closed. The collar can be positioned on the stem by loosening the set-screw to actuate the switch at the desired point of valve travel.



Model LF51



### Specifications

- Body Material:** Stainless Steel
- Elastomers:** Buna-N (standard)  
EPDM (optional)  
Viton™ (optional)
- Enclosure:** NEMA 1, 3, 4 and 13 General Purpose (standard)  
NEMA 1,7 and 9 Explosion Proof (optional)
- Electrical:** Form C SPDT Switch  
15 amp. 125, 250 or 480 VAC  
½ amp. 125 VDC  
¼ amp. 250 VDC  
½" Conduit Connection

Viton™ is a trademark of The Chemours Company FC, LLC

\*The wetted surface of this product contacted by consumable water contains less than 0.25% of lead by weight.

### Parts List

Item	Description
1	Limit Switch
2	Bracket
3	Stem
4	Trip collar
5	Set Screw
6	Cap
7	Wiper Ring*
8	O-Ring*
9	Guide
10	O-Ring*
11	Polypak*
12	Locknut
13	Body
14	Pin
15	Coupling

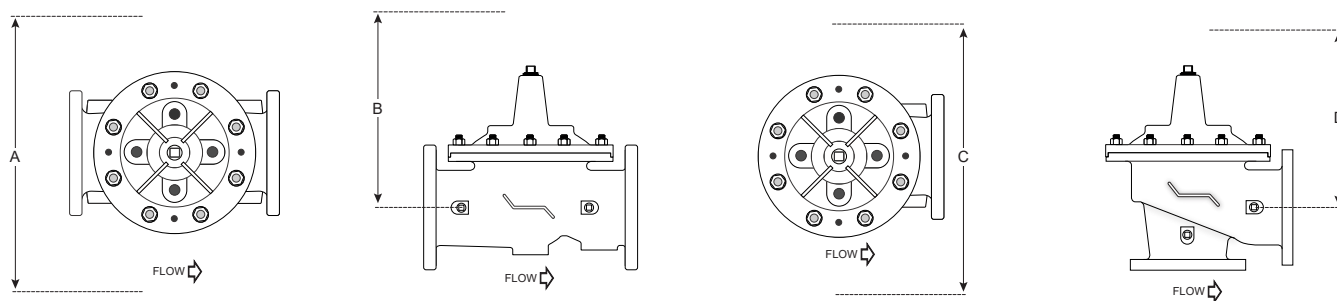
\*Included in Repair Kit

## Installation

Start-up of an automatic control valve requires that proper procedures be followed. Time must be allowed for the valve to react to adjustments and the system to stabilize. The objective is to bring the valve into service in a controlled manner to protect the system from damaging over-pressure.

1. Clear the line free of slag and other debris.
2. Install the valve so that the FLOW ARROW marked on the valve body/tag corresponds to flow through the line.
3. Close upstream and downstream isolation valves.
4. Open the isolation ball valves in the control tubing if so equipped. Failure to open these will prevent the valve from functioning properly.
5. Connect solenoid wiring leads to the desired switching device, using safe, standard electrical procedures.
6. Install pressure gauge at a location upstream of the valve.

## Valve Servicing Dimensions



The following tables detail the recommended minimum valve servicing dimensions.

### Globe

Size (in)	1¼	1½	2	2½	3	4	6	8	10	12	14	16	20	24
A (in)	16	16	20	22	22	24	32	34	38	44	48	52	56	56
B (in)	10	10	12	14	14	16	24	26	28	30	34	40	48	48

### Angle

Size (in)	1¼	1½	2	2½	3	4	6	8	10	12	14	16
C (in)	16	16	20	22	22	24	32	34	38	44	48	52
D (in)	10	10	12	14	14	16	24	26	28	30	34	40



## Setting the Pressure Controls

### STEP 1

Pre-set pilots as noted:

**Pressure Sustaining** – Turn Sustaining Control adjustment screw OUT, counterclockwise, backing pressure off the spring, to allow it to stay open while adjusting the other controls.

**Opening and Closing Speed** – Turn the adjustment screws on the Closing Speed and Opening Speed Controls, if the main valve is so equipped, OUT, counterclockwise, 1½ to 2½ turns from full closed position.

### STEP 2

Energize the solenoid to check actuation and to confirm connection to power source.

### STEP 3

De-energize the solenoid so that initial valve filling is against the closed solenoid.

### STEP 4

To ensure proper operation, any trapped air will need to be bled off the valve cover during startup. If your ACV includes a bleed valve, the valve (See Figure 1).

If your valve does not include a bleed valve, bleed air by loosening a fitting on the valve or a plug, at the highest point of the valve assembly.

### STEP 5

Pressure the line, by opening the upstream isolation valve slowly. Air is vented through the air bleed valve or loosened fitting. Tighten the fitting when liquid begins to vent (See Figure 1). Repeat the process until no air is trapped in the system.

### STEP 6

Actuate the solenoid to open the main valve, checking that the main valve opens.



Figure 1  
Position Indicator

## Setting the Sustaining Control

### STEP 7

Slowly open downstream isolation valve to establish flow through the system.

### STEP 8

Setting the Sustaining Control requires lowering the upstream pressure to the desired minimum sustained pressure.

### STEP 9

Leave the downstream isolation valve full open and close the upstream isolation valve until the inlet pressure drops to the desired setting.

Fine-tune the Reducing Control adjustment to the pressure reducing setpoint, as detailed in Step 7.

### STEP 10

Adjust the Sustaining Control screw IN, clockwise, until the inlet pressure begins to increase, or OUT, counterclockwise, to decrease, stopping at the desired pressure (See Figure 2).

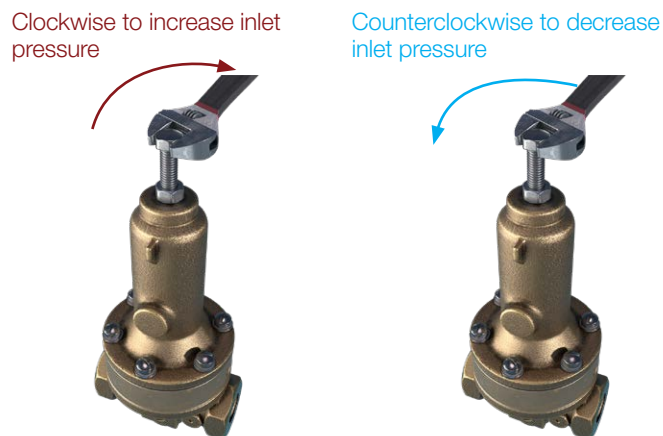


Figure 2  
PV20C — Pressure Sustaining Control

### STEP 11

Allow pressure to stabilize.

### STEP 12

Fine-tune the sustaining setting as required as detailed in STEP 10.

### STEP 13

Open upstream isolation valve to return to normal operation.

### STEP 14

Actuate the solenoid to close the main valve, checking that the main valve closes.

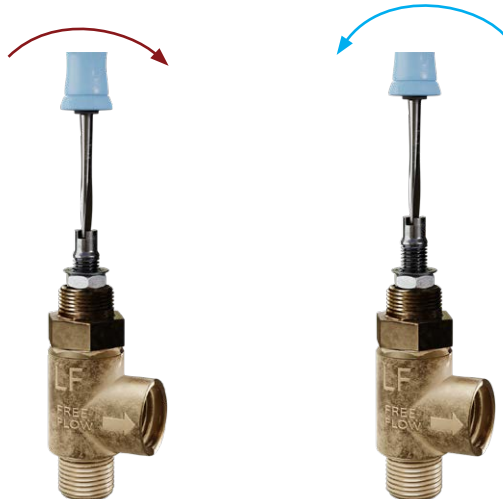
### STEP 15

Closing Speed Needle Valve Adjustment: The closing speed needle valve regulates fluid pressure into the main valve cover chamber, controlling the valve closing speed. If the downstream pressure fluctuates slightly above the desired set point, turn the adjustment screw OUT, counterclockwise, increasing the rate of closing.

(IF INSTALLED) Opening Speed Flow Control Adjustment: The Opening speed flow control allows free flow into the cover and restricted flow out of the cover of the main valve. If recovery of pressure is slow upon increased downstream demand, turn the adjustment screw OUT, counterclockwise, increasing the rate of opening. IF recovery of downstream pressure is too quick, as indicated in a rapid increase in pressure, possibly higher than the desired set-point, turn the adjustment screw IN, clockwise, decreasing the rate of opening (See Figure 3).

Clockwise to DECREASE  
rate of opening

Counterclockwise to INCREASE  
the rate of opening



**Figure 3**  
**Flow Control**

## Automatic Control Valve Maintenance Schedule

To ensure peak performance and longevity of your automatic control valve, Watts/Ames recommends following the below standard maintenance schedule.

### • Monthly Maintenance

- Visual inspection of valve(s) for leaks
- Inspect for proper operation(s); exercise valve.

### • Quarterly Maintenance

- Conduct monthly inspection.
- Validate/Re-establish necessary setpoints of controls/pilots.

### • Annual Maintenance

- Conduct monthly & quarterly inspections.
- Inspect & clean all strainers.
- Inspect valve coating, touch up as required.

### • 3-5 Year Maintenance

- Conduct monthly, quarterly, & annual maintenance.
- Inspect & replace valve elastomers (diaphragm, O-rings, valve/pilot seats)
- Re-establish necessary set points of controls/pilots.

## Troubleshooting Guide

### ⚠ WARNING

**Warning:** The valve cannot be serviced under pressure. Upstream and downstream Isolation Valves must be installed to protect system piping. Accurate diagnosis and troubleshooting requires the valve to open fully, and may subject downstream piping and equipment to high pressure and/or flow rates. The downstream Isolation Valve should be kept closed while diagnosing the valve.

**Extreme caution should be used while performing the troubleshooting techniques listed below.**

Recommended tools for diagnosis: (3) PRESSURE GAUGES, installed to monitor the inlet pressure, outlet pressure, and cover chamber pressure. If included, a POSITION INDICATOR should be installed to visually assess the position of the disc & diaphragm assembly.

### Test 1: Diaphragm Seal Test

1. Close upstream & downstream isolation valves. Close pilot isolation valves or remove pilot control tubing to isolate valve cover from incoming fluid & pressure. Remove uppermost cover plug, test cock, or limit switch.
2. With the valve cover chamber vented to atmosphere, partially open the upstream isolation valve, allowing incoming pressure to lift the disc & diaphragm assembly. A volume of water will be displaced from the cover chamber as the valve opens; consult valve specification sheets for approximate cover capacity. A continuous flow of water from the open port indicates a damaged diaphragm or loose disc & diaphragm assembly. Disassemble valve and replace diaphragm or tighten disc & diaphragm assembly.

### Test 2: Seat Seal Test

1. Close downstream isolation valve and install pressure gauges on an open inlet and outlet port of main valve.
2. Open upstream isolation valve to allow pressure on to the valve cover. Allow valve to fully close.
3. Monitor downstream pressure gauge; reading should hold steady below incoming pressure. If pressure on downstream side rises to match upstream pressure, leakage is occurring through the seat of the main valve. Disassemble valve, inspect and repair/replace any required parts.
  - a. If gauge pressure rises to match outlet pressure (downstream of closed isolation valve) yet remains below inlet pressure, the isolation valve may be leaking as opposed to main valve seat.

### Test 3: Freedom of Movement/Valve Travel Test

1. Close upstream and downstream isolation valves. Install valve position indicator.
2. Partially open upstream isolation valve and allow cover to fill with fluid & pressure, closing the valve fully. Mark the position indicator's full closed position.
3. Isolate cover chamber from receiving fluid and pressure by closing isolation valves or removing control tubing.
4. Carefully vent cover chamber to atmosphere by opening test cock or removing a cover plug. Observe the valve position indicator as the valve travels to the full-open position. The disc & diaphragm assembly should move freely from fully closed to fully open position without binding or "grabbing" at any point during its movement.
  - a. The disc & diaphragm assembly may momentarily "hesitate" while travelling from fully closed to fully open position – this is a normal characteristic of diaphragm operated control valves, and does not indicate mechanical binding or improper valve operation.
  - b. A continuous discharge of water from the cover chamber after venting to atmosphere indicates leakage past the diaphragm.
5. If necessary, disassemble valve and inspect/repair disc & diaphragm assembly.

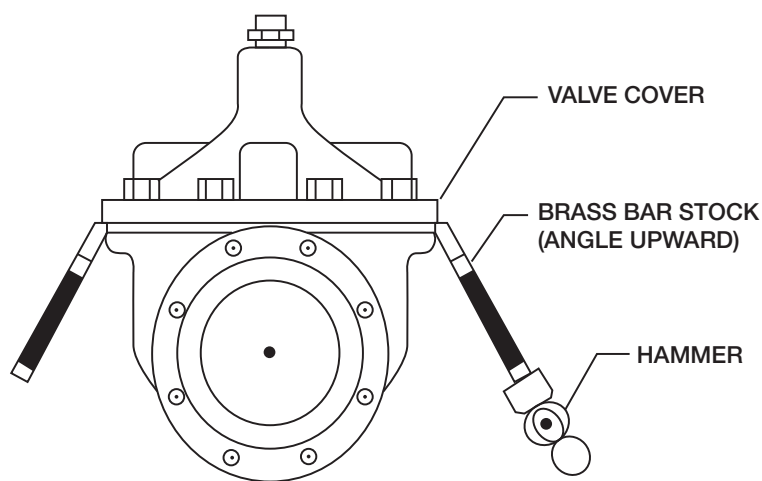
## Troubleshooting Guide

Issue	Possible Cause	Corrective Action	Notes
<b>Main Valve will not open</b>	Closed isolation valves in pilot system.	Check isolation valves, ensure open.	
	Insufficient supply pressure.	Check upstream pressure.	Depending on water source, supply pressure may not be controlled by valve operator.
	Main valve stem assembly corroded/damaged	Inspect stem assembly, clean/replace if necessary.	
	Blockage in pilot system.	Inspect & clean any installed pilot system strainers, check orifice/speed controls for blockages.	
	Missing fixed orifice assembly.	Verify installation of orifice; replace if required/missing.	Pilot valve inlet isolation valve can be used as a makeshift orifice assembly by partially opening from full closed position.
	Improperly configured opening speed control (if equipped).	Adjust opening speed control to verify functionality, adjust as required.	Standard setting for opening speed control is 1½ - 2½ turns open from full closed position. Can be adjusted in field.
<b>Main Valve will not close</b>	Closed isolation valves in pilot system	Check isolation valves, ensure open.	
	Diaphragm is damaged	Conduct diaphragm seal test, repair and replace if necessary.	
	Main valve stem assembly corroded/damaged.	Inspect stem assembly, clean/replace if necessary.	
	Blockage in main valve.	Perform freedom of movement test; if valve does not close, disassemble and remove blockage.	
	Worn/damaged valve seat.	Perform seat sealing check; disassemble and inspect/repair seat if required.	
<b>Solenoid will not actuate</b>	Possible Cause: Low or no voltage	Check voltage at the solenoid connection, insuring that it has the minimum of 85% of the coils rated voltage.	Should be performed by licensed electrician

## Valve Disassembly Instructions

Before undertaking valve disassembly, it is recommended to gather the following tools to aid you during the process:

- Small & large adjustable wrenches
- Screwdriver set
- Machinist fine metal file
- Fine wire brush
- Bench vise
- Basic valve IO&M manual
- Hammer & dull cold chisel
- Heavy-duty ratchet & socket set
- Hexagonal wrench set
- 320 grit/fine Emery cloth
- Appropriate technical bulletins for valve start-up procedures.



1. Isolate the valve from line pressure and depressurize it to ensure safe working conditions. Disconnect any electrical connections if so equipped.
2. Carefully remove Position Indicator or Limit Switches if equipped. Remove all tubing, fittings, and Control Pilots necessary to easily access and remove the cover. Remove cover nuts and washers.
3. Remove the cover. If cover is not free to be removed, loosen it by tapping upward along its outside edge with a dull cold chisel, pictured above.
  - a. Large valves may require the installation of lifting "eye" bolts in order to facilitate cover removal; installation ports are provided on the cover for this purpose.
4. Remove the Disc and Diaphragm Assembly from the valve body by lifting straight up.
  - a. Large diameter valves may require a lifting "eye" bolt to be installed in the valve stem accessory threads located on the very top of the valve stem.
5. Before removing Stem Nut, examine stem threads for mineral build-up. Remove deposits with a fine wire brush. Extreme care should be taken not to damage the finish on stem guiding surfaces when disassembling. Avoid applying pipe wrenches to top or bottom stem guide surfaces.
6. After removing the Stem Nut, the remainder of the Disc & Diaphragm Assembly should disassemble easily. Polish stem guide surfaces with fine emery cloth to remove any mineral deposits and inspect for excessive wear. Remove any mineral build-up from other components with wire brush or by using a Mineral Dissolving Solution. Inspect parts for wear and replace if necessary.
7. Inspect valve seat. If seat is not damaged, removal is not necessary. Valve seats 6" and smaller are threaded into the body of the valve and require a seat removal tool (Figure 4) (Table 1 details the tool dimensions for seat removal). Valve seats 8" and larger are held in the valve body with stainless steel cap screws. Remove seat retaining screws and lift seat straight up (Figure 5).

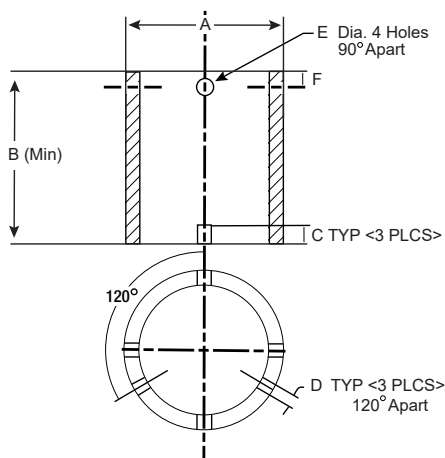


Figure 4

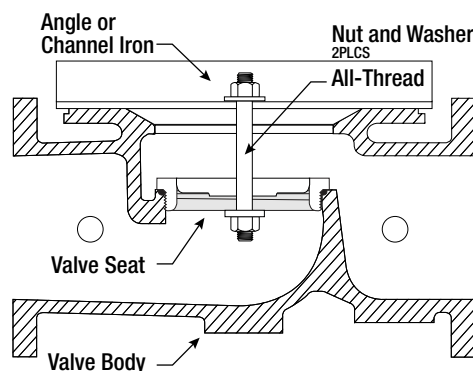


Figure 5

**Table 1: Seat Removal Tool Dimension**

Size	A	B	C	D	E (Dia.)	F
<i>in</i>	<i>Pipe Size (in)</i>	<i>Min. Length (in)</i>	<i>in</i>	<i>in</i>	<i>in</i>	<i>in</i>
1¼	1	3.12	0.38	0.25	0.44	0.55
1½	1	3.12	0.38	0.25	0.44	0.50
2	1¼	3.38	0.38	0.25	0.44	0.50
2½	2	4.0	0.38	0.38	0.56	0.62
3	2½	4.5	0.50	0.38	0.56	0.62
4	3	5.0	0.50	0.44	0.56	0.62
6	5	6.50	0.62	0.44	0.56	0.62

\*Schedule 40 steel pipe

- Replace Seat Disc, Diaphragm and Spacer Washers provided in Main Valve repair kit (refer to Table 2 or 3 for correct repair kit part number). Re-assemble in the reverse order of disassembly.

**Table 2: Full Port Valve (905GD/905AD) Repair Kits**

Size (in)	1¼	1½	2	2½	3	4	6	8	10	12	14	16
P/N	0677-01	0677-01	0677-02	0677-03	0677-04	0677-05	0677-06	0677-07	0677-08	0677-09	0677-10	0677-11

**Table 3: Reduced Port Valve (605GD/605AD) Repair Kits**

Size (in)	3	4	6	8	10	12	16	20 & 24
P/N	0677-02	0677-04	0677-05	0677-06	0677-07	0677-08	0677-09	0677-11

- Re-Install Disc and Diaphragm Assembly in the valve, taking care not to damage the lower guide area in the center of the valve seat.
- Re-install Cover Spring. Replace Valve Cover and tighten Cover Nuts in a crossing pattern to ensure even distribution. Test the Disc and Diaphragm Assembly for smooth travel by following the Freedom of Movement Test procedure in previous section.
- Test the integrity of the Seat Seal by following the Seat Seal Test procedure in previous section.
- Return valve to service by following instructions in the **Setting the Pressure Controls** section matching the valve function.

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